

Production Worksheet

Wilcom TrueSizer
Design: E-20177 4x4
Colorway: Madeira Classic 40

Stitches: 17083
Colors: 2
Height: 3.32 in
Width: 3.81 in
Zoom: 1.30



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 42.2 mm
Down: 42.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.64 in²
Max Stitch: 8.3 mm
Min Stitch: 0.2 mm
Max jump: 6.7 mm
Total Thread: 317.31ft
Total bobbin: 121.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	<input checked="" type="checkbox"/>	10914 1146	Red	Madeira Classic 40
2.	13	<input type="checkbox"/>	6167 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20177 5x5
Colorway: Madeira Classic 40

Stitches: 24625
Colors: 2
Height: 4.20 in
Width: 4.80 in
Zoom: 1.03



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 53.4 mm
Down: 53.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.19 in²
Max Stitch: 10.5 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 484.52ft
Total bobbin: 190.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	<input checked="" type="checkbox"/>	16622	1146 Red	Madeira Classic 40
2.	13	<input type="checkbox"/>	8001	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20177 6x6
Colorway: Madeira Classic 40

Stitches: 33193
Colors: 2
Height: 5.06 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 64.3 mm
Down: 64.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.34 in²
Max Stitch: 7.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 683.56ft
Total bobbin: 275.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	<input checked="" type="checkbox"/>	23375 1146	Red	Madeira Classic 40
2.	13	<input type="checkbox"/>	9816 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20177 8x8
Colorway: Madeira Classic 40

Stitches: 55429
Colors: 2
Height: 6.78 in
Width: 7.79 in
Zoom: 0.64



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.9 mm
Right: 98.9 mm
Up: 86.1 mm
Down: 86.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 52.81 in²
Max Stitch: 8.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1177.90ft
Total bobbin: 481.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	<input checked="" type="checkbox"/>	40423	1146 Red	Madeira Classic 40
2.	13	<input type="checkbox"/>	15004	1001 Super White	Madeira Classic 40

