

# Production Worksheet

Wilcom TrueSizer  
Design: E-21192 4x4  
Colorway: Madeira Classic 40

Stitches: 9414  
Colors: 2  
Height: 3.41 in  
Width: 3.79 in  
Zoom: 1.30



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.1 mm  
Right: 48.1 mm  
Up: 43.4 mm  
Down: 43.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.93 in<sup>2</sup>  
Max Stitch: 11.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 177.03ft  
Total bobbin: 67.52ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7979 1000	Emerald Black	Madeira Classic 40
2.	13	□	1384 1001	Super White	Madeira Classic 40
3.	14	■	49 1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21192 5x5  
Colorway: Madeira Classic 40

Stitches: 13629  
Colors: 2  
Height: 4.32 in  
Width: 4.78 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.7 mm  
Right: 60.7 mm  
Up: 54.8 mm  
Down: 54.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.63 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 268.33ft  
Total bobbin: 105.24ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11755	1000 Emerald Black	Madeira Classic 40
2.	13	□	1814	1001 Super White	Madeira Classic 40
3.	14	■	58	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21192 6x6  
Colorway: Madeira Classic 40

Stitches: 18756  
Colors: 2  
Height: 5.25 in  
Width: 5.81 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.8 mm  
Right: 73.8 mm  
Up: 66.7 mm  
Down: 66.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.50 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 382.31ft  
Total bobbin: 152.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16385	1000 Emerald Black	Madeira Classic 40
2.	13	□	2302	1001 Super White	Madeira Classic 40
3.	14	■	67	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21192 8x8  
Colorway: Madeira Classic 40

Stitches: 31038  
Colors: 2  
Height: 7.04 in  
Width: 7.78 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 98.8 mm  
Right: 98.8 mm  
Up: 89.5 mm  
Down: 89.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 54.81 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 660.97ft  
Total bobbin: 270.22ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	27613	1000 Emerald Black	Madeira Classic 40
2.	13	□	3333	1001 Super White	Madeira Classic 40
3.	14	■	90	1000 Emerald Black	Madeira Classic 40

