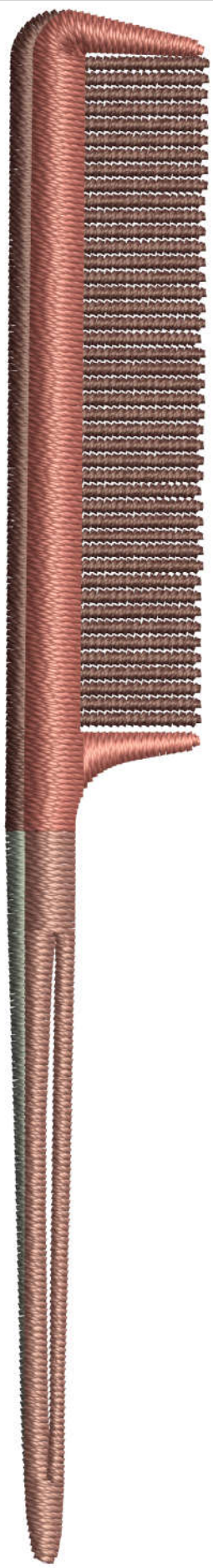


Production Worksheet

Wilcom TrueSizer
Design: E-20311 4x4
Colorway: Madeira Classic 40

Stitches: 3594
Colors: 4
Height: 3.80 in
Width: 0.49 in
Zoom: 2.55



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 6.2 mm
Right: 6.2 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 1.85 in²
Max Stitch: 6.0 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 47.13ft
Total bobbin: 12.98ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	251	1287	MIde Grey	Madeira Classic 40
2.	22	545	1239	Dark Grey	Madeira Classic 40
3.	21	2320	1290	BLUE	Madeira Classic 40
4.	23	476	1248	Light Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20311 5x5

Colorway: Madeira Classic 40

Stitches: 4591

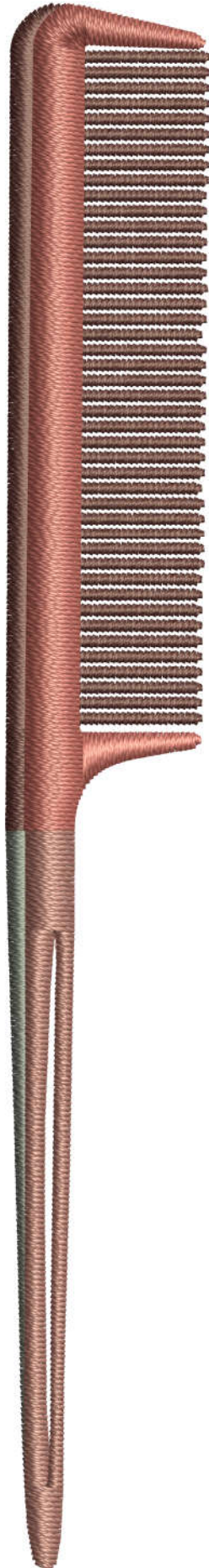
Colors: 4

Height: 4.79 in

Width: 0.62 in

Zoom: 2.02

DigitEMB
www.digitemb.com



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 7.8 mm
Right: 7.8 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 2.96 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 64.32ft
Total bobbin: 19.29ft

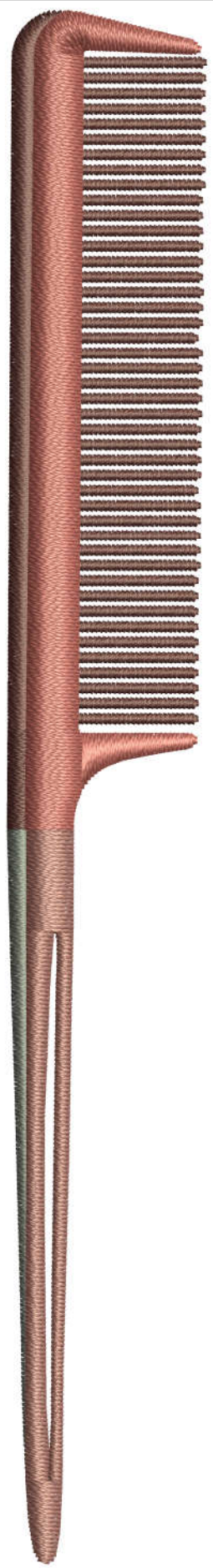
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	320	1287	Mlde Grey	Madeira Classic 40
2.	22	681	1239	Dark Grey	Madeira Classic 40
3.	21	2965	1290	BLUE	Madeira Classic 40
4.	23	623	1248	Light Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20311 6x6
Colorway: Madeira Classic 40

Stitches: 5630
Colors: 4
Height: 5.80 in
Width: 0.73 in
Zoom: 1.67



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 9.3 mm
Right: 9.3 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.26 in²
Max Stitch: 6.4 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 83.52ft
Total bobbin: 26.63ft

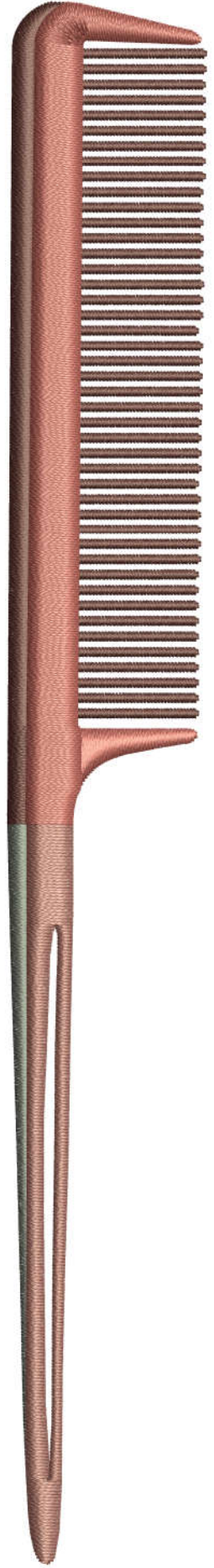
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	390	1287 Mlde Grey	Madeira Classic 40
2.	22	■	831	1239 Dark Grey	Madeira Classic 40
3.	21	■	3567	1290 BLUE	Madeira Classic 40
4.	23	■	840	1248 Light Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20311 8x8
Colorway: Madeira Classic 40

Stitches: 7739
Colors: 4
Height: 7.80 in
Width: 0.99 in
Zoom: 1.24



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 12.5 mm
Right: 12.5 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.70 in²
Max Stitch: 7.8 mm
Min Stitch: 0.5 mm
Max jump: 6.7 mm
Total Thread: 130.34ft
Total bobbin: 46.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	541	1287 Mlde Grey	Madeira Classic 40
2.	22	■	1117	1239 Dark Grey	Madeira Classic 40
3.	21	■	4867	1290 BLUE	Madeira Classic 40
4.	23	■	1212	1248 Light Green	Madeira Classic 40