

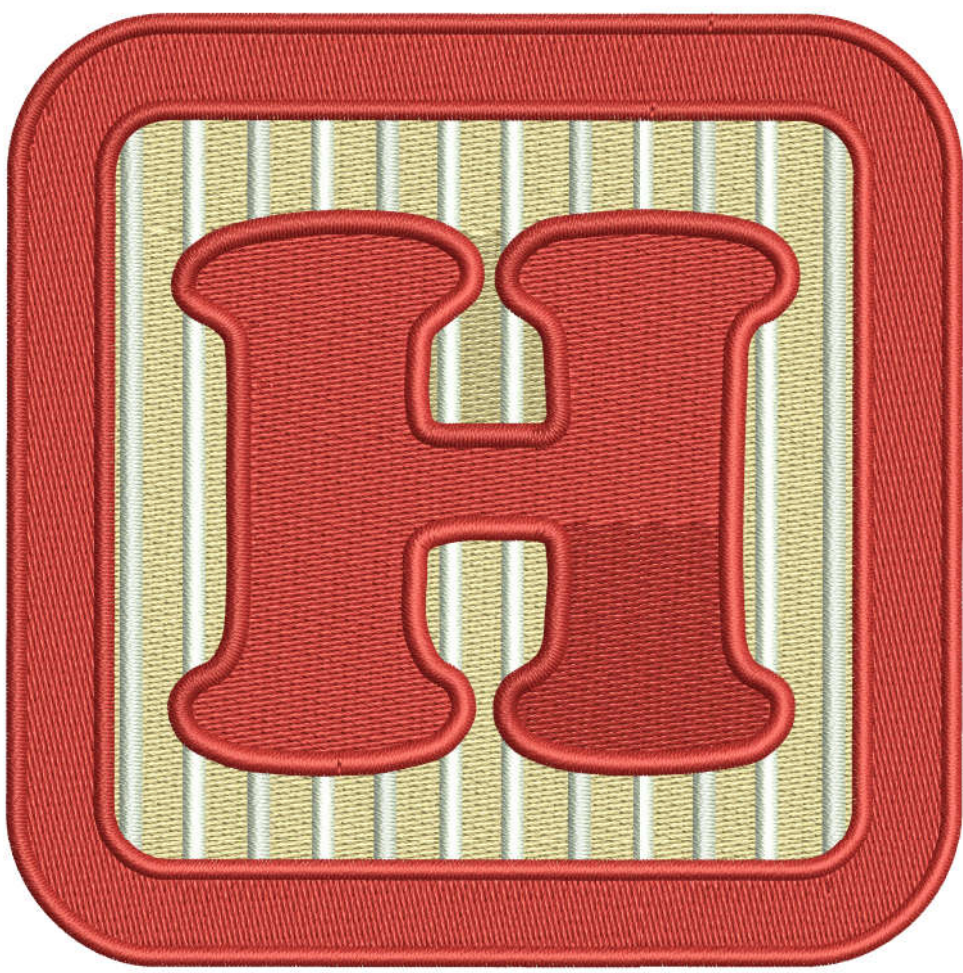
# Production Worksheet

Wilcom TrueSizer  
Design: E-20366 4x4  
Colorway: Madeira Classic 40

Stitches: 28920  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.46 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 562.17ft  
Total bobbin: 219.91ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8137 1066	Fune / Sand	Madeira Classic 40
2.	13		4053 1001	Super White	Madeira Classic 40
3.	3		16728 1146	Red	Madeira Classic 40

