

Production Worksheet

Wilcom TrueSizer

Design: E-22450 4x4

Colorway: Madeira Classic 40

Stitches: 20454

Colors: 4

Height: 2.86 in

Width: 3.81 in

Zoom: 1.24

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 42
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 36.4 mm
Down: 36.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.90 in²
Max Stitch: 6.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 356.12ft
Total bobbin: 129.17ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	7735	1001 Super White	Madeira Classic 40
2.	25	■	48	1995 Yellow	Madeira PolyNeon 40
3.	14	■	896	1000 Emerald Black	Madeira Classic 40
4.	3	■	1825	1146 Red	Madeira Classic 40
5.	25	■	1767	1995 Yellow	Madeira PolyNeon 40
6.	14	■	4713	1000 Emerald Black	Madeira Classic 40
7.	3	■	192	1146 Red	Madeira Classic 40
8.	25	■	1315	1995 Yellow	Madeira PolyNeon 40
9.	13	□	919	1001 Super White	Madeira Classic 40
10.	14	■	783	1000 Emerald Black	Madeira Classic 40
11.	3	■	259	1146 Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22450 5x5
 Colorway: Madeira Classic 40

Stitches: 28396
 Colors: 4
 Height: 3.60 in
 Width: 4.80 in
 Zoom: 0.96



Machine format: Tajima
 Color changes: 10
 Stops: 11
 Trims: 70
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 61.0 mm
 Right: 61.0 mm
 Up: 45.8 mm
 Down: 45.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 17.32 in²
 Max Stitch: 8.1 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 523.30ft
 Total bobbin: 197.36ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	11790	1001 Super White	Madeira Classic 40
2.	25	■	57	1995 Yellow	Madeira PolyNeon 40
3.	14	■	1114	1000 Emerald Black	Madeira Classic 40
4.	3	■	2583	1146 Red	Madeira Classic 40
5.	25	■	2446	1995 Yellow	Madeira PolyNeon 40
6.	14	■	5999	1000 Emerald Black	Madeira Classic 40
7.	3	■	209	1146 Red	Madeira Classic 40
8.	25	■	1717	1995 Yellow	Madeira PolyNeon 40
9.	13	□	1137	1001 Super White	Madeira Classic 40
10.	14	■	1017	1000 Emerald Black	Madeira Classic 40
11.	3	■	325	1146 Red	Madeira Classic 40

