

Production Worksheet

Wilcom TrueSizer
Design: E-20618 4x4
Colorway: Madeira Classic 40

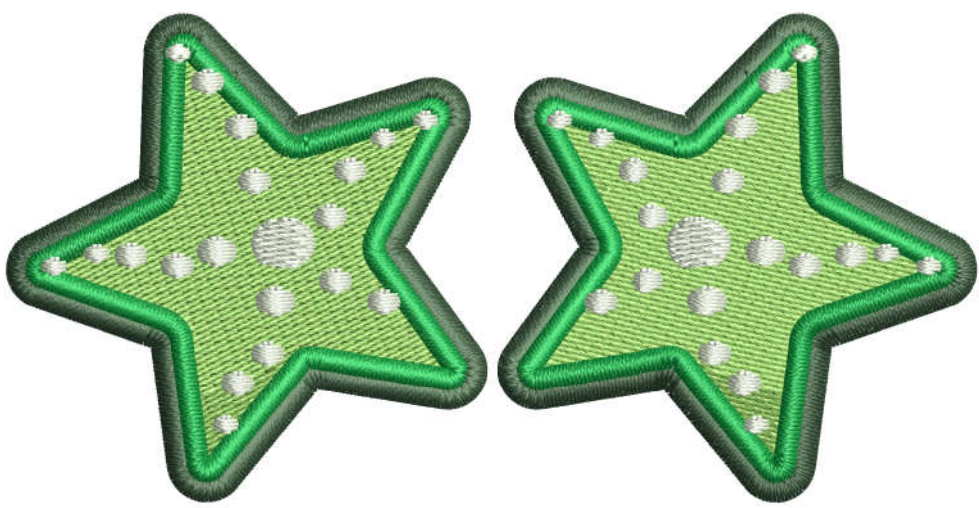
Stitches: 8916
Colors: 4
Height: 1.91 in
Width: 3.80 in
Zoom: 1.33



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 46
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 24.3 mm
Down: 24.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.28 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 167.11ft
Total bobbin: 63.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	3473	1248 Light Green	Madeira Classic 40
2.	1	■	2289	1103 drak green	Madeira Classic 40
3.	7	■	1900	1249 Green	Madeira Classic 40
4.	13	□	1252	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20618 5x5
Colorway: Madeira Classic 40

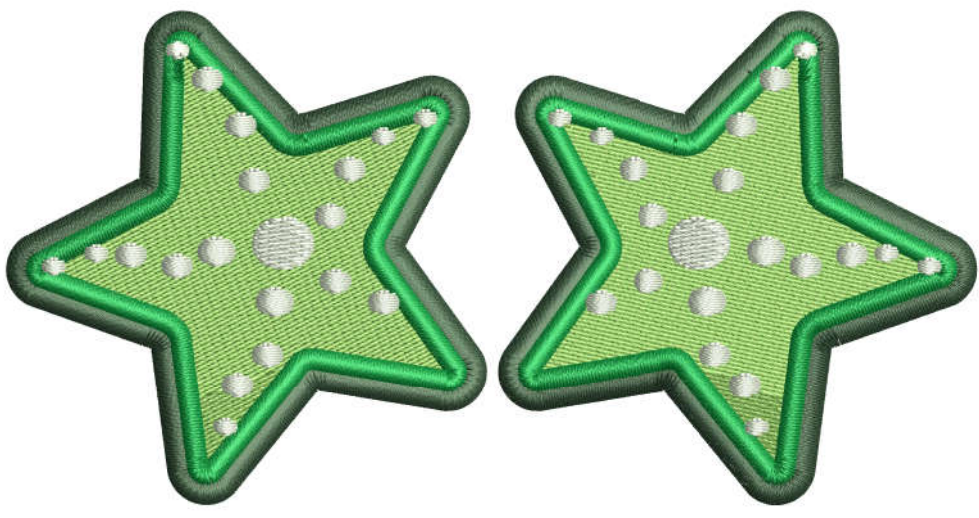
Stitches: 12689
Colors: 4
Height: 2.44 in
Width: 4.80 in
Zoom: 1.05



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 46
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 31.0 mm
Down: 31.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.73 in²
Max Stitch: 10.9 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 255.75ft
Total bobbin: 101.24ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	5212	1248 Light Green	Madeira Classic 40
2.	1	■	3046	1103 drak green	Madeira Classic 40
3.	7	■	2441	1249 Green	Madeira Classic 40
4.	13	□	1988	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20618 6x6
Colorway: Madeira Classic 40

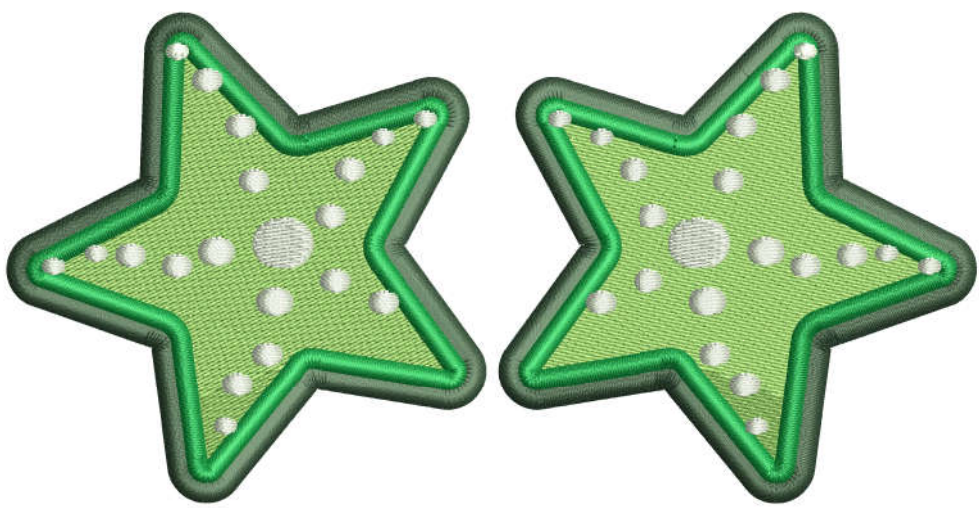
Stitches: 16998
Colors: 4
Height: 2.93 in
Width: 5.80 in
Zoom: 0.87



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 46
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 37.3 mm
Down: 37.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.02 in²
Max Stitch: 12.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 360.27ft
Total bobbin: 146.43ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	Light Green	7245 1248	Light Green	Madeira Classic 40
2.	1	drak green	4375 1103	drak green	Madeira Classic 40
3.	7	Green	3063 1249	Green	Madeira Classic 40
4.	13	Super White	2313 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20618 8x8
Colorway: Madeira Classic 40

Stitches: 26322
Colors: 4
Height: 3.95 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 46
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 50.2 mm
Down: 50.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.85 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 625.87ft
Total bobbin: 267.56ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23		12517 1248	Light Green	Madeira Classic 40
2.	1		6345 1103	drak green	Madeira Classic 40
3.	7		4377 1249	Green	Madeira Classic 40
4.	13		3081 1001	Super White	Madeira Classic 40

