

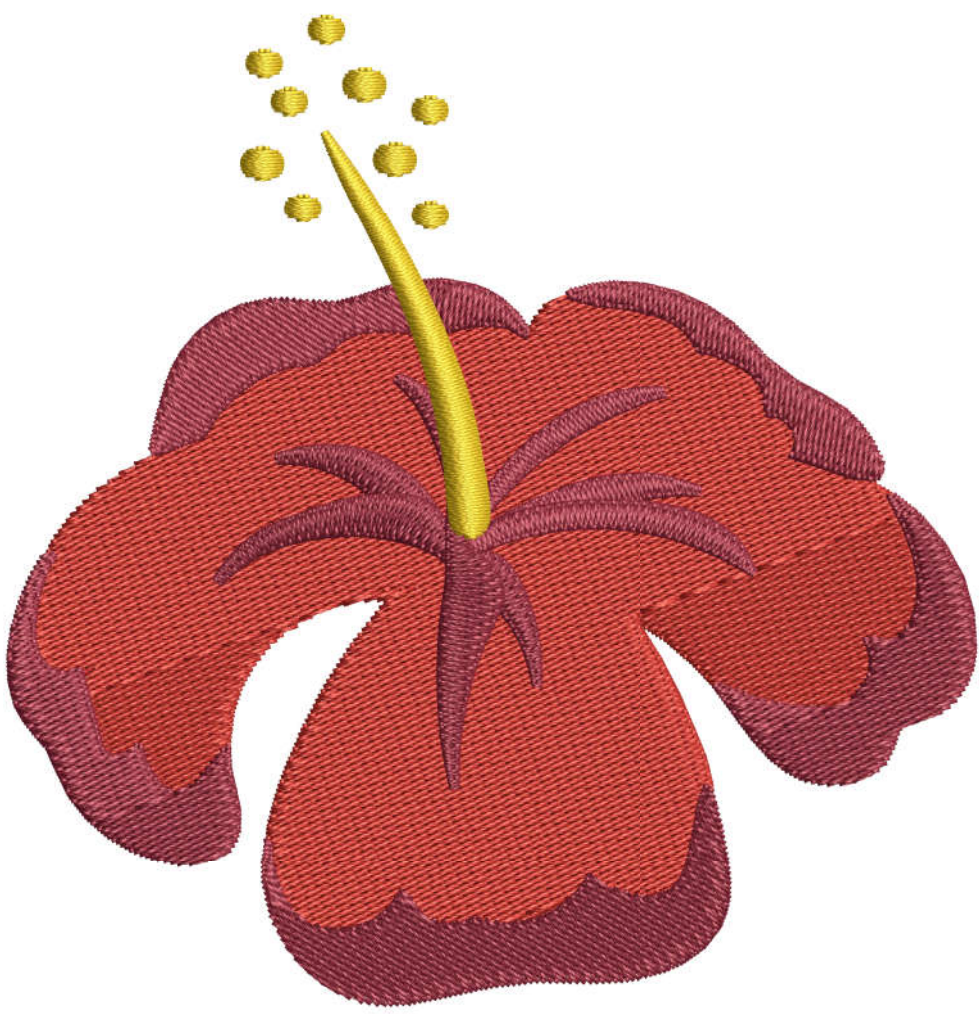
Production Worksheet

Wilcom TrueSizer
Design: E-20636 4x4
Colorway: Madeira Classic 40

Stitches: 13887
Colors: 3
Height: 3.80 in
Width: 3.72 in
Zoom: 1.36



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.2 mm
Right: 47.2 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.13 in²
Max Stitch: 6.1 mm
Min Stitch: 0.3 mm
Max jump: 6.2 mm
Total Thread: 259.72ft
Total bobbin: 99.13ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	7111	1146 Red	Madeira Classic 40
2.	9	■	5988	1281 Marron	Madeira Classic 40
3.	4	■	786	1064 golden	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20636 5x5
Colorway: Madeira Classic 40

