

Production Worksheet

Wilcom TrueSizer
Design: E-22107 4x4
Colorway: Madeira Classic 40

Stitches: 18092
Colors: 12
Height: 2.76 in
Width: 3.77 in
Zoom: 0.30



Machine format: Tajima
Color changes: 17
Stops: 18
Trims: 25
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.8 mm
Right: 47.8 mm
Up: 35.1 mm
Down: 35.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.42 in²
Max Stitch: 9.9 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 276.74ft
Total bobbin: 89.95ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	860	1287	Mlde Grey	Madeira Classic 40
2.	14	5721	1000	Emerald Black	Madeira Classic 40
3.	8	905	1134	Dark blue	Madeira Classic 40
4.	13	614	1001	Super White	Madeira Classic 40
5.	14	1683	1000	Emerald Black	Madeira Classic 40
6.	13	2024	1001	Super White	Madeira Classic 40
7.	14	2673	1000	Emerald Black	Madeira Classic 40
8.	12	241	1191	Brown	Madeira Classic 40
9.	26	287	1978	Light orange	Madeira PolyNeon 40
10.	20	431	1275	Powder blue	Madeira Classic 40
11.	8	47	1134	Dark blue	Madeira Classic 40
12.	10	93	1172	Dark Orange	Madeira Classic 40
13.	7	314	1249	Green	Madeira Classic 40
14.	28	254	1020	Peach	Madeira Classic 40
15.	13	23	1001	Super White	Madeira Classic 40
16.	25	136	1995	Yellow	Madeira PolyNeon 40
17.	16	988	1066	Fune / Sand	Madeira Classic 40
18.	14	796	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-22107 6x6

Colorway: Madeira Classic 40

Stitches: 30949
Colors: 12
Height: 4.22 in
Width: 5.77 in
Zoom: 0.30



Machine format: Tajima
Color changes: 17
Stops: 18
Trims: 24
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.3 mm
Right: 73.3 mm
Up: 53.7 mm
Down: 53.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.37 in²
Max Stitch: 7.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 533.48ft
Total bobbin: 192.10ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	1479	1287	Mlde Grey	Madeira Classic 40
2.	14	10249	1000	Emerald Black	Madeira Classic 40
3.	8	1839	1134	Dark blue	Madeira Classic 40
4.	13	1046	1001	Super White	Madeira Classic 40
5.	14	2831	1000	Emerald Black	Madeira Classic 40
6.	13	3682	1001	Super White	Madeira Classic 40
7.	14	3989	1000	Emerald Black	Madeira Classic 40
8.	12	435	1191	Brown	Madeira Classic 40
9.	26	538	1978	Light orange	Madeira PolyNeon 40
10.	20	830	1275	Powder blue	Madeira Classic 40
11.	8	86	1134	Dark blue	Madeira Classic 40
12.	10	146	1172	Dark Orange	Madeira Classic 40
13.	7	621	1249	Green	Madeira Classic 40
14.	28	423	1020	Peach	Madeira Classic 40
15.	13	30	1001	Super White	Madeira Classic 40
16.	25	194	1995	Yellow	Madeira PolyNeon 40
17.	16	1494	1066	Fune / Sand	Madeira Classic 40
18.	14	1035	1000	Emerald Black	Madeira Classic 40