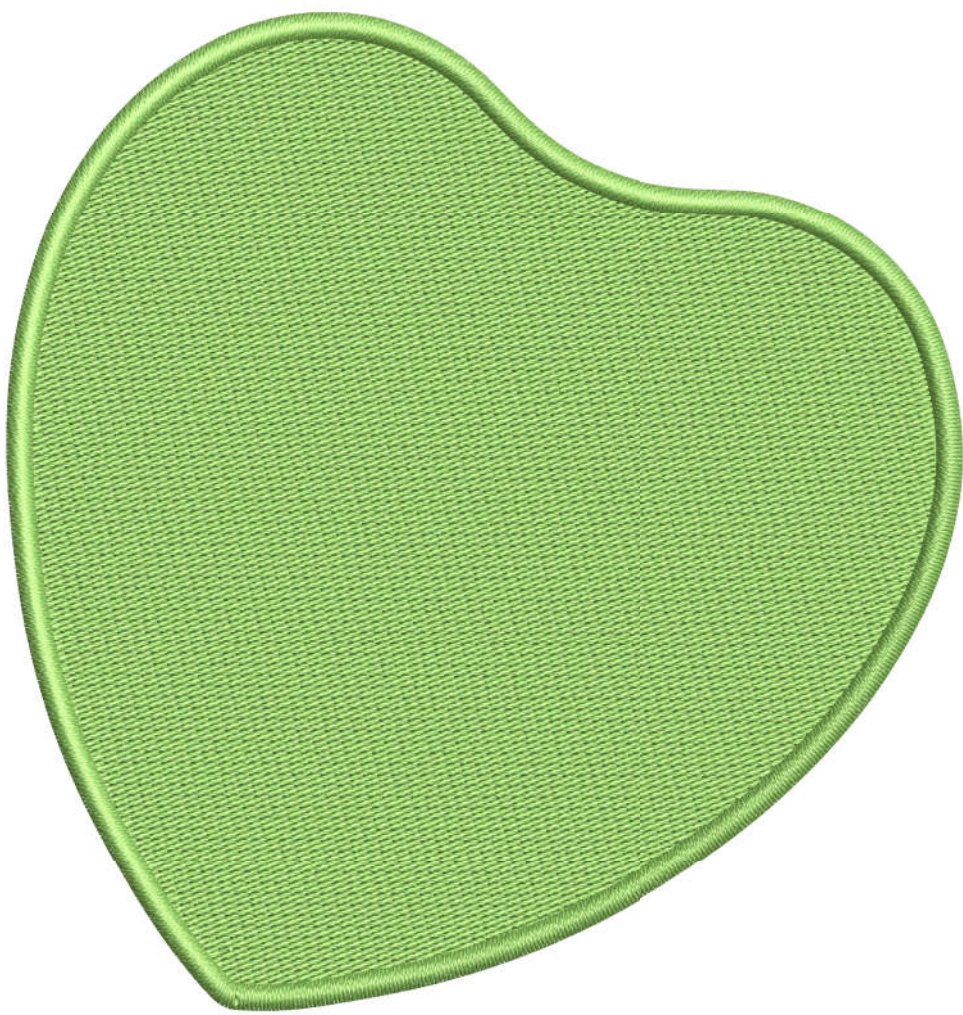


Production Worksheet

Wilcom TrueSizer
Design: E-20492 4x4
Colorway: Madeira Classic 40

Stitches: 12511
Colors: 1
Height: 3.80 in
Width: 3.63 in
Zoom: 1.37



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 46.1 mm
Right: 46.1 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.78 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 280.71ft
Total bobbin: 117.31ft

