

Production Worksheet

Wilcom TrueSizer
Design: E-21182 4x4
Colorway: Madeira Classic 40

Stitches: 7060
Colors: 4
Height: 2.47 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 31.4 mm
Down: 31.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.40 in²
Max Stitch: 11.3 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 119.71ft
Total bobbin: 42.32ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	926 1146	Red	Madeira Classic 40
2.	9	■	303 1281	Marron	Madeira Classic 40
3.	14	■	563 1000	Emerald Black	Madeira Classic 40
4.	13	□	253 1001	Super White	Madeira Classic 40
5.	14	■	5013 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21182 5x5
Colorway: Madeira Classic 40

Stitches: 9343
Colors: 4
Height: 3.15 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 40.0 mm
Down: 40.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.13 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 173.37ft
Total bobbin: 65.24ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	1401 1146	Red	Madeira Classic 40
2.	9	■	425 1281	Marron	Madeira Classic 40
3.	14	■	727 1000	Emerald Black	Madeira Classic 40
4.	13	□	328 1001	Super White	Madeira Classic 40
5.	14	■	6460 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21182 6x6
Colorway: Madeira Classic 40

Stitches: 11898
Colors: 4
Height: 3.79 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 48.1 mm
Down: 48.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.99 in²
Max Stitch: 8.0 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 237.44ft
Total bobbin: 93.27ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	1968 1146	Red	Madeira Classic 40
2.	9	■	541 1281	Marron	Madeira Classic 40
3.	14	■	902 1000	Emerald Black	Madeira Classic 40
4.	13	□	377 1001	Super White	Madeira Classic 40
5.	14	■	8108 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21182 8x8
Colorway: Madeira Classic 40

Stitches: 17486
Colors: 4
Height: 5.07 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 64.4 mm
Down: 64.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 39.51 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 396.16ft
Total bobbin: 165.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	3338 1146	Red	Madeira Classic 40
2.	9	■	840 1281	Marron	Madeira Classic 40
3.	14	■	1280 1000	Emerald Black	Madeira Classic 40
4.	13	□	499 1001	Super White	Madeira Classic 40
5.	14	■	11527 1000	Emerald Black	Madeira Classic 40