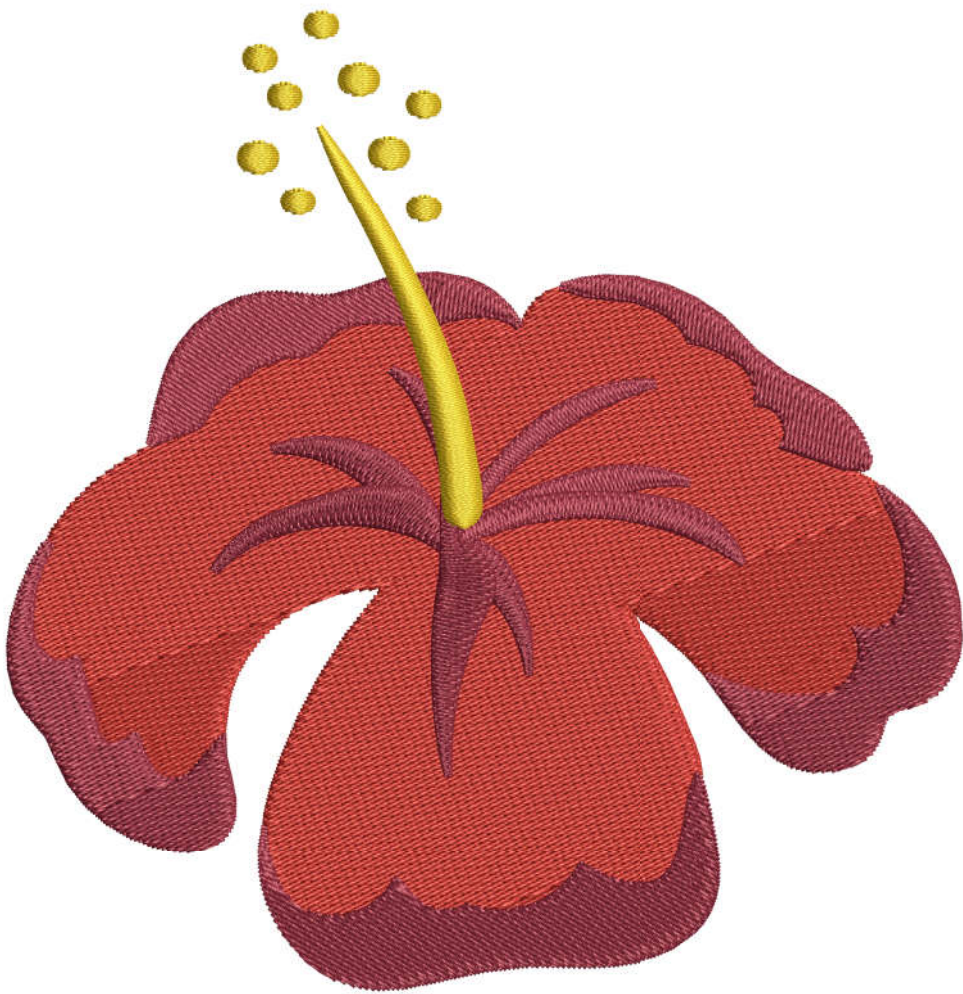
Stitches: 20092
Colors: 3
Height: 4.80 in
Width: 4.68 in
Zoom: 1.06



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.4 mm
Right: 59.4 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.44 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 393.98ft
Total bobbin: 154.57ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	10917 1146	Red	Madeira Classic 40
2.	9	■	8160 1281	Marron	Madeira Classic 40
3.	4	■	1013 1064	golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20636 6x6
Colorway: Madeira Classic 40

