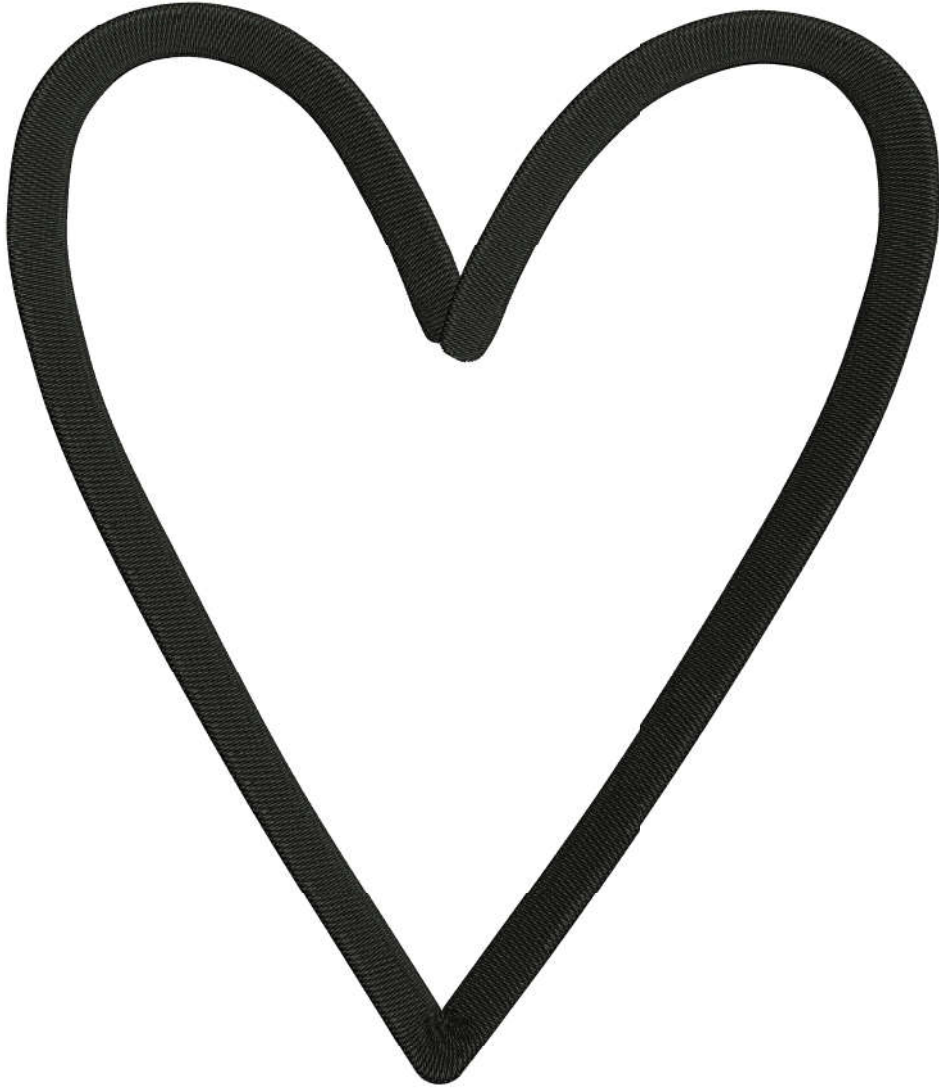


Production Worksheet

Wilcom TrueSizer
Design: E-20342 8x8
Colorway: Madeira Classic 40

Stitches: 15158
Colors: 1
Height: 7.83 in
Width: 6.73 in
Zoom: 0.72



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 85.4 mm
Right: 85.4 mm
Up: 99.4 mm
Down: 99.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 52.63 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 292.17ft
Total bobbin: 113.81ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15156	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20342 6x6
Colorway: Madeira Classic 40

Stitches: 5093
Colors: 1
Height: 5.79 in
Width: 5.00 in
Zoom: 0.98



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 63.5 mm
Right: 63.5 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 28.98 in²
Max Stitch: 8.9 mm
Min Stitch: 0.5 mm
Max jump: 7.0 mm
Total Thread: 165.52ft
Total bobbin: 77.89ft

