

Production Worksheet

Wilcom TrueSizer
Design: E-21092 4x4
Colorway: Madeira Classic 40

Stitches: 6973
Colors: 5
Height: 1.39 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 17.6 mm
Down: 17.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 5.28 in²
Max Stitch: 7.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 105.67ft
Total bobbin: 34.34ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		1025 1066	Fune / Sand	Madeira Classic 40
2.	12		1944 1191	Brown	Madeira Classic 40
3.	14		3507 1000	Emerald Black	Madeira Classic 40
4.	18		356 1287	Mlde Grey	Madeira Classic 40
5.	13		139 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21092 5x5
Colorway: Madeira Classic 40

Stitches: 9198
Colors: 5
Height: 1.74 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 22.1 mm
Down: 22.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.35 in²
Max Stitch: 9.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 148.46ft
Total bobbin: 51.05ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		1323 1066	Fune / Sand	Madeira Classic 40
2.	12		2668 1191	Brown	Madeira Classic 40
3.	14		4561 1000	Emerald Black	Madeira Classic 40
4.	18		468 1287	Mlde Grey	Madeira Classic 40
5.	13		176 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21092 6x6
Colorway: Madeira Classic 40

Stitches: 11850
Colors: 5
Height: 2.09 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 26.5 mm
Down: 26.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.12 in²
Max Stitch: 11.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 200.63ft
Total bobbin: 71.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		1722 1066	Fune / Sand	Madeira Classic 40
2.	12		3589 1191	Brown	Madeira Classic 40
3.	14		5740 1000	Emerald Black	Madeira Classic 40
4.	18		590 1287	Mlde Grey	Madeira Classic 40
5.	13		207 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21092 8x8
Colorway: Madeira Classic 40

Stitches: 17793
Colors: 5
Height: 2.79 in
Width: 7.80 in
Zoom: 0.63



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 35.4 mm
Down: 35.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.76 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 326.11ft
Total bobbin: 122.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	2586	1066	Fune / Sand	Madeira Classic 40
2.	12	5800	1191	Brown	Madeira Classic 40
3.	14	8268	1000	Emerald Black	Madeira Classic 40
4.	18	852	1287	Mlde Grey	Madeira Classic 40
5.	13	285	1001	Super White	Madeira Classic 40