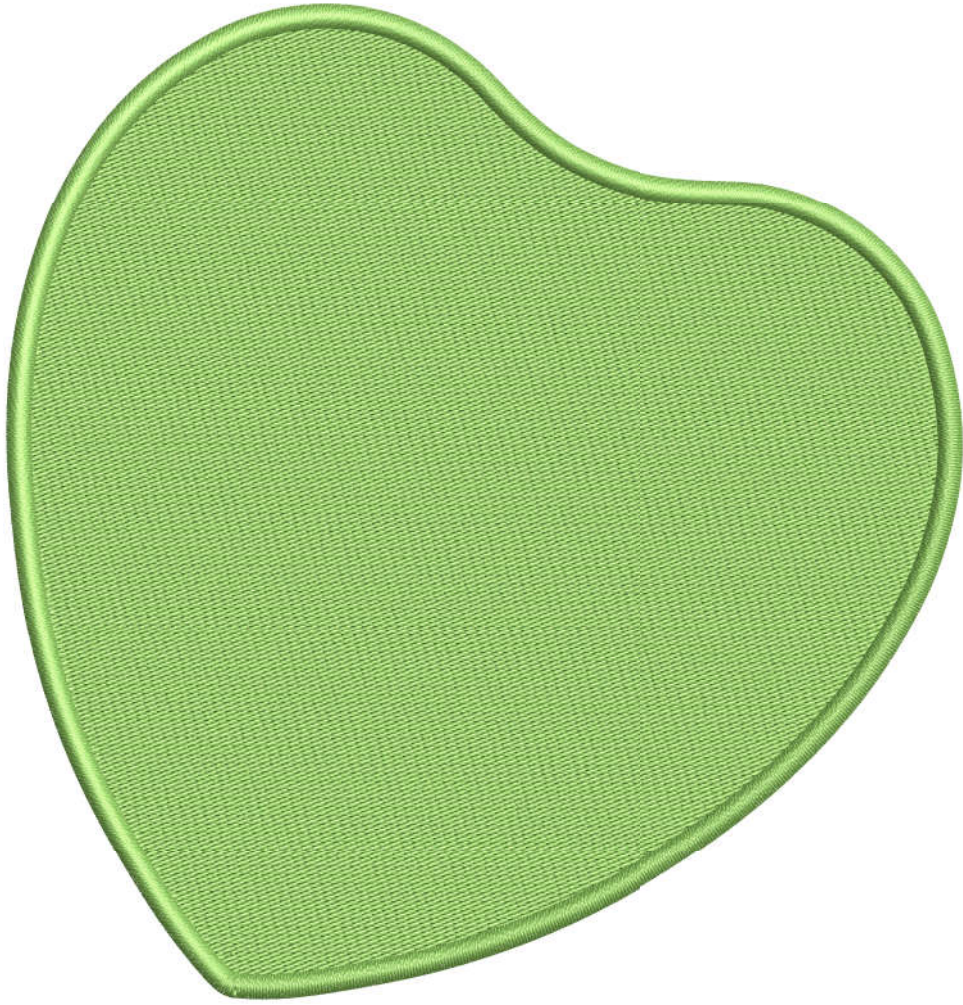
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	12509	1248 Light Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20492 5x5
Colorway: Madeira Classic 40

Stitches: 19281
Colors: 1
Height: 4.80 in
Width: 4.60 in
Zoom: 1.08



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 58.4 mm
Right: 58.4 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.05 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 443.29ft
Total bobbin: 187.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	19279	1248 Light Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20492 6x6
Colorway: Madeira Classic 40

Stitches: 27505
Colors: 1
Height: 5.80 in
Width: 5.56 in
Zoom: 0.89



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 70.6 mm
Right: 70.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.22 in²
Max Stitch: 6.3 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 642.84ft
Total bobbin: 273.60ft

