

Production Worksheet

Wilcom TrueSizer
Design: E-20487 4x4
Colorway: Madeira Classic 40

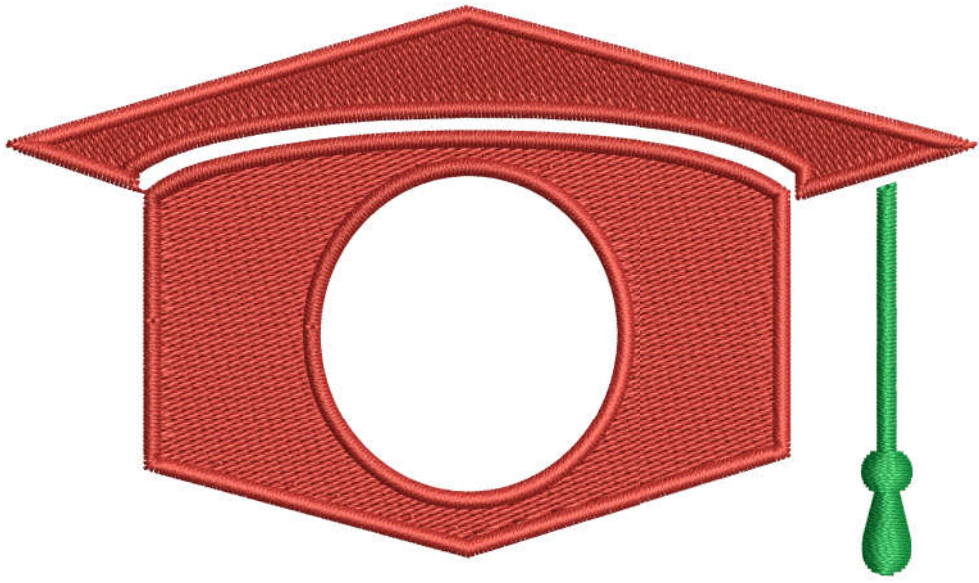
Stitches: 7722
Colors: 2
Height: 2.22 in
Width: 3.80 in
Zoom: 1.33



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 28.2 mm
Down: 28.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.45 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 136.06ft
Total bobbin: 50.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	7381 1146	Red	Madeira Classic 40
2.	7	■	339 1249	Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20487 5x5
Colorway: Madeira Classic 40

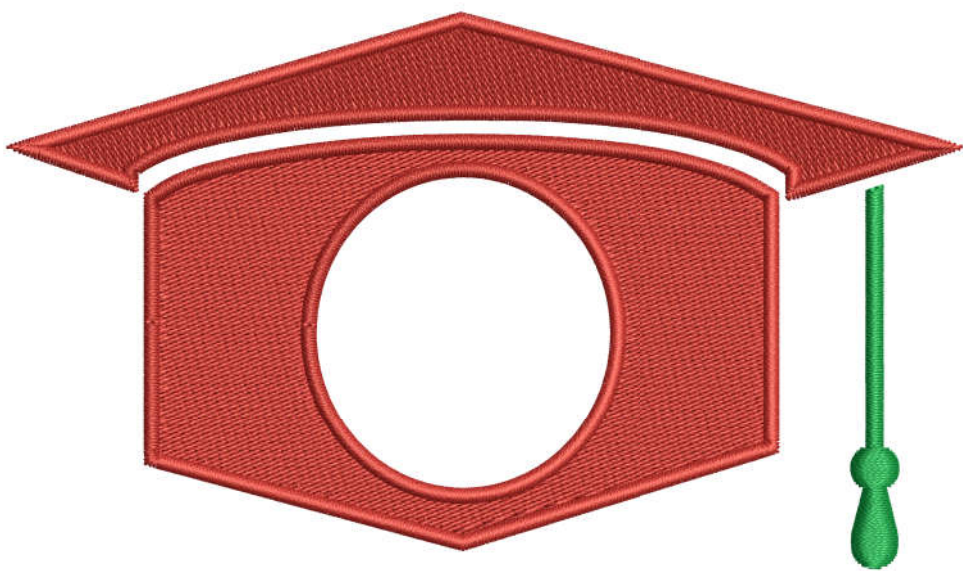
Stitches: 10603
Colors: 2
Height: 2.76 in
Width: 4.76 in
Zoom: 1.04



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.4 mm
Right: 60.4 mm
Up: 35.1 mm
Down: 35.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.15 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 197.03ft
Total bobbin: 74.95ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	10169 1146	Red	Madeira Classic 40
2.	7	■	432 1249	Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20487 6x6
Colorway: Madeira Classic 40

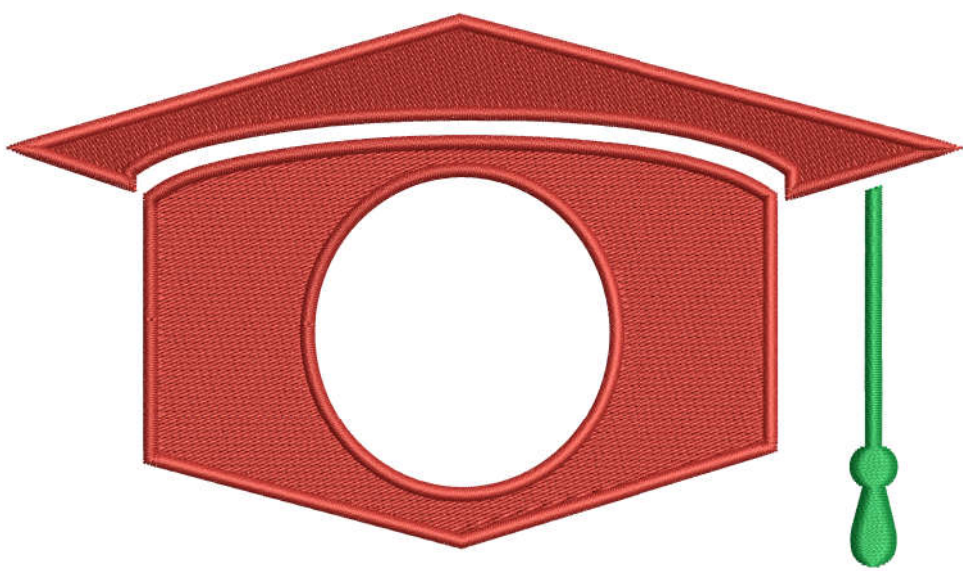
Stitches: 14172
Colors: 2
Height: 3.34 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 42.5 mm
Down: 42.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.38 in²
Max Stitch: 7.4 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 276.27ft
Total bobbin: 108.03ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	13640	1146 Red	Madeira Classic 40
2.	7	■	530	1249 Green	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20487 8x8
Colorway: Madeira Classic 40

Stitches: 22720
Colors: 2
Height: 4.51 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 57.3 mm
Down: 57.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 35.20 in²
Max Stitch: 9.0 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 472.97ft
Total bobbin: 191.35ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	21912 1146	Red	Madeira Classic 40
2.	7	■	806 1249	Green	Madeira Classic 40

