

# Production Worksheet

Wilcom TrueSizer  
Design: E-21145 4x4  
Colorway: Madeira Classic 40

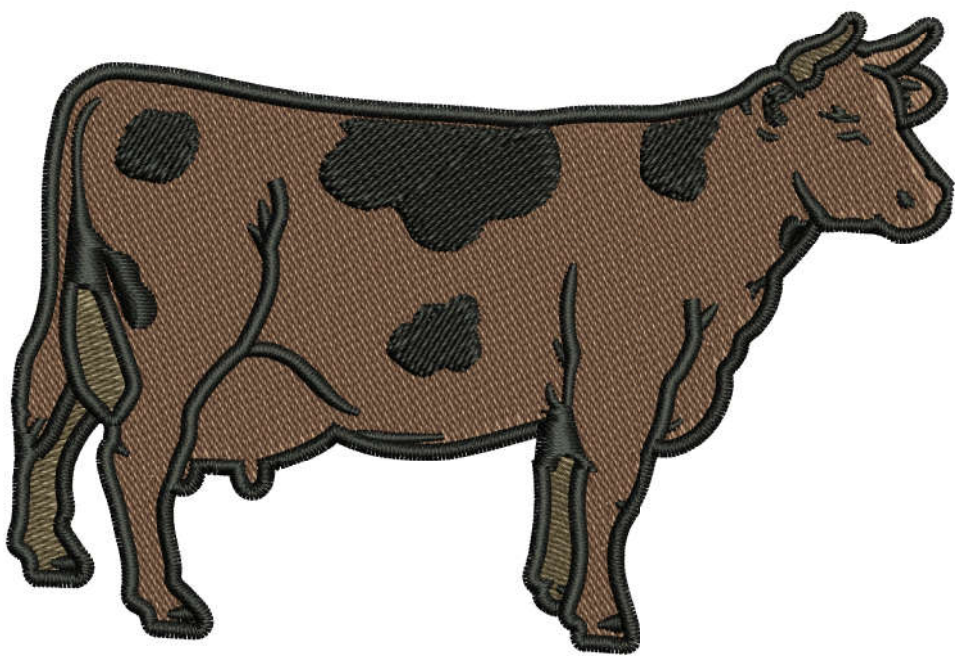
Stitches: 13056  
Colors: 3  
Height: 2.58 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 32.8 mm  
Down: 32.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.83 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 231.92ft  
Total bobbin: 85.89ft

### Stop Sequence:

| #  | N# | St. | Code      | Description   | Brand              |
|----|----|-----|-----------|---------------|--------------------|
| 1. | 12 | ■   | 998 1191  | Brown         | Madeira Classic 40 |
| 2. | 24 | ■   | 6112 1158 | Drak Brown    | Madeira Classic 40 |
| 3. | 14 | ■   | 5944 1000 | Emerald Black | Madeira Classic 40 |