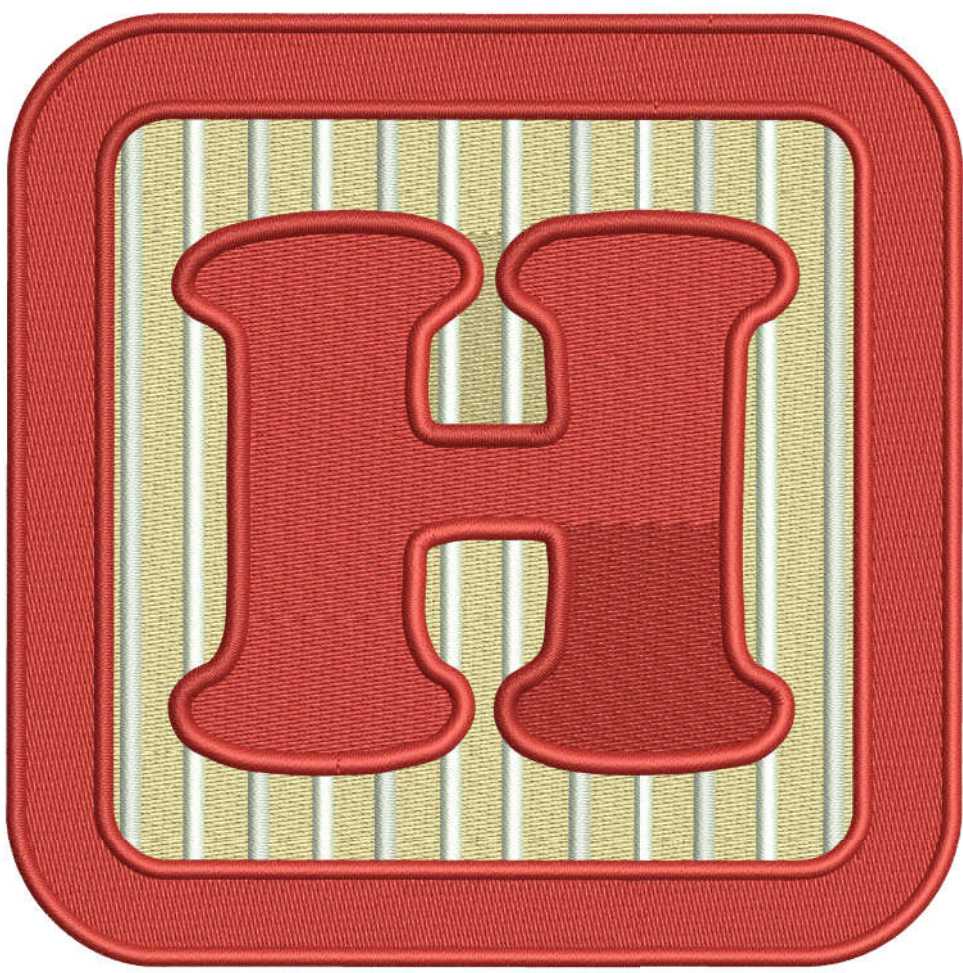
# Production Worksheet

Wilcom TrueSizer  
Design: E-20366 5x5  
Colorway: Madeira Classic 40

Stitches: 41605  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.03 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 854.22ft  
Total bobbin: 343.65ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		12463	1066 Fune / Sand	Madeira Classic 40
2.	13		5183	1001 Super White	Madeira Classic 40
3.	3		23957	1146 Red	Madeira Classic 40



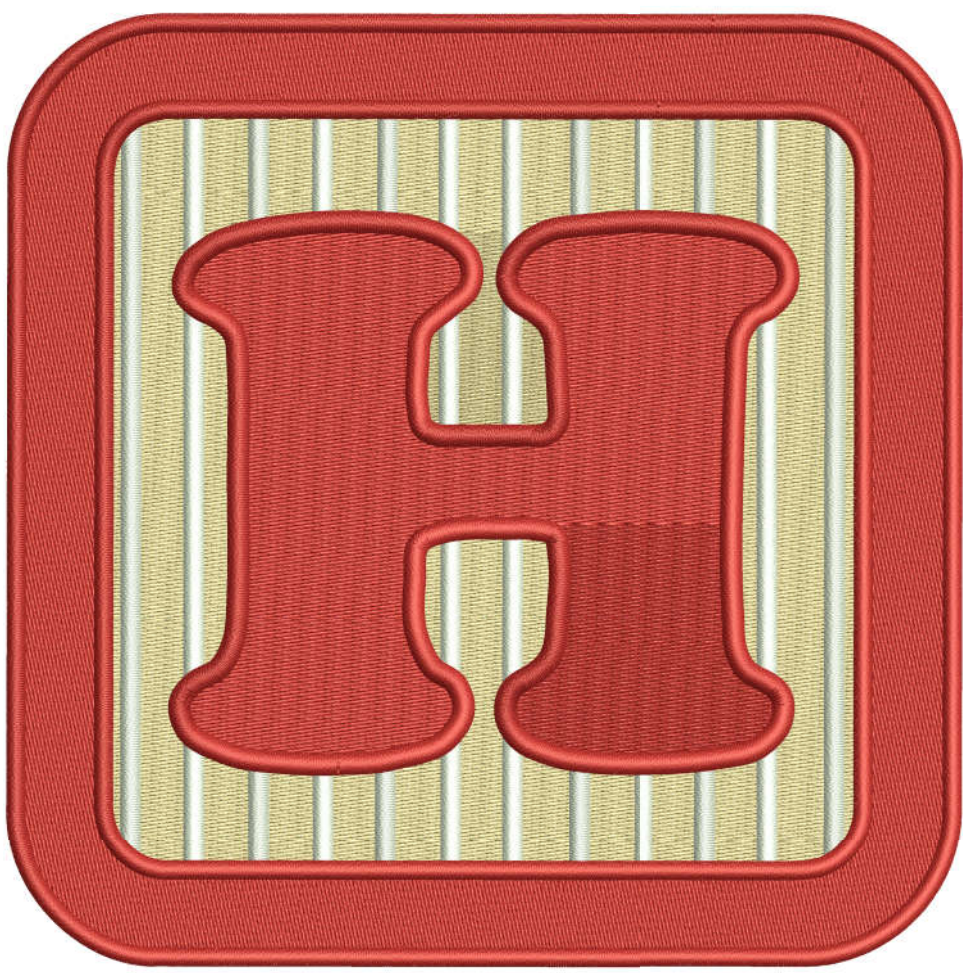
# Production Worksheet

Wilcom TrueSizer  
Design: E-20366 6x6  
Colorway: Madeira Classic 40

Stitches: 56402  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1209.66ft  
Total bobbin: 496.74ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		17475	1066 Fune / Sand	Madeira Classic 40
2.	13		6447	1001 Super White	Madeira Classic 40
3.	3		32478	1146 Red	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20366 8x8  
Colorway: Madeira Classic 40

Stitches: 92909  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.77 in<sup>2</sup>  
Max Stitch: 8.5 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 2116.96ft  
Total bobbin: 892.45ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		30330	1066 Fune / Sand	Madeira Classic 40
2.	13		9084	1001 Super White	Madeira Classic 40
3.	3		53493	1146 Red	Madeira Classic 40