

# Production Worksheet

Wilcom TrueSizer

Design: E-20910 4x4

Colorway: Madeira Classic 40

Stitches: 6249  
Colors: 4  
Height: 3.82 in  
Width: 3.07 in  
Zoom: 1.60



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 39.0 mm  
Right: 39.0 mm  
Up: 48.5 mm  
Down: 48.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.72 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 93.25ft  
Total bobbin: 29.21ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	1357	1172	Orange	Madeira Classic 40
2.	24	2489	1158	Drak Brown	Madeira Classic 40
3.	12	22	1191	Brown	Madeira Classic 40
4.	14	34	1000	Emerald Black	Madeira Classic 40
5.	10	526	1172	Orange	Madeira Classic 40
6.	24	658	1158	Drak Brown	Madeira Classic 40
7.	10	510	1172	Orange	Madeira Classic 40
8.	24	651	1158	Drak Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20910 5x5

Colorway: Madeira Classic 40

Stitches: 8269

Colors: 4

Height: 4.82 in

Width: 3.86 in

Zoom: 1.27



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 49.0 mm  
Right: 49.0 mm  
Up: 61.2 mm  
Down: 61.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.59 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.4 mm  
Max jump: 6.6 mm  
Total Thread: 131.16ft  
Total bobbin: 43.82ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	1847	1172	Orange	Madeira Classic 40
2.	24	3177	1158	Drak Brown	Madeira Classic 40
3.	12	24	1191	Brown	Madeira Classic 40
4.	14	40	1000	Emerald Black	Madeira Classic 40
5.	10	717	1172	Orange	Madeira Classic 40
6.	24	876	1158	Drak Brown	Madeira Classic 40
7.	10	707	1172	Orange	Madeira Classic 40
8.	24	879	1158	Drak Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20910 6x6

Colorway: Madeira Classic 40

Stitches: 10453

Colors: 4

Height: 5.81 in

Width: 4.65 in

Zoom: 1.06

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 59.1 mm  
Right: 59.1 mm  
Up: 73.8 mm  
Down: 73.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 27.04 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 175.15ft  
Total bobbin: 61.40ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	2364	1172	Orange	Madeira Classic 40
2.	24	3908	1158	Drak Brown	Madeira Classic 40
3.	12	30	1191	Brown	Madeira Classic 40
4.	14	49	1000	Emerald Black	Madeira Classic 40
5.	10	934	1172	Orange	Madeira Classic 40
6.	24	1124	1158	Drak Brown	Madeira Classic 40
7.	10	923	1172	Orange	Madeira Classic 40
8.	24	1119	1158	Drak Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20910 8x8

Colorway: Madeira Classic 40

Stitches: 15435  
Colors: 4  
Height: 7.81 in  
Width: 6.23 in  
Zoom: 0.79



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 79.1 mm  
Right: 79.1 mm  
Up: 99.2 mm  
Down: 99.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 48.69 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 282.95ft  
Total bobbin: 105.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	3588	1172	Orange	Madeira Classic 40
2.	24	5433	1158	Drak Brown	Madeira Classic 40
3.	12	40	1191	Brown	Madeira Classic 40
4.	14	63	1000	Emerald Black	Madeira Classic 40
5.	10	1468	1172	Orange	Madeira Classic 40
6.	24	1705	1158	Drak Brown	Madeira Classic 40
7.	10	1444	1172	Orange	Madeira Classic 40
8.	24	1692	1158	Drak Brown	Madeira Classic 40