

# Production Worksheet

Wilcom TrueSizer

Design: E-21117 4x4

Colorway: Madeira Classic 40

Stitches: 7293

Colors: 4

Height: 2.49 in

Width: 3.80 in

Zoom: 1.33

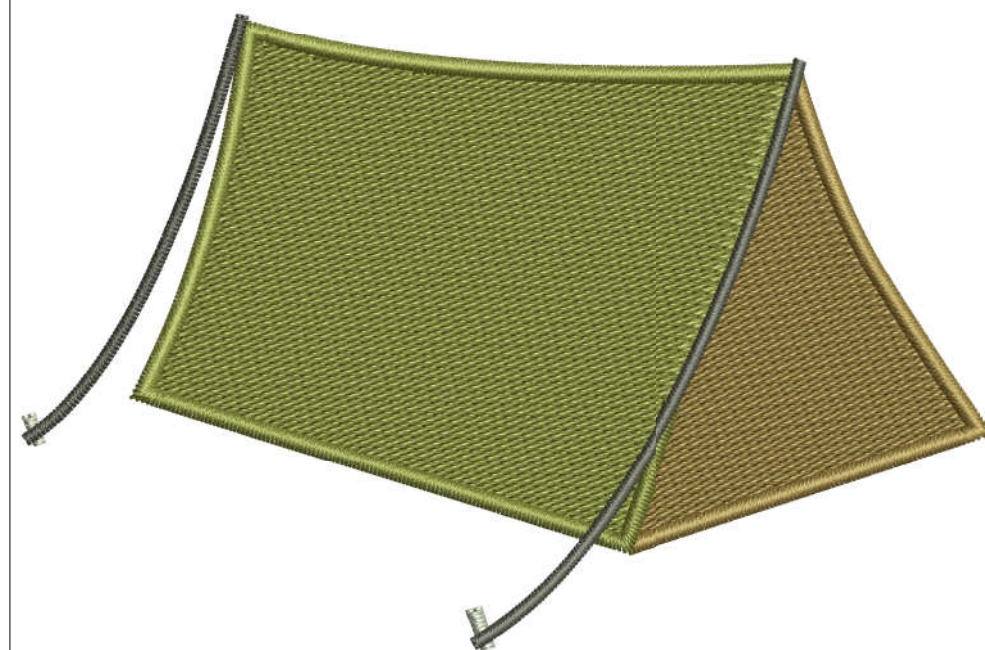
# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 31.6 mm  
Down: 31.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.44 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 143.34ft  
Total bobbin: 55.61ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	1863	1191	Brown	Madeira Classic 40
2.	29	4674	1140	Mandhi	Madeira Classic 40
3.	19	65	1010	Light Grey	Madeira Classic 40
4.	22	689	1239	Dark Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-21117 5x5

Colorway: Madeira Classic 40

Stitches: 10566  
Colors: 4  
Height: 3.11 in  
Width: 4.80 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 39.4 mm  
Down: 39.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.89 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 216.48ft  
Total bobbin: 86.23ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12		2692 1191	Brown	Madeira Classic 40
2.	29		6925 1140	Mandhi	Madeira Classic 40
3.	19		79 1010	Light Grey	Madeira Classic 40
4.	22		868 1239	Dark Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21117 6x6  
Colorway: Madeira Classic 40

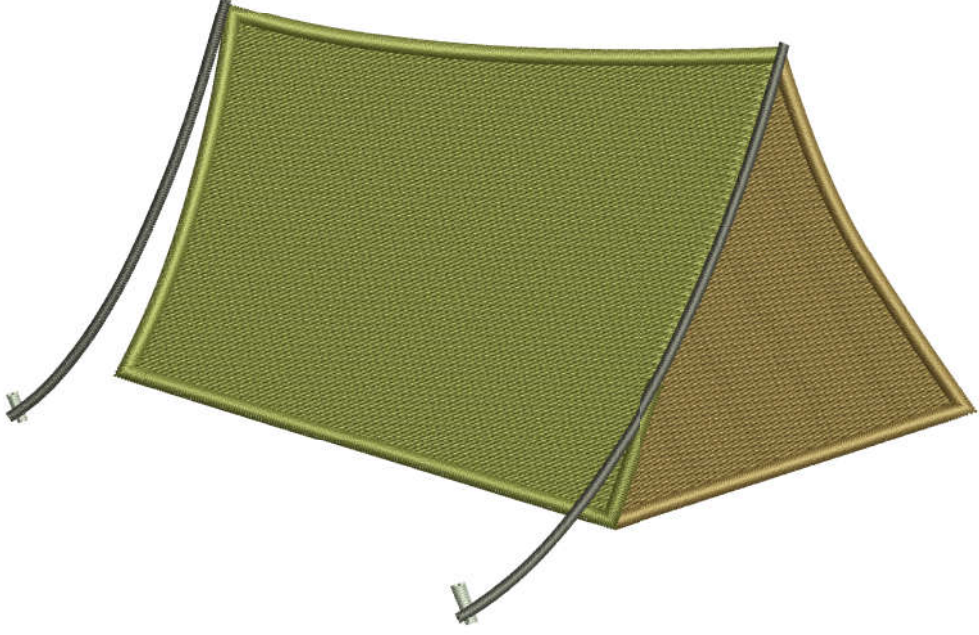
Stitches: 14510  
Colors: 4  
Height: 3.75 in  
Width: 5.80 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 47.6 mm  
Down: 47.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.75 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 306.73ft  
Total bobbin: 124.38ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12		3685 1191	Brown	Madeira Classic 40
2.	29		9674 1140	Mandhi	Madeira Classic 40
3.	19		93 1010	Light Grey	Madeira Classic 40
4.	22		1056 1239	Dark Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21117 8x8  
Colorway: Madeira Classic 40

Stitches: 24177  
Colors: 4  
Height: 5.03 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 63.8 mm  
Down: 63.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 39.22 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 534.53ft  
Total bobbin: 221.78ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	6120	1191	Brown	Madeira Classic 40
2.	29	16490	1140	Mandhi	Madeira Classic 40
3.	19	122	1010	Light Grey	Madeira Classic 40
4.	22	1443	1239	Dark Grey	Madeira Classic 40

