

# Production Worksheet

Wilcom TrueSizer

Design: E-20912 4x4

Colorway: Madeira Classic 40

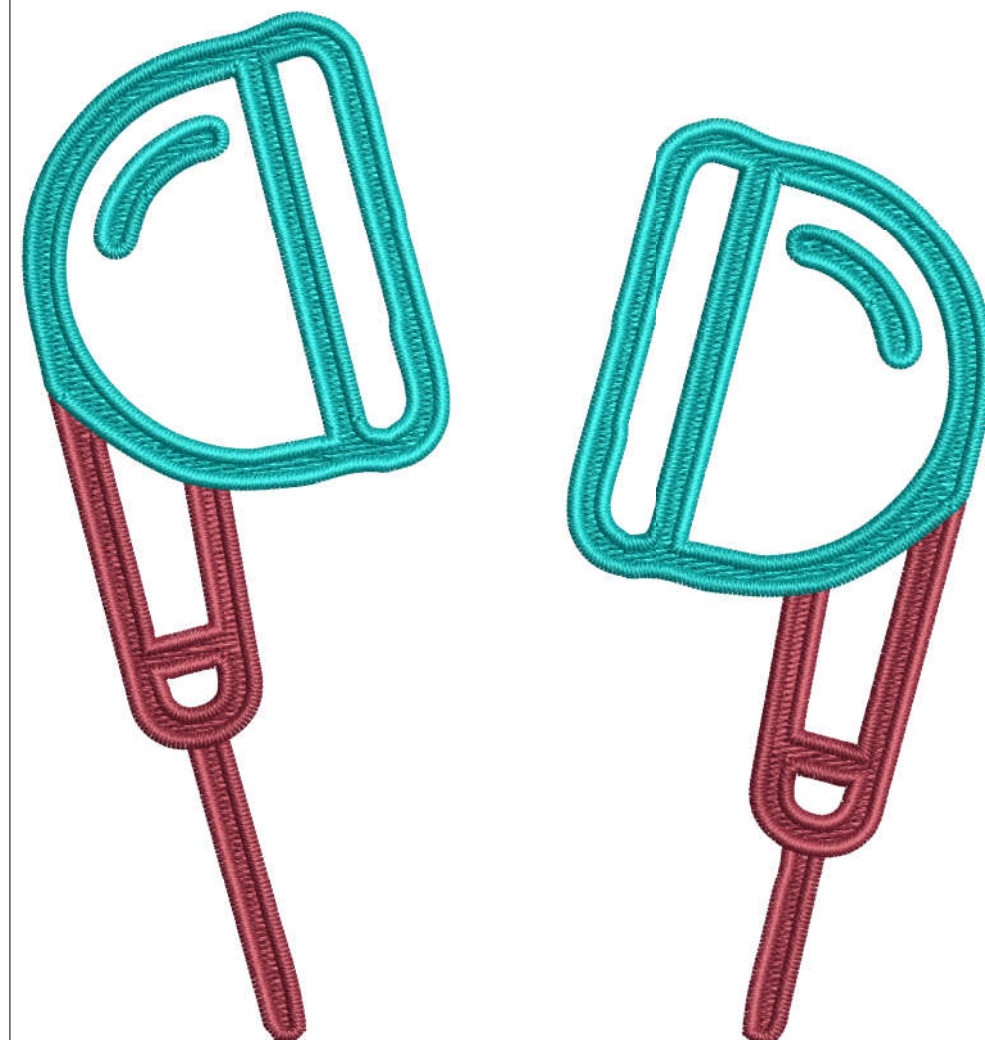
Stitches: 11996  
Colors: 2  
Height: 3.81 in  
Width: 3.57 in  
Zoom: 1.41



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.3 mm  
Right: 45.3 mm  
Up: 48.4 mm  
Down: 48.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.60 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.2 mm  
Max jump: 6.7 mm  
Total Thread: 166.69ft  
Total bobbin: 51.16ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	2198	1281 Marron	Madeira Classic 40
2.	5	■	3877	1094 Sky	Madeira Classic 40
3.	9	■	2003	1281 Marron	Madeira Classic 40
4.	5	■	3916	1094 Sky	Madeira Classic 40



