

# Production Worksheet

Wilcom TrueSizer  
Design: E-23217 4x4  
Colorway: Madeira Classic 40

Stitches: 8038  
Colors: 6  
Height: 2.68 in  
Width: 3.00 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 38.1 mm  
Right: 38.1 mm  
Up: 34.1 mm  
Down: 34.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.05 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 129.14ft  
Total bobbin: 43.91ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	3479	1249	Green	Madeira Classic 40
2.	10	1224	1172	Orange	Madeira Classic 40
3.	3	812	1146	Red	Madeira Classic 40
4.	14	892	1000	Emerald Black	Madeira Classic 40
5.	4	583	1064	golden	Madeira Classic 40
6.	11	1046	1033	Purple	Madeira Classic 40