

# Production Worksheet

Wilcom TrueSizer

Design: E-22567 4x4

Colorway: Madeira Classic 40

Stitches: 10798

Colors: 4

Height: 3.80 in

Width: 2.78 in

Zoom: 1:1



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 35.3 mm  
Right: 35.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.57 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.2 mm  
Max jump: 7.0 mm  
Total Thread: 191.17ft  
Total bobbin: 70.13ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	5605	1066	Fune / Sand	Madeira Classic 40
2.	30	1707	1661		Madeira PolyNeon 40
3.	12	2807	1191	Brown	Madeira Classic 40
4.	19	448	1010	Light Grey	Madeira Classic 40
5.	12	229	1191	Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-22567 5x5

Colorway: Madeira Classic 40

Stitches: 14731

Colors: 4

Height: 4.81 in

Width: 3.50 in

Zoom: 1:1

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 44.4 mm  
Right: 44.4 mm  
Up: 61.1 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.82 in<sup>2</sup>  
Max Stitch: 7.8 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 279.20ft  
Total bobbin: 107.00ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	8414	1066	Fune / Sand	Madeira Classic 40
2.	30	2519	1661		Madeira PolyNeon 40
3.	12	2982	1191	Brown	Madeira Classic 40
4.	19	546	1010	Light Grey	Madeira Classic 40
5.	12	268	1191	Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22567 6x6  
Colorway: Madeira Classic 40

Stitches: 19393  
Colors: 4  
Height: 5.80 in  
Width: 4.23 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 53.7 mm  
Right: 53.7 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 24.55 in<sup>2</sup>  
Max Stitch: 9.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 385.89ft  
Total bobbin: 152.10ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	11789	1066	Fune / Sand	Madeira Classic 40
2.	30	3504	1661		Madeira PolyNeon 40
3.	12	3121	1191	Brown	Madeira Classic 40
4.	19	670	1010	Light Grey	Madeira Classic 40
5.	12	307	1191	Brown	Madeira Classic 40