

Production Worksheet

Wilcom TrueSizer

Design: E-22562 4x4

Colorway: Madeira Classic 40

Stitches: 12708
Colors: 4
Height: 3.74 in
Width: 3.80 in
Zoom: 1:1

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 17
Stops: 18
Trims: 18
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.6 mm
Down: 47.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.24 in²
Max Stitch: 8.1 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 248.89ft
Total bobbin: 94.38ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	111	1000 Emerald Black	Madeira Classic 40
2.	18	■	404	1287 Mlde Grey	Madeira Classic 40
3.	19	■	16	1010 Light Grey	Madeira Classic 40
4.	14	■	24	1000 Emerald Black	Madeira Classic 40
5.	19	■	9	1010 Light Grey	Madeira Classic 40
6.	14	■	147	1000 Emerald Black	Madeira Classic 40
7.	19	■	8	1010 Light Grey	Madeira Classic 40
8.	14	■	190	1000 Emerald Black	Madeira Classic 40
9.	18	■	480	1287 Mlde Grey	Madeira Classic 40
10.	14	■	216	1000 Emerald Black	Madeira Classic 40
11.	18	■	386	1287 Mlde Grey	Madeira Classic 40
12.	14	■	975	1000 Emerald Black	Madeira Classic 40
13.	13	□	856	1001 Super White	Madeira Classic 40
14.	14	■	372	1000 Emerald Black	Madeira Classic 40
15.	13	□	161	1001 Super White	Madeira Classic 40
16.	14	■	9	1000 Emerald Black	Madeira Classic 40
17.	13	□	608	1001 Super White	Madeira Classic 40
18.	14	■	7734	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22562 5x5
 Colorway: Madeira Classic 40

Stitches: 17827
 Colors: 4
 Height: 4.74 in
 Width: 4.79 in
 Zoom: 0.99



Machine format: Tajima
 Color changes: 17
 Stops: 18
 Trims: 18
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 60.9 mm
 Right: 60.9 mm
 Up: 60.2 mm
 Down: 60.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 22.72 in²
 Max Stitch: 10.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 370.87ft
 Total bobbin: 146.76ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	139	1000	Emerald Black	Madeira Classic 40
2.	18	533	1287	Mlde Grey	Madeira Classic 40
3.	19	17	1010	Light Grey	Madeira Classic 40
4.	14	26	1000	Emerald Black	Madeira Classic 40
5.	19	9	1010	Light Grey	Madeira Classic 40
6.	14	183	1000	Emerald Black	Madeira Classic 40
7.	19	9	1010	Light Grey	Madeira Classic 40
8.	14	234	1000	Emerald Black	Madeira Classic 40
9.	18	639	1287	Mlde Grey	Madeira Classic 40
10.	14	275	1000	Emerald Black	Madeira Classic 40
11.	18	501	1287	Mlde Grey	Madeira Classic 40
12.	14	1244	1000	Emerald Black	Madeira Classic 40
13.	13	1134	1001	Super White	Madeira Classic 40
14.	14	489	1000	Emerald Black	Madeira Classic 40
15.	13	210	1001	Super White	Madeira Classic 40
16.	14	9	1000	Emerald Black	Madeira Classic 40
17.	13	782	1001	Super White	Madeira Classic 40
18.	14	11392	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22562 6x6
Colorway: Madeira Classic 40

Stitches: 23880
Colors: 4
Height: 5.72 in
Width: 5.79 in
Zoom: 0.82



Machine format: Tajima
Color changes: 17
Stops: 18
Trims: 25
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 72.7 mm
Down: 72.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.16 in²
Max Stitch: 12.0 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 521.11ft
Total bobbin: 212.25ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	170	1000	Emerald Black	Madeira Classic 40
2.	18	697	1287	Mlde Grey	Madeira Classic 40
3.	19	19	1010	Light Grey	Madeira Classic 40
4.	14	32	1000	Emerald Black	Madeira Classic 40
5.	19	9	1010	Light Grey	Madeira Classic 40
6.	14	225	1000	Emerald Black	Madeira Classic 40
7.	19	10	1010	Light Grey	Madeira Classic 40
8.	14	295	1000	Emerald Black	Madeira Classic 40
9.	18	798	1287	Mlde Grey	Madeira Classic 40
10.	14	342	1000	Emerald Black	Madeira Classic 40
11.	18	632	1287	Mlde Grey	Madeira Classic 40
12.	14	1574	1000	Emerald Black	Madeira Classic 40
13.	13	1443	1001	Super White	Madeira Classic 40
14.	14	625	1000	Emerald Black	Madeira Classic 40
15.	13	263	1001	Super White	Madeira Classic 40
16.	14	11	1000	Emerald Black	Madeira Classic 40
17.	13	993	1001	Super White	Madeira Classic 40
18.	14	15740	1000	Emerald Black	Madeira Classic 40