

# Production Worksheet

Wilcom TrueSizer

Design: E-20313 4x4

Colorway: Madeira Classic 40

Stitches: 7603

Colors: 5

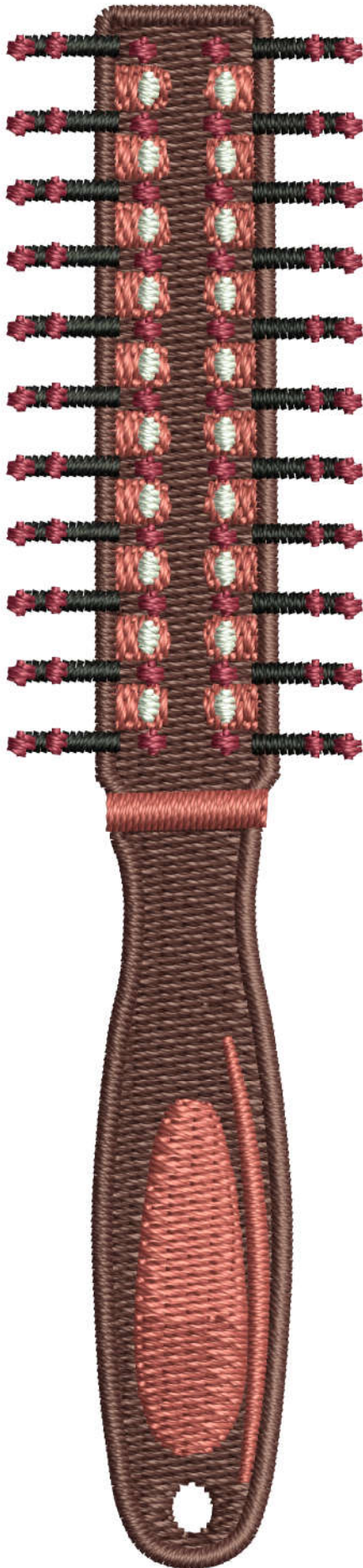
Height: 3.80 in

Width: 0.87 in

Zoom: 2.55

# DigitEMB

www.digitemb.com



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 115  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 11.0 mm  
Right: 11.0 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 3.30 in<sup>2</sup>  
Max Stitch: 9.0 mm  
Min Stitch: 0.0 mm  
Max jump: 6.8 mm  
Total Thread: 106.56ft  
Total bobbin: 32.03ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	2830	1158	Drak Brown	Madeira Classic 40
2.	6	1462	1309	Pink	Madeira Classic 40
3.	13	425	1001	Super White	Madeira Classic 40
4.	24	637	1158	Drak Brown	Madeira Classic 40
5.	6	74	1309	Pink	Madeira Classic 40
6.	14	903	1000	Emerald Black	Madeira Classic 40
7.	9	1270	1281	Marron	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20313 5x5  
Colorway: Madeira Classic 40

Stitches: 9791  
Colors: 5  
Height: 4.80 in  
Width: 1.09 in  
Zoom: 2.02



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 114  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 13.8 mm  
Right: 13.8 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 5.22 in<sup>2</sup>  
Max Stitch: 11.3 mm  
Min Stitch: 0.0 mm  
Max jump: 7.0 mm  
Total Thread: 148.28ft  
Total bobbin: 48.24ft

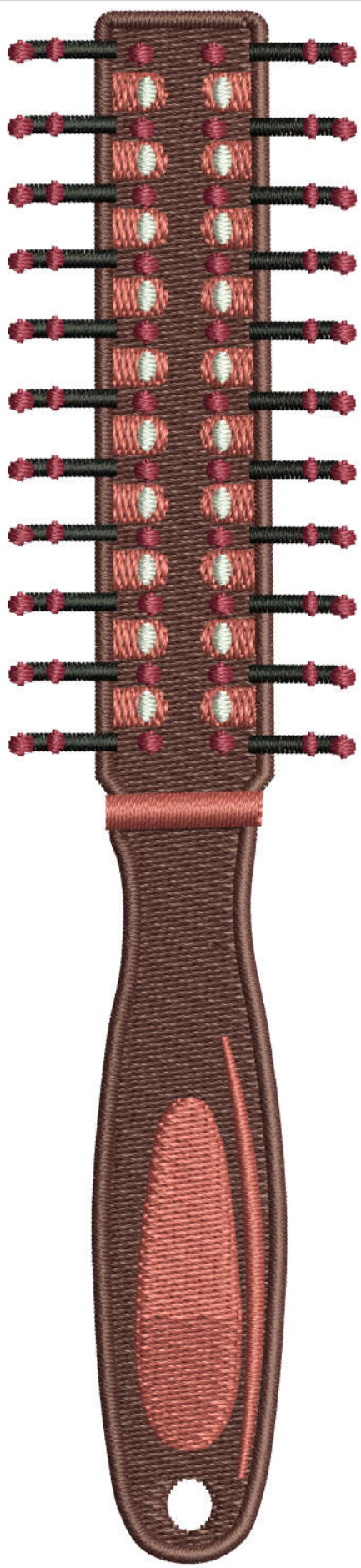
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	4032	1158	Drak Brown	Madeira Classic 40
2.	6	1834	1309	Pink	Madeira Classic 40
3.	13	489	1001	Super White	Madeira Classic 40
4.	24	807	1158	Drak Brown	Madeira Classic 40
5.	6	95	1309	Pink	Madeira Classic 40
6.	14	1124	1000	Emerald Black	Madeira Classic 40
7.	9	1408	1281	Marron	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20313 6x6  
Colorway: Madeira Classic 40