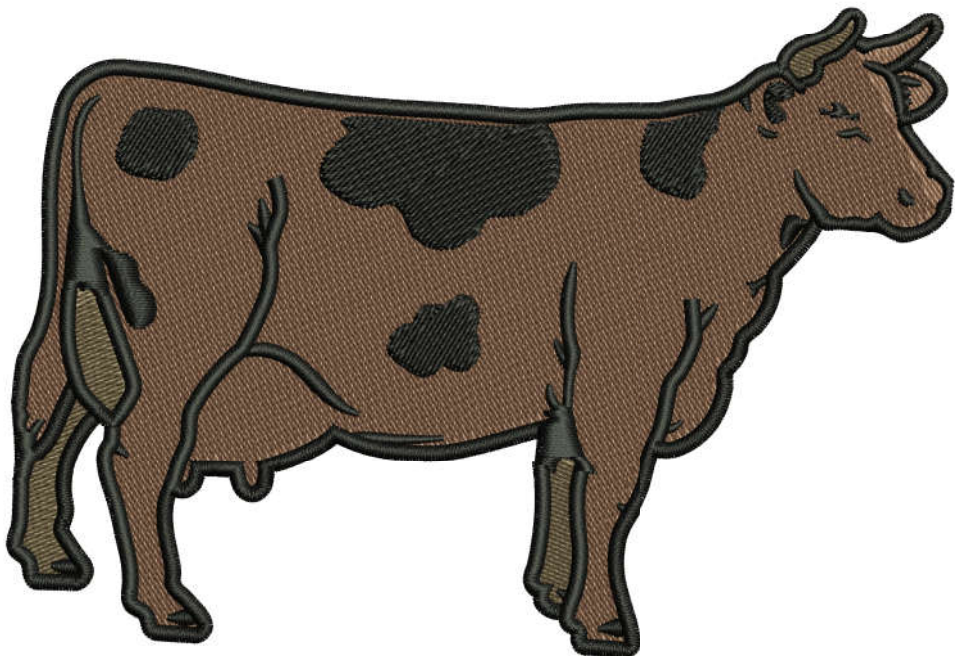
# Production Worksheet

Wilcom TrueSizer  
Design: E-21145 5x5  
Colorway: Madeira Classic 40

Stitches: 18402  
Colors: 3  
Height: 3.31 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 42.0 mm  
Down: 42.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 15.88 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 348.53ft  
Total bobbin: 134.20ft



Stop Sequence:

| #  | N# | St. | Code      | Description   | Brand              |
|----|----|-----|-----------|---------------|--------------------|
| 1. | 12 | ■   | 1355 1191 | Brown         | Madeira Classic 40 |
| 2. | 24 | ■   | 9330 1158 | Drak Brown    | Madeira Classic 40 |
| 3. | 14 | ■   | 7715 1000 | Emerald Black | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
Design: E-21145 6x6  
Colorway: Madeira Classic 40

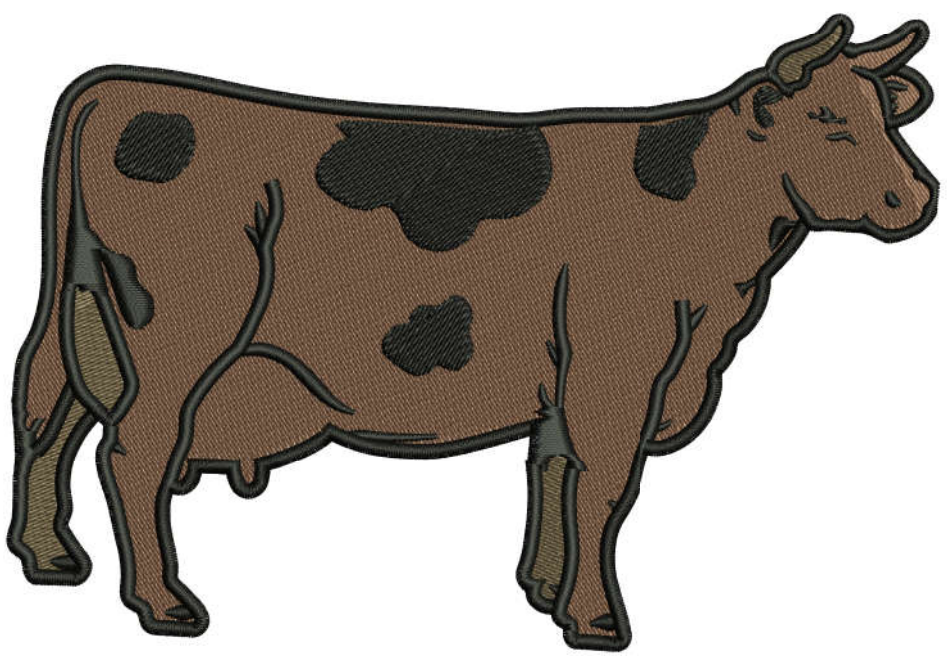
Stitches: 24489  
Colors: 3  
Height: 3.97 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 50.5 mm  
Down: 50.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.07 in<sup>2</sup>  
Max Stitch: 7.7 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 484.32ft  
Total bobbin: 191.00ft

### Stop