

# Production Worksheet

Wilcom TrueSizer  
Design: E-20052 8x8  
Colorway: Madeira Classic 40

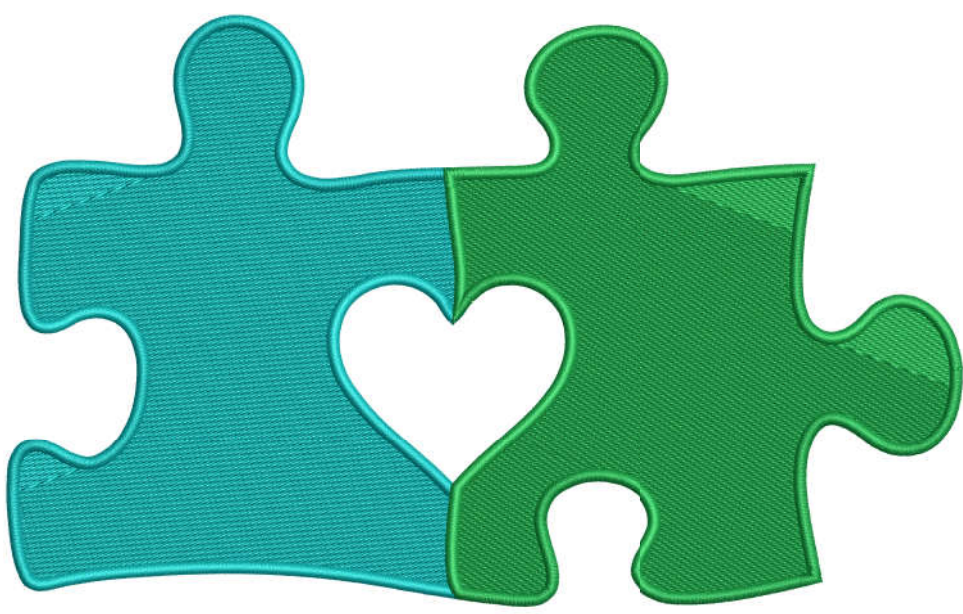
Stitches: 31696  
Colors: 2  
Height: 4.82 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 61.2 mm  
Down: 61.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 37.59 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 684.72ft  
Total bobbin: 281.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5		15776	1094 Sky	Madeira Classic 40
2.	7		15918	1249 Green	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20052 6x6  
Colorway: Madeira Classic 40

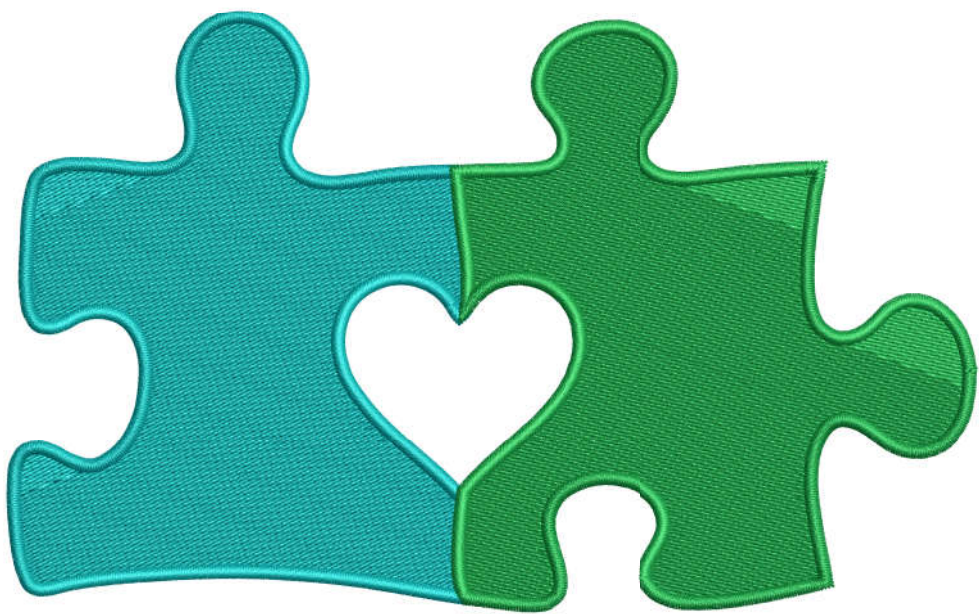
Stitches: 19459  
Colors: 2  
Height: 3.60 in  
Width: 5.80 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 45.8 mm  
Down: 45.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.91 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 399.49ft  
Total bobbin: 160.49ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5		9652 1094	Sky	Madeira Classic 40
2.	7		9805 1249	Green	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20052 5x5  
Colorway: Madeira Classic 40

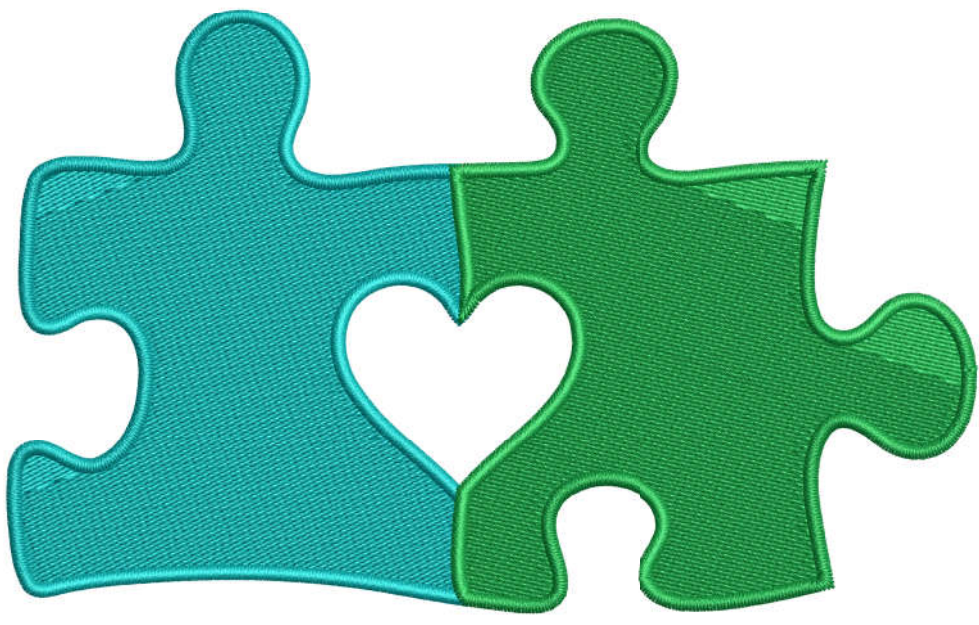
Stitches: 14395  
Colors: 2  
Height: 2.99 in  
Width: 4.80 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 38.0 mm  
Down: 38.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.38 in<sup>2</sup>  
Max Stitch: 11.3 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 285.61ft  
Total bobbin: 112.69ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5		7123 1094	Sky	Madeira Classic 40
2.	7		7270 1249	Green	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20052 4x4  
Colorway: Madeira Classic 40

Stitches: 9799  
Colors: 2  
Height: 2.37 in  
Width: 3.80 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 30.1 mm  
Down: 30.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.02 in<sup>2</sup>  
Max Stitch: 8.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 184.87ft  
Total bobbin: 70.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	4803 1094	Sky	Madeira Classic 40
2.	7	■	4994 1249	Green	Madeira Classic 40