Stitches: 12173  
Colors: 5  
Height: 5.80 in  
Width: 1.30 in  
Zoom: 1.67



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 114  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 16.6 mm  
Right: 16.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.56 in<sup>2</sup>  
Max Stitch: 9.2 mm  
Min Stitch: 0.0 mm  
Max jump: 6.8 mm  
Total Thread: 195.60ft  
Total bobbin: 67.03ft

### Stop Sequence:

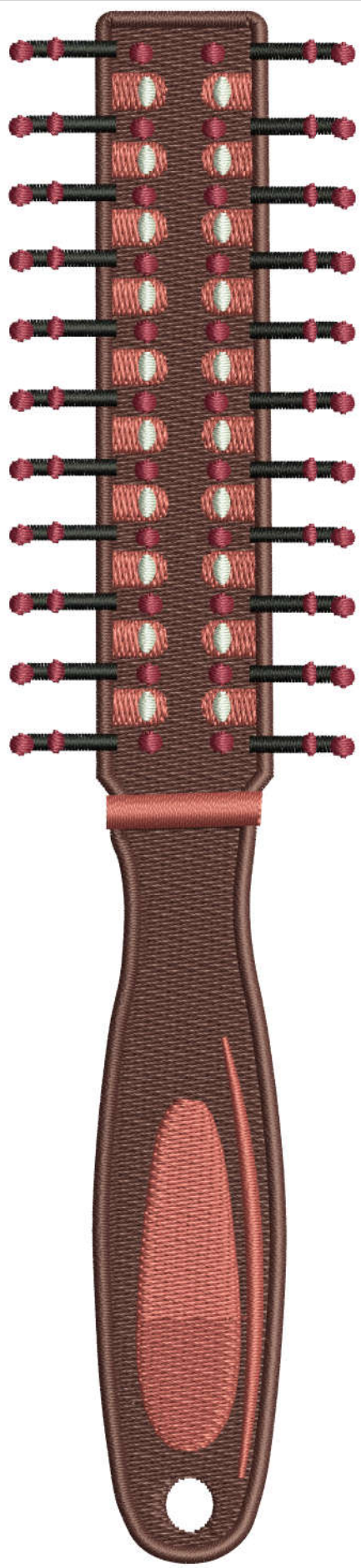
#	N#	St.	Code	Description	Brand
1.	24	■	5277	1158 Drak Brown	Madeira Classic 40
2.	6	■	2389	1309 Pink	Madeira Classic 40
3.	13	□	531	1001 Super White	Madeira Classic 40
4.	24	■	986	1158 Drak Brown	Madeira Classic 40
5.	6	■	116	1309 Pink	Madeira Classic 40
6.	14	■	1325	1000 Emerald Black	Madeira Classic 40
7.	9	■	1547	1281 Marron	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20313 8x8  
 Colorway: Madeira Classic 40

Stitches: 17840  
 Colors: 5  
 Height: 7.80 in  
 Width: 1.74 in  
 Zoom: 1.24



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 114  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 22.2 mm  
 Right: 22.2 mm  
 Up: 99.0 mm  
 Down: 99.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.60 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total Thread: 314.93ft  
 Total bobbin: 115.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	8570	1158	Drak Brown	Madeira Classic 40
2.	6	3466	1309	Pink	Madeira Classic 40
3.	13	717	1001	Super White	Madeira Classic 40
4.	24	1374	1158	Drak Brown	Madeira Classic 40
5.	6	162	1309	Pink	Madeira Classic 40
6.	14	1703	1000	Emerald Black	Madeira Classic 40
7.	9	1846	1281	Marron	Madeira Classic 40