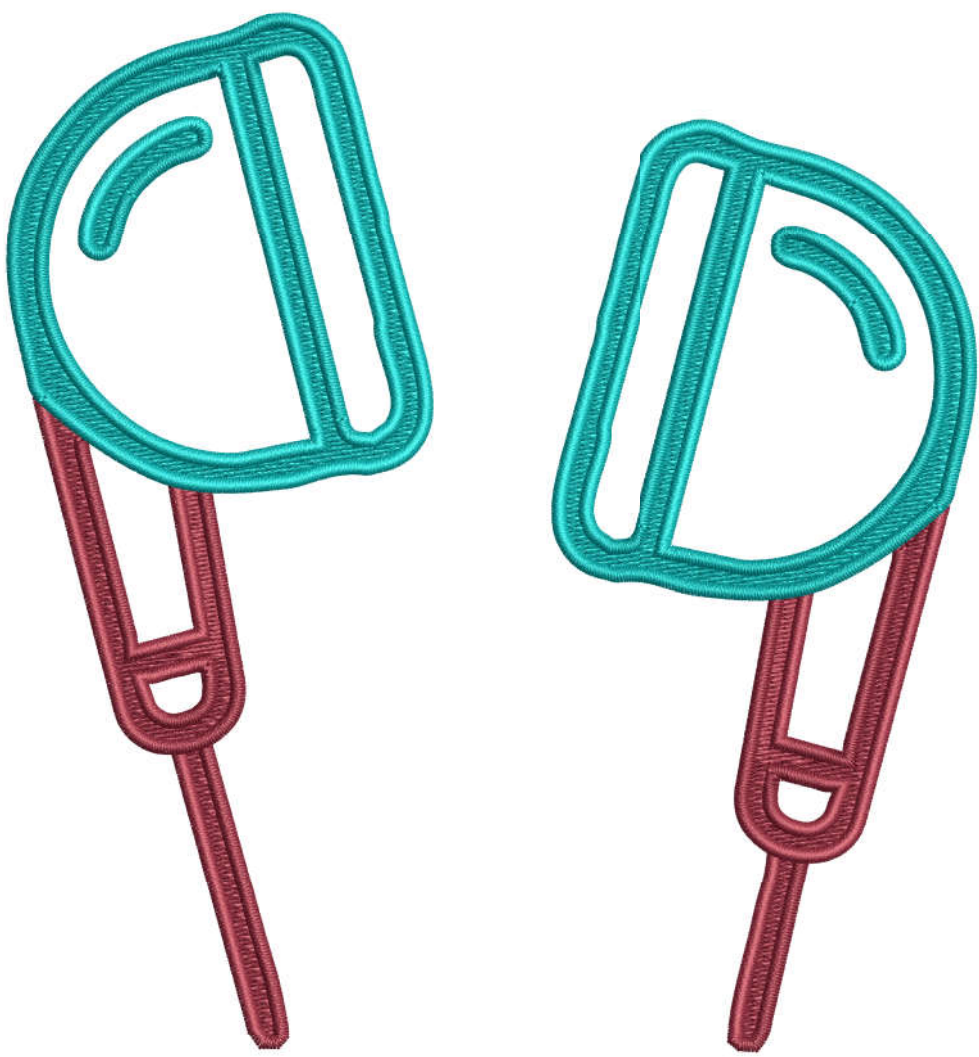
# Production Worksheet

Wilcom TrueSizer  
Design: E-20912 6x6  
Colorway: Madeira Classic 40

Stitches: 16811  
Colors: 2  
Height: 5.17 in  
Width: 4.81 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.1 mm  
Right: 61.1 mm  
Up: 65.6 mm  
Down: 65.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 24.85 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 258.95ft  
Total bobbin: 87.11ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	3091	1281 Marron	Madeira Classic 40
2.	5	■	5420	1094 Sky	Madeira Classic 40
3.	9	■	2805	1281 Marron	Madeira Classic 40
4.	5	■	5493	1094 Sky	Madeira Classic 40

