

Production Worksheet

Wilcom TrueSizer
Design: E-20464 4x4
Colorway: Madeira Classic 40

Stitches: 6113
Colors: 2
Height: 1.71 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 21.7 mm
Down: 21.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 6.49 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 83.94ft
Total bobbin: 25.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4036	1000 Emerald Black	Madeira Classic 40
2.	3	■	2075	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20464 5x5
Colorway: Madeira Classic 40

Stitches: 7773
Colors: 2
Height: 2.16 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 27.4 mm
Down: 27.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.37 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 113.45ft
Total bobbin: 36.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5134 1000	Emerald Black	Madeira Classic 40
2.	3	■	2637 1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20464 6x6
Colorway: Madeira Classic 40

Stitches: 9489
Colors: 2
Height: 2.60 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 33.0 mm
Down: 33.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.08 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 147.43ft
Total bobbin: 49.89ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6267 1000	Emerald Black	Madeira Classic 40
2.	3	■	3220 1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20464 8x8
Colorway: Madeira Classic 40

Stitches: 14085
Colors: 2
Height: 3.45 in
Width: 7.80 in
Zoom: 0.63



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 43.8 mm
Down: 43.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.91 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 239.62ft
Total bobbin: 86.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8660 1000	Emerald Black	Madeira Classic 40
2.	3	■	5423 1146	Red	Madeira Classic 40

