

Production Worksheet

Wilcom TrueSizer
Design: E-20277 4x4
Colorway: Madeira Classic 40

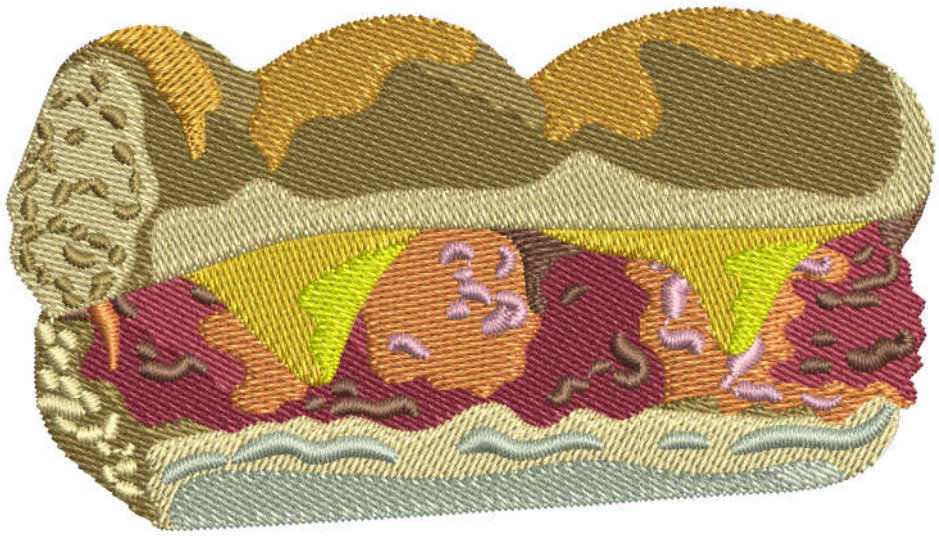
Stitches: 14890
Colors: 10
Height: 2.14 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 42
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 27.2 mm
Down: 27.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.12 in²
Max Stitch: 7.3 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 256.77ft
Total bobbin: 91.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	2058	1281	Marron	Madeira Classic 40
2.	26	1593	1978	Light orange	Madeira PolyNeon 40
3.	12	2795	1191	Brown	Madeira Classic 40
4.	10	1092	1172	Orange	Madeira Classic 40
5.	24	872	1158	Drak Brown	Madeira Classic 40
6.	15	525	1321	Light Pink	Madeira Classic 40
7.	4	897	1064	golden	Madeira Classic 40
8.	25	378	1995	Yellow	Madeira PolyNeon 40
9.	16	3035	1066	Fune / Sand	Madeira Classic 40
10.	12	509	1191	Brown	Madeira Classic 40
11.	19	1134	1010	Light Grey	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20277 5x5
Colorway: Madeira Classic 40

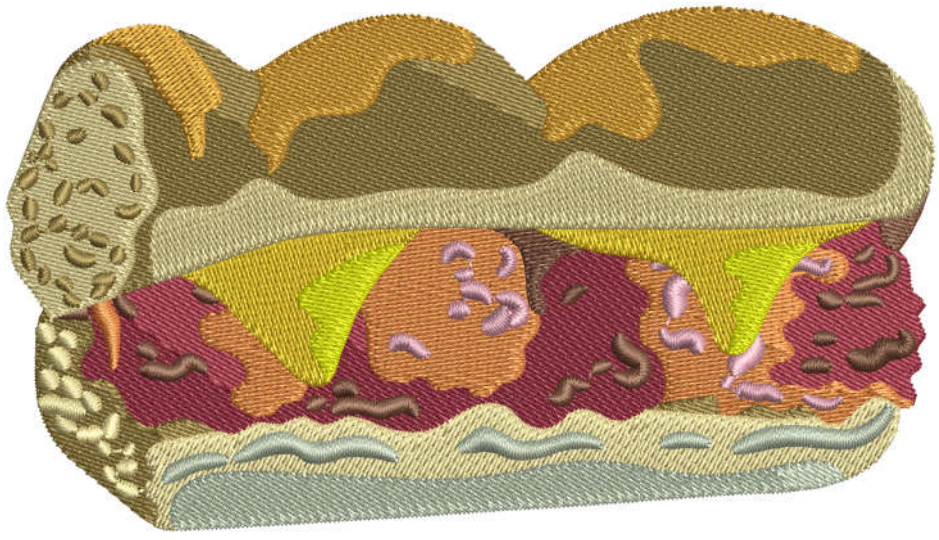
Stitches: 23857
Colors: 10
Height: 2.71 in
Width: 4.80 in
Zoom: 1.00



