

Production Worksheet

Wilcom TrueSizer
Design: E-21053 4x4
Colorway: Madeira Classic 40

Stitches: 17100
Colors: 5
Height: 3.62 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 46.0 mm
Down: 46.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.78 in²
Max Stitch: 7.7 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 336.01ft
Total bobbin: 130.68ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	687 1000	Emerald Black	Madeira Classic 40
2.	18	■	2382 1287	Mlde Grey	Madeira Classic 40
3.	19	■	7968 1010	Light Grey	Madeira Classic 40
4.	22	■	1285 1239	Dark Grey	Madeira Classic 40
5.	18	■	1738 1287	Mlde Grey	Madeira Classic 40
6.	14	■	1905 1000	Emerald Black	Madeira Classic 40
7.	13	□	704 1001	Super White	Madeira Classic 40
8.	14	■	231 1000	Emerald Black	Madeira Classic 40
9.	18	■	198 1287	Mlde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21053 5x5
Colorway: Madeira Classic 40

Stitches: 25070
Colors: 5
Height: 4.59 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 58.2 mm
Down: 58.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.03 in²
Max Stitch: 9.8 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 512.06ft
Total bobbin: 204.02ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	960	1000	Emerald Black	Madeira Classic 40
2.	18	3523	1287	Mlde Grey	Madeira Classic 40
3.	19	12061	1010	Light Grey	Madeira Classic 40
4.	22	1820	1239	Dark Grey	Madeira Classic 40
5.	18	2579	1287	Mlde Grey	Madeira Classic 40
6.	14	2546	1000	Emerald Black	Madeira Classic 40
7.	13	1025	1001	Super White	Madeira Classic 40
8.	14	304	1000	Emerald Black	Madeira Classic 40
9.	18	250	1287	Mlde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21053 6x6
Colorway: Madeira Classic 40

Stitches: 34538
Colors: 5
Height: 5.52 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 70.1 mm
Down: 70.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.02 in²
Max Stitch: 11.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 723.92ft
Total bobbin: 292.74ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1234 1000	Emerald Black	Madeira Classic 40
2.	18	■	4889 1287	Mlde Grey	Madeira Classic 40
3.	19	■	17021 1010	Light Grey	Madeira Classic 40
4.	22	■	2455 1239	Dark Grey	Madeira Classic 40
5.	18	■	3587 1287	Mlde Grey	Madeira Classic 40
6.	14	■	3267 1000	Emerald Black	Madeira Classic 40
7.	13	□	1414 1001	Super White	Madeira Classic 40
8.	14	■	368 1000	Emerald Black	Madeira Classic 40
9.	18	■	301 1287	Mlde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21053 8x8
Colorway: Madeira Classic 40

Stitches: 58136
Colors: 5
Height: 7.45 in
Width: 7.81 in
Zoom: 0.62



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 94.7 mm
Down: 94.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.18 in²
Max Stitch: 8.8 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 1265.20ft
Total bobbin: 521.75ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1954 1000	Emerald Black	Madeira Classic 40
2.	18	■	8316 1287	Mlde Grey	Madeira Classic 40
3.	19	■	29452 1010	Light Grey	Madeira Classic 40
4.	22	■	4011 1239	Dark Grey	Madeira Classic 40
5.	18	■	6103 1287	Mlde Grey	Madeira Classic 40
6.	14	■	4949 1000	Emerald Black	Madeira Classic 40
7.	13	□	2427 1001	Super White	Madeira Classic 40
8.	14	■	520 1000	Emerald Black	Madeira Classic 40
9.	18	■	402 1287	Mlde Grey	Madeira Classic 40