

# Production Worksheet

Wilcom TrueSizer

Design: E-22409 4x4

Colorway: Madeira Classic 40

Stitches: 12024  
Colors: 2  
Height: 3.82 in  
Width: 3.33 in  
Zoom: 1.45

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 42.3 mm  
Right: 42.3 mm  
Up: 48.5 mm  
Down: 48.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.73 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 240.27ft  
Total bobbin: 95.04ft

### Stop Sequence:

| #  | N# | St. | Code       | Description   | Brand              |
|----|----|-----|------------|---------------|--------------------|
| 1. | 18 | ■   | 1972 1287  | Mlde Grey     | Madeira Classic 40 |
| 2. | 14 | ■   | 10050 1000 | Emerald Black | Madeira Classic 40 |



# Production Worksheet

Wilcom TrueSizer  
Design: E-22409 5x5  
Colorway: Madeira Classic 40

Stitches: 17365  
Colors: 2  
Height: 4.82 in  
Width: 4.20 in  
Zoom: 1.15



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 53.3 mm  
Right: 53.3 mm  
Up: 61.3 mm  
Down: 61.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.26 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 365.09ft  
Total bobbin: 148.24ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 18 | ■   | 2760  | 1287 Mlde Grey     | Madeira Classic 40 |
| 2. | 14 | ■   | 14603 | 1000 Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
Design: E-22409 6x6  
Colorway: Madeira Classic 40

Stitches: 24089  
Colors: 2  
Height: 5.82 in  
Width: 5.08 in  
Zoom: 0.95



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 64.5 mm  
Right: 64.5 mm  
Up: 74.0 mm  
Down: 73.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.58 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 524.77ft  
Total bobbin: 216.73ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 18 | ■   | 3738  | 1287 Mlde Grey     | Madeira Classic 40 |
| 2. | 14 | ■   | 20349 | 1000 Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-22409 8x8

Colorway: Madeira Classic 40

Stitches: 40004  
Colors: 2  
Height: 7.82 in  
Width: 6.80 in  
Zoom: 0.71



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 86.4 mm  
Right: 86.4 mm  
Up: 99.4 mm  
Down: 99.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 53.23 in<sup>2</sup>  
Max Stitch: 7.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 914.36ft  
Total bobbin: 385.71ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 18 | ■   | 6038  | 1287 Mlde Grey     | Madeira Classic 40 |
| 2. | 14 | ■   | 33964 | 1000 Emerald Black | Madeira Classic 40 |