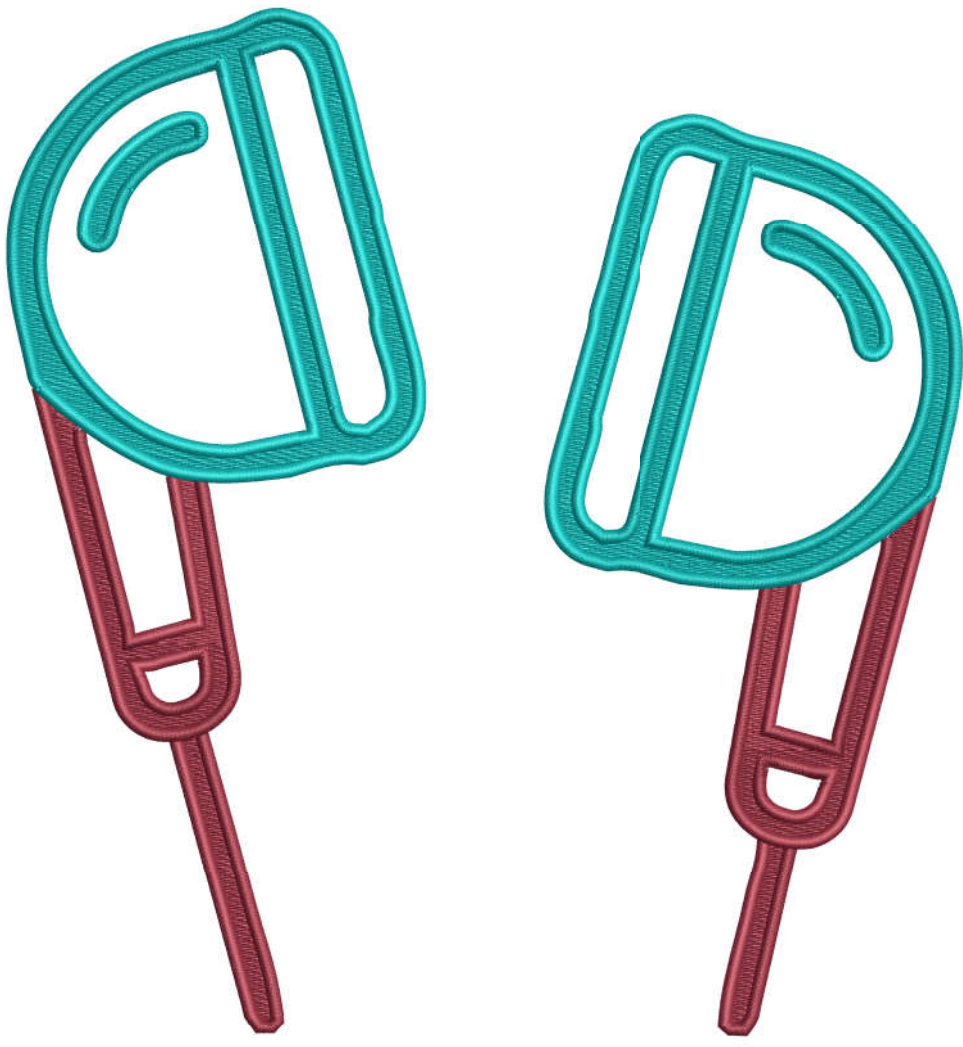
# Production Worksheet

Wilcom TrueSizer  
Design: E-20912 8x10  
Colorway: Madeira Classic 40

Stitches: 31240  
Colors: 2  
Height: 8.42 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 106.9 mm  
Down: 106.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 65.66 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 566.67ft  
Total bobbin: 213.36ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	5737 1281	Marron	Madeira Classic 40
2.	5	■	10180 1094	Sky	Madeira Classic 40
3.	9	■	5123 1281	Marron	Madeira Classic 40
4.	5	■	10198 1094	Sky	Madeira Classic 40