

Production Worksheet

Wilcom TrueSizer
Design: E-20306 4x4
Colorway: Madeira Classic 40

Stitches: 10521
Colors: 10
Height: 3.80 in
Width: 3.40 in
Zoom: 1.43



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.2 mm
Right: 43.2 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.91 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 163.28ft
Total bobbin: 53.71ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	3322	1094 Sky	Madeira Classic 40
2.	10	■	1258	1172 Orange	Madeira Classic 40
3.	4	■	1204	1064 golden	Madeira Classic 40
4.	6	■	1516	1309 Pink	Madeira Classic 40
5.	7	■	153	1249 Green	Madeira Classic 40
6.	12	■	311	1191 Brown	Madeira Classic 40
7.	14	■	1481	1000 Emerald Black	Madeira Classic 40
8.	15	■	223	1321 Light Pink	Madeira Classic 40
9.	11	■	514	1033 Purple	Madeira Classic 40
10.	20	■	537	1275 Powder blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20306 5x5
Colorway: Madeira Classic 40

Stitches: 14017
Colors: 10
Height: 4.80 in
Width: 4.30 in
Zoom: 1.13



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.6 mm
Right: 54.6 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.64 in²
Max Stitch: 8.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 231.98ft
Total bobbin: 80.82ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	4551	1094	Sky	Madeira Classic 40
2.	10	1652	1172	Orange	Madeira Classic 40
3.	4	1617	1064	golden	Madeira Classic 40
4.	6	2014	1309	Pink	Madeira Classic 40
5.	7	198	1249	Green	Madeira Classic 40
6.	12	401	1191	Brown	Madeira Classic 40
7.	14	1903	1000	Emerald Black	Madeira Classic 40
8.	15	283	1321	Light Pink	Madeira Classic 40
9.	11	672	1033	Purple	Madeira Classic 40
10.	20	724	1275	Powder blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20306 6x6
Colorway: Madeira Classic 40

Stitches: 17897
Colors: 10
Height: 5.80 in
Width: 5.18 in
Zoom: 0.94



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 65.7 mm
Right: 65.7 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.01 in²
Max Stitch: 10.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 312.76ft
Total bobbin: 113.61ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	5940	1094	Sky	Madeira Classic 40
2.	10	2071	1172	Orange	Madeira Classic 40
3.	4	2130	1064	golden	Madeira Classic 40
4.	6	2549	1309	Pink	Madeira Classic 40
5.	7	246	1249	Green	Madeira Classic 40
6.	12	501	1191	Brown	Madeira Classic 40
7.	14	2367	1000	Emerald Black	Madeira Classic 40
8.	15	344	1321	Light Pink	Madeira Classic 40
9.	11	836	1033	Purple	Madeira Classic 40
10.	20	911	1275	Powder blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20306 8x8

Colorway: Madeira Classic 40

Stitches: 28946
Colors: 10
Height: 7.80 in
Width: 6.92 in
Zoom: 0.70

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Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 87.9 mm
Right: 87.9 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 54.00 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 513.99ft
Total bobbin: 189.89ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	9166	1094	Sky	Madreia Classic 40
2.	10	5170	1172	Orange	Madreia Classic 40
3.	4	3323	1064	golden	Madreia Classic 40
4.	6	3779	1309	Pink	Madreia Classic 40
5.	7	320	1249	Green	Madreia Classic 40
6.	12	700	1191	Brown	Madreia Classic 40
7.	14	3436	1000	Emerald Black	Madreia Classic 40
8.	15	476	1321	Light Pink	Madreia Classic 40
9.	11	1242	1033	Purple	Madreia Classic 40
10.	20	1332	1275	Powder blue	Madreia Classic 40

