

# Production Worksheet

Wilcom TrueSizer  
Design: E-20488 4x4  
Colorway: Madeira Classic 40

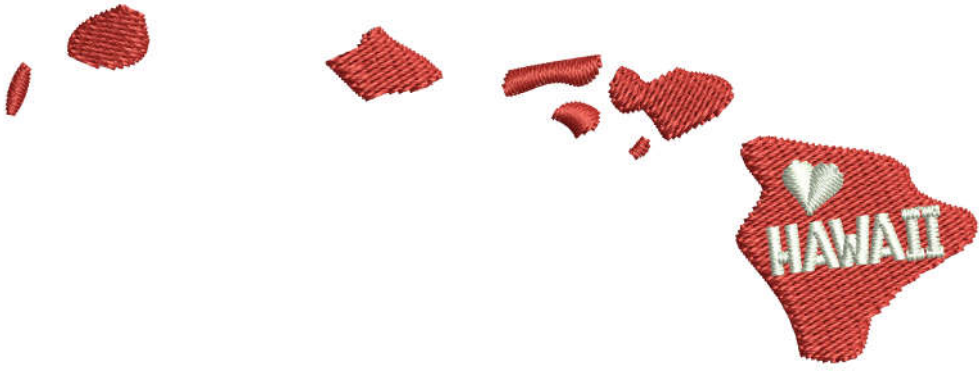
Stitches: 1948  
Colors: 2  
Height: 1.39 in  
Width: 3.80 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 17.6 mm  
Down: 17.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 5.27 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 31.70ft  
Total bobbin: 10.63ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	1372	1146 Red	Madiera Classic 40
2.	13	□	574	1001 Super White	Madiera Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20488 5x5  
Colorway: Madeira Classic 40

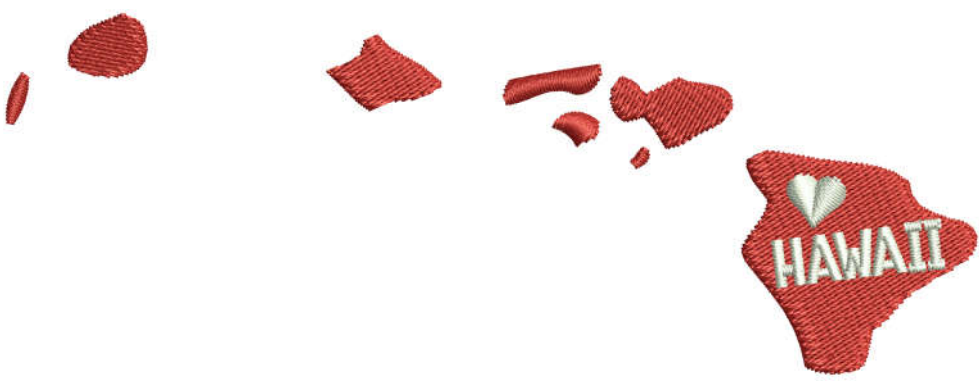
Stitches: 2583  
Colors: 2  
Height: 1.77 in  
Width: 4.80 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 22.5 mm  
Down: 22.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.49 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 45.05ft  
Total bobbin: 16.07ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	1910	1146 Red	Madiera Classic 40
2.	13	□	671	1001 Super White	Madiera Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20488 6x6  
Colorway: Madeira Classic 40

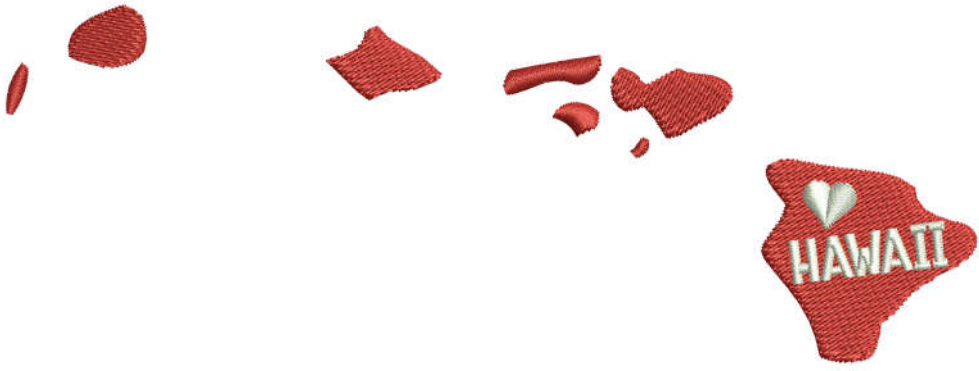
Stitches: 3107  
Colors: 2  
Height: 2.13 in  
Width: 5.80 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 27.0 mm  
Down: 27.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.33 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 55.98ft  
Total bobbin: 20.51ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	2365 1146	Red	Madreira Classic 40
2.	13	□	740 1001	Super White	Madreira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20488 8x8  
Colorway: Madeira Classic 40

Stitches: 4753  
Colors: 2  
Height: 2.87 in  
Width: 7.80 in  
Zoom: 0.65



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 36.4 mm  
Down: 36.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.36 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 92.56ft  
Total bobbin: 35.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	3792 1146	Red	Madeira Classic 40
2.	13	□	959 1001	Super White	Madeira Classic 40

