

# Production Worksheet

Wilcom TrueSizer  
Design: E-20491 4x4  
Colorway: Madeira Classic 40

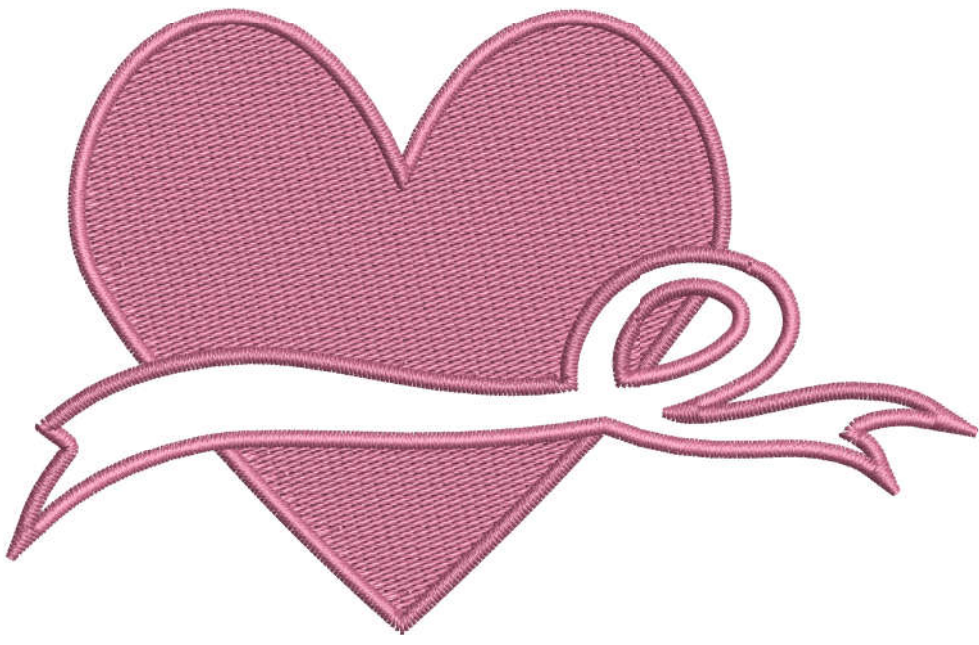
Stitches: 7328  
Colors: 1  
Height: 2.46 in  
Width: 3.80 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 31.2 mm  
Down: 31.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.34 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 136.44ft  
Total bobbin: 51.97ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	7326	1309 Pink	Madiera Classic 40



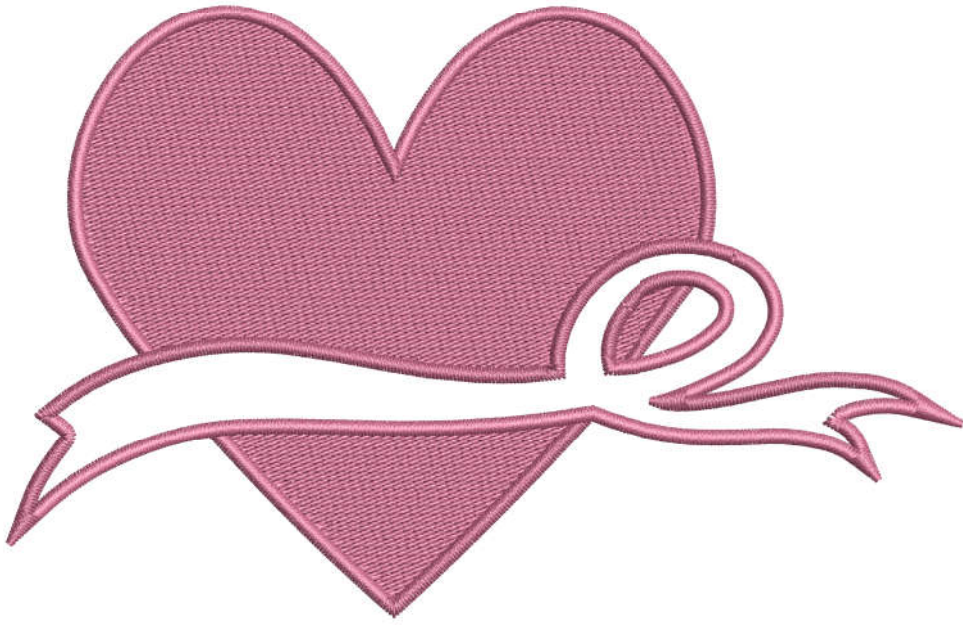
# Production Worksheet

Wilcom TrueSizer  
Design: E-20491 5x5  
Colorway: Madeira Classic 40

Stitches: 10325  
Colors: 1  
Height: 3.08 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 39.1 mm  
Down: 39.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.76 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 202.18ft  
Total bobbin: 79.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	10323	1309 Pink	Madeira Classic 40

**Production Worksheet**


Wilcom TrueSizer  
Design: E-20491 6x6  
Colorway: Madeira Classic 40

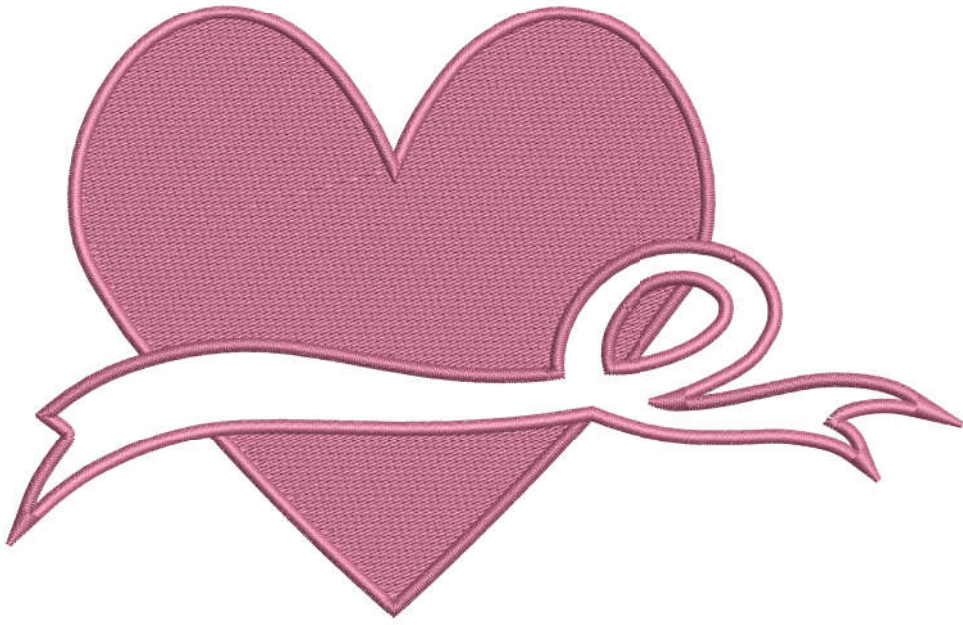
Stitches: 13942  
Colors: 1  
Height: 3.72 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 47.2 mm  
Down: 47.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.56 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.0 mm  
Max jump: 7.0 mm  
Total Thread: 283.84ft  
Total bobbin: 113.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6		13940	1309 Pink	Madiera Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20491 8x8  
Colorway: Madeira Classic 40

Stitches: 22754  
Colors: 1  
Height: 5.02 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 63.7 mm  
Down: 63.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 39.14 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 489.94ft  
Total bobbin: 201.47ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	22752	1309 Pink	Madeira Classic 40