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 47
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 34.4 mm
Down: 34.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.01 in²
Max Stitch: 9.2 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 436.47ft
Total bobbin: 163.55ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■ 3516	1281	Marron	Madeira Classic 40
2.	26	■ 2515	1978	Light orange	Madeira PolyNeon 40
3.	12	■ 4649	1191	Brown	Madeira Classic 40
4.	10	■ 1793	1172	Orange	Madeira Classic 40
5.	24	■ 1205	1158	Drak Brown	Madeira Classic 40
6.	15	■ 707	1321	Light Pink	Madeira Classic 40
7.	4	■ 1495	1064	golden	Madeira Classic 40
8.	25	■ 604	1995	Yellow	Madeira PolyNeon 40
9.	16	■ 4976	1066	Fune / Sand	Madeira Classic 40
10.	12	■ 673	1191	Brown	Madeira Classic 40
11.	19	■ 1722	1010	Light Grey	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20277 6x6
Colorway: Madeira Classic 40

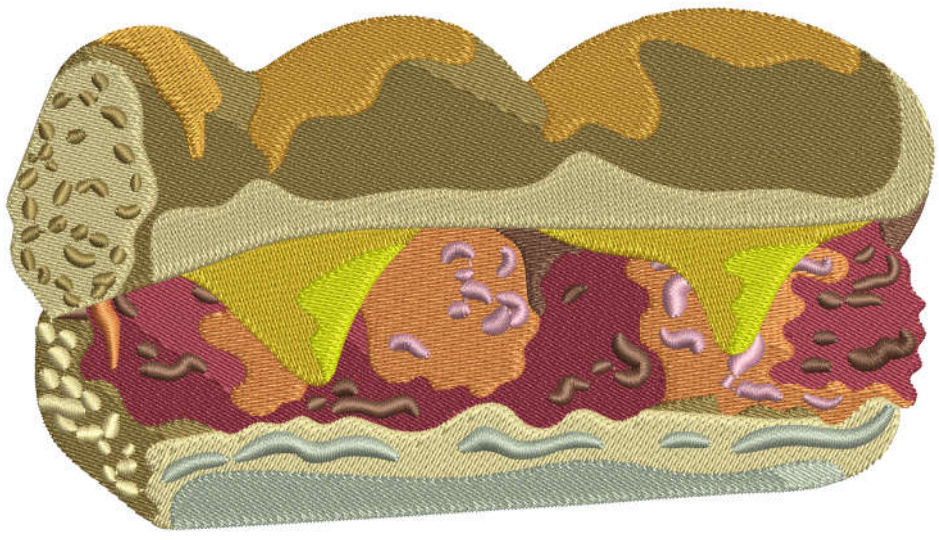
Stitches: 31849
Colors: 10
Height: 3.26 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 53
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 41.4 mm
Down: 41.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.90 in²
Max Stitch: 11.2 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 608.00ft
Total bobbin: 234.12ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	4818	1281	Marron	Madeira Classic 40
2.	26	3398	1978	Light orange	Madeira PolyNeon 40
3.	12	6408	1191	Brown	Madeira Classic 40
4.	10	2393	1172	Orange	Madeira Classic 40
5.	24	1458	1158	Drak Brown	Madeira Classic 40
6.	15	850	1321	Light Pink	Madeira Classic 40
7.	4	1998	1064	golden	Madeira Classic 40
8.	25	767	1995	Yellow	Madeira PolyNeon 40
9.	16	6683	1066	Fune / Sand	Madeira Classic 40
10.	12	805	1191	Brown	Madeira Classic 40
11.	19	2269	1010	Light Grey	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20277 8x8
Colorway: Madeira Classic 40

Stitches: 51536
Colors: 10
Height: 4.40 in
Width: 7.80 in
Zoom: 0.61



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 66
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 55.9 mm
Down: 55.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 34.31 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 1044.17ft
Total bobbin: 416.04ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	8107	1281	Marron	Madeira Classic 40
2.	26	5473	1978	Light orange	Madeira PolyNeon 40
3.	12	10807	1191	Brown	Madeira Classic 40
4.	10	3919	1172	Orange	Madeira Classic 40
5.	24	2039	1158	Drak Brown	Madeira Classic 40
6.	15	1183	1321	Light Pink	Madeira Classic 40
7.	4	3262	1064	golden	Madeira Classic 40
8.	25	1177	1995	Yellow	Madeira PolyNeon 40
9.	16	10945	1066	Fune / Sand	Madeira Classic 40
10.	12	1084	1191	Brown	Madeira Classic 40
11.	19	3538	1010	Light Grey	Madeira Classic 40

