

Production Worksheet

Wilcom TrueSizer
Design: E-20813 4x4
Colorway: Madeira Classic 40

Stitches: 7819
Colors: 5
Height: 1.75 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 22.2 mm
Down: 22.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 6.65 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 148.85ft
Total bobbin: 56.64ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5971 1000	Emerald Black	Madeira Classic 40
2.	22	■	754 1239	Dark Grey	Madeira Classic 40
3.	16	■	490 1066	Fune / Sand	Madeira Classic 40
4.	10	■	73 1172	Orange	Madeira Classic 40
5.	13	□	529 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20813 5x5
Colorway: Madeira Classic 40

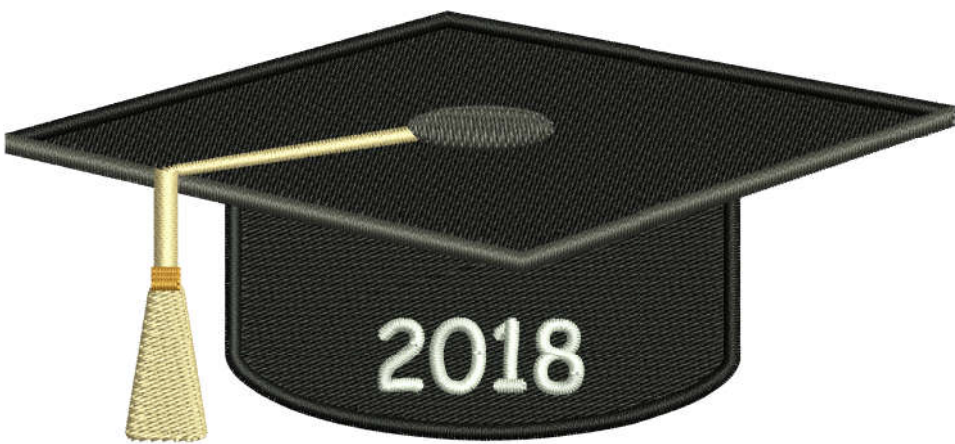
Stitches: 11142
Colors: 5
Height: 2.18 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 27.6 mm
Down: 27.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.45 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 221.13ft
Total bobbin: 86.55ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8693 1000	Emerald Black	Madeira Classic 40
2.	22	■	1041 1239	Dark Grey	Madeira Classic 40
3.	16	■	653 1066	Fune / Sand	Madeira Classic 40
4.	10	■	93 1172	Orange	Madeira Classic 40
5.	13	□	660 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20813 6x6
Colorway: Madeira Classic 40

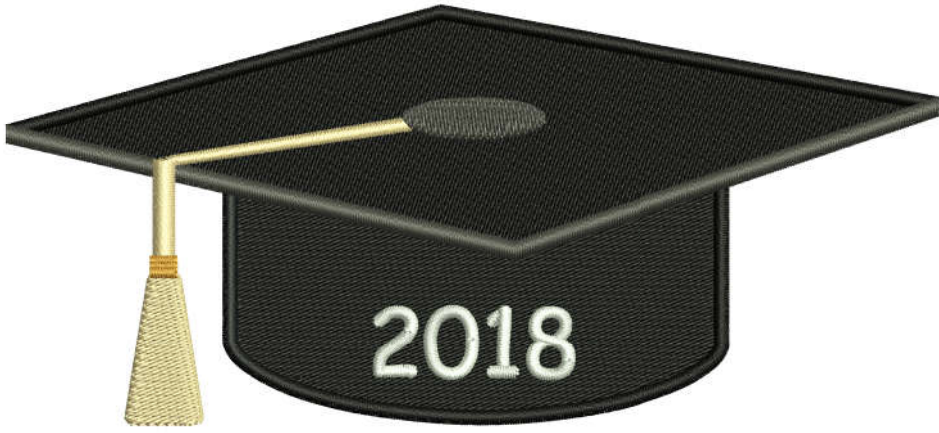
Stitches: 15008
Colors: 5
Height: 2.62 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 33.2 mm
Down: 33.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.18 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 309.03ft
Total bobbin: 123.61ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11950 1000	Emerald Black	Madeira Classic 40
2.	22	■	1310 1239	Dark Grey	Madeira Classic 40
3.	16	■	853 1066	Fune / Sand	Madeira Classic 40
4.	10	■	102 1172	Orange	Madeira Classic 40
5.	13	□	791 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20813 8x8
Colorway: Madeira Classic 40

Stitches: 24532
Colors: 5
Height: 3.53 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 44.8 mm
Down: 44.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.51 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 534.03ft
Total bobbin: 219.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20109	1000 Emerald Black	Madeira Classic 40
2.	22	■	1905	1239 Dark Grey	Madeira Classic 40
3.	16	■	1320	1066 Fune / Sand	Madeira Classic 40
4.	10	■	138	1172 Orange	Madeira Classic 40
5.	13	□	1058	1001 Super White	Madeira Classic 40