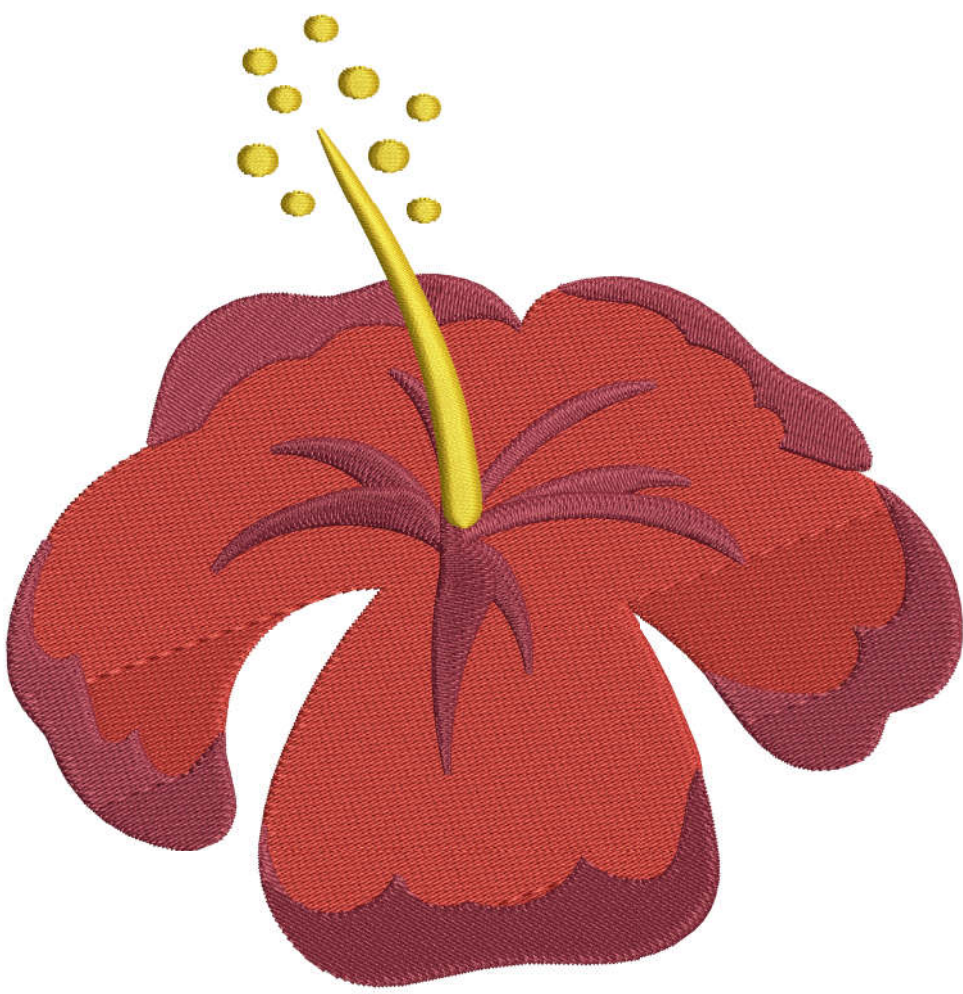
Stitches: 27453
Colors: 3
Height: 5.80 in
Width: 5.70 in
Zoom: 0.87



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 72.4 mm
Right: 72.4 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.04 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 559.01ft
Total bobbin: 223.74ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	15594	1146 Red	Madeira Classic 40
2.	9	■	10617	1281 Marron	Madeira Classic 40
3.	4	■	1240	1064 golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20636 8x8
Colorway: Madeira Classic 40

Stitches: 45533
Colors: 3
Height: 7.80 in
Width: 7.68 in
Zoom: 0.65



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 97.5 mm
Right: 97.5 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 59.86 in²
Max Stitch: 8.2 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 972.01ft
Total bobbin: 398.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	27364 1146	Red	Madeira Classic 40
2.	9	■	16483 1281	Marron	Madeira Classic 40
3.	4	■	1684 1064	golden	Madeira Classic 40

