

# Production Worksheet

Wilcom TrueSizer  
Design: E-20201 4x4  
Colorway: Madeira Classic 40

Stitches: 7108  
Colors: 1  
Height: 2.92 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 37.1 mm  
Down: 37.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.10 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 124.07ft  
Total bobbin: 45.50ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7106	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20201 5x5  
Colorway: Madeira Classic 40

Stitches: 10805  
Colors: 1  
Height: 3.70 in  
Width: 4.82 in  
Zoom: 1.00



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 8  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.3 mm  
 Right: 61.3 mm  
 Up: 47.0 mm  
 Down: 47.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 17.85 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 200.91ft  
 Total bobbin: 76.66ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10803	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20201 6x6  
Colorway: Madeira Classic 40

Stitches: 13607  
Colors: 1  
Height: 4.45 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 8  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.7 mm  
 Right: 73.7 mm  
 Up: 56.6 mm  
 Down: 56.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 25.84 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 274.10ft  
 Total bobbin: 109.13ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13605	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20201 8x8  
Colorway: Madeira Classic 40

Stitches: 20336  
Colors: 1  
Height: 6.01 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 9  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.1 mm  
 Right: 99.1 mm  
 Up: 76.4 mm  
 Down: 76.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 46.93 in<sup>2</sup>  
 Max Stitch: 8.6 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 469.45ft  
 Total bobbin: 198.73ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20334	1000 Emerald Black	Madeira Classic 40