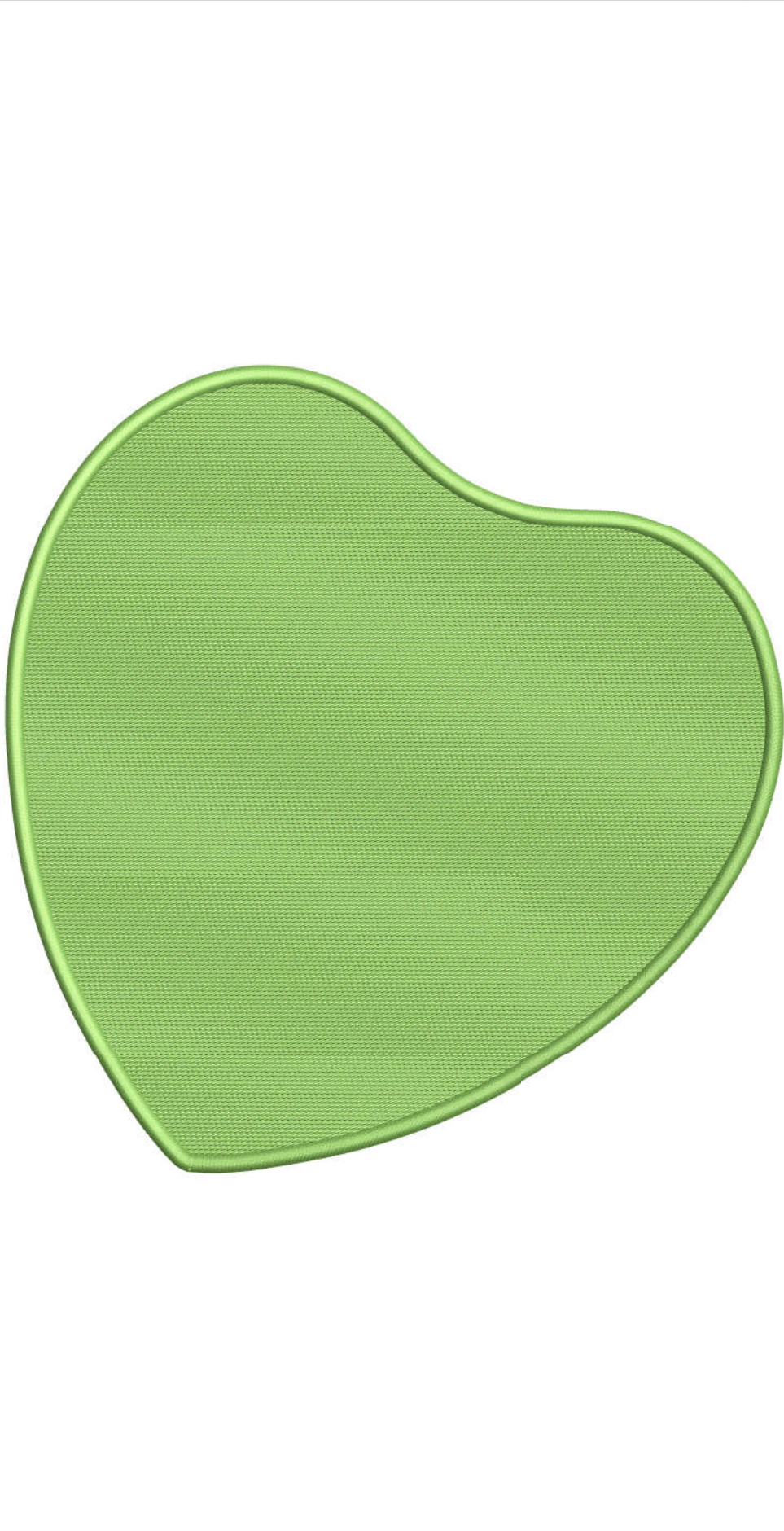
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	27503	1248 Light Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20492 8x8
Colorway: Madeira Classic 40

Stitches: 48346
Colors: 1
Height: 7.80 in
Width: 7.50 in
Zoom: 0.66



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 95.2 mm
Right: 95.2 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.47 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 1156.82ft
Total bobbin: 497.15ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23		48344	1248 Light Green	Madeira Classic 40