

Production Worksheet

Wilcom TrueSizer

Design: E-20031 6x6

Colorway: Madeira Classic 40

Stitches: 42974

Colors: 6

Height: 5.83 in

Width: 5.80 in

Zoom: 0.83



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 74.1 mm
Down: 74.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.86 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 919.93ft
Total bobbin: 376.29ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	25400	1064	golden	Madeira Classic 40
2.	24	448	1158	Drak Brown	Madeira Classic 40
3.	13	5435	1001	Super White	Madeira Classic 40
4.	8	2937	1134	Dark blue	Madeira Classic 40
5.	14	1271	1000	Emerald Black	Madeira Classic 40
6.	13	2993	1001	Super White	Madeira Classic 40
7.	19	2410	1010	Light Grey	Madeira Classic 40
8.	14	2078	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20031 5x5
Colorway: Madeira Classic 40

Stitches: 31557
Colors: 6
Height: 4.84 in
Width: 4.82 in
Zoom: 1.01



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 61.5 mm
Down: 61.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.35 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 653.75ft
Total bobbin: 262.95ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	18344	1064	golden	Madeira Classic 40
2.	24	365	1158	Drak Brown	Madeira Classic 40
3.	13	3942	1001	Super White	Madeira Classic 40
4.	8	2176	1134	Dark blue	Madeira Classic 40
5.	14	931	1000	Emerald Black	Madeira Classic 40
6.	13	2179	1001	Super White	Madeira Classic 40
7.	19	1908	1010	Light Grey	Madeira Classic 40
8.	14	1710	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20031 4x4

Colorway: Madeira Classic 40

Stitches: 21392

Colors: 6

Height: 3.79 in

Width: 3.80 in

Zoom: 1.27



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.43 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 423.51ft
Total bobbin: 166.04ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12132	1064	golden	Madeira Classic 40
2.	24	283	1158	Drak Brown	Madeira Classic 40
3.	13	2660	1001	Super White	Madeira Classic 40
4.	8	1472	1134	Dark blue	Madeira Classic 40
5.	14	631	1000	Emerald Black	Madeira Classic 40
6.	13	1440	1001	Super White	Madeira Classic 40
7.	19	1451	1010	Light Grey	Madeira Classic 40
8.	14	1321	1000	Emerald Black	Madeira Classic 40