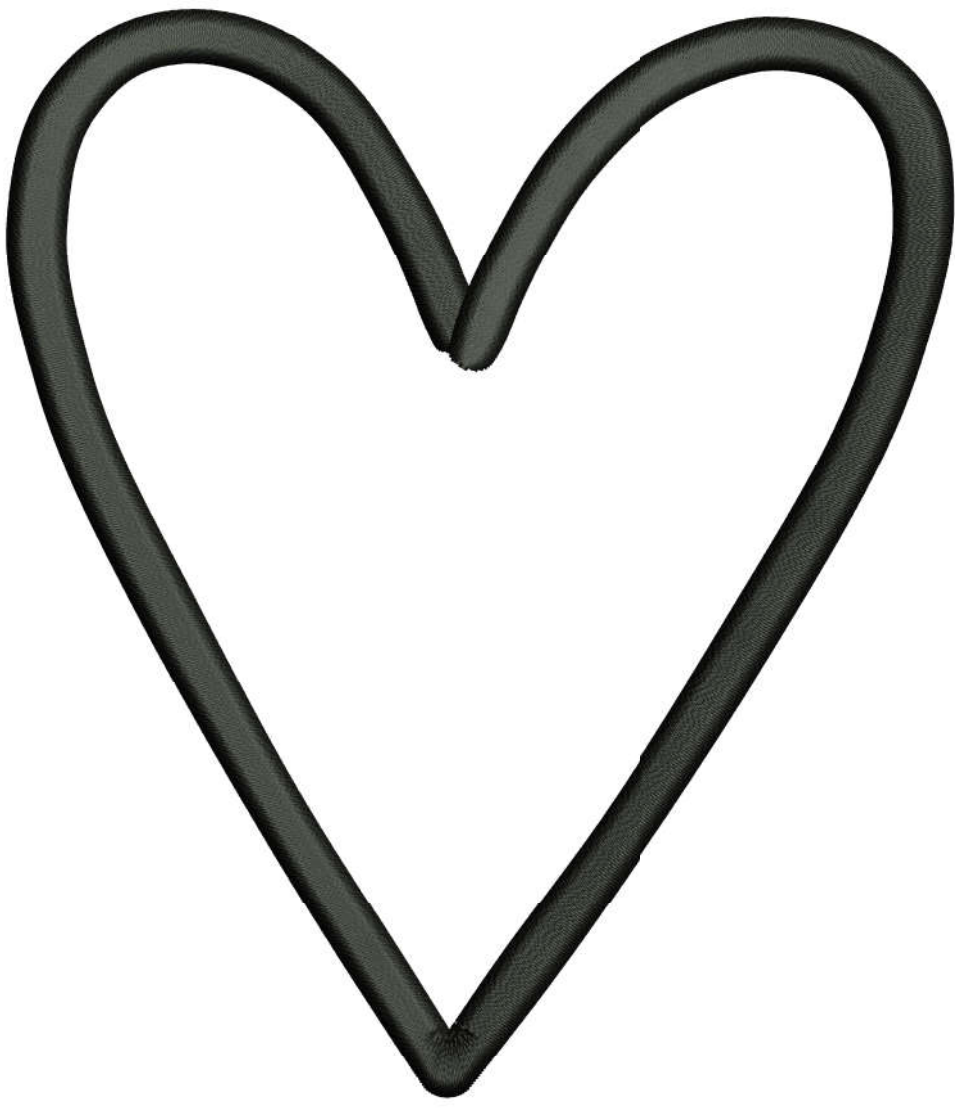
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5091 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20342 5x5
Colorway: Madeira Classic 40

Stitches: 3512
Colors: 1
Height: 4.79 in
Width: 4.15 in
Zoom: 1.18



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 52.7 mm
Right: 52.7 mm
Up: 60.8 mm
Down: 60.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.89 in²
Max Stitch: 7.5 mm
Min Stitch: 0.5 mm
Max jump: 5.8 mm
Total Thread: 105.08ft
Total bobbin: 48.22ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3510	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20342 4x4
Colorway: Madeira Classic 40

Stitches: 2506
Colors: 1
Height: 3.79 in
Width: 3.28 in
Zoom: 1.50



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 41.6 mm
Right: 41.6 mm
Up: 48.1 mm
Down: 48.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.41 in²
Max Stitch: 6.1 mm
Min Stitch: 0.6 mm
Max jump: 6.1 mm
Total Thread: 66.40ft
Total bobbin: 29.21ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2504	1000 Emerald Black	Madeira Classic 40