Production Worksheet

Wilcom TrueSizer

Design: E-21443 8x10

Colorway: Madeira Classic 40

Stitches:	107864
Colors:	4
Height:	6.32 in
Width:	9.77 in
Zoom:	0.50

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	8
Stops:	9
Trims:	42
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	124.1 mm
Right:	124.1 mm
Up:	80.2 mm
Down:	80.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	61.75 in²
Max Stitch:	7.9 mm
Min Stitch:	0.2 mm
Max jump:	7.0 mm
Total Thread:	1961.80ft
Total bobbin:	741.19ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	9502	1001	Super White	Madeira Classic 40
2.	18	13188	1287	Mlde Grey	Madeira Classic 40
3.	13	1178	1001	Super White	Madeira Classic 40
4.	14	11975	1000	Emerald Black	Madeira Classic 40
5.	13	27273	1001	Super White	Madeira Classic 40
6.	18	13189	1287	Mlde Grey	Madeira Classic 40
7.	4	1071	1064	golden	Madeira Classic 40
8.	14	29991	1000	Emerald Black	Madeira Classic 40
9.	4	495	1064	golden	Madeira Classic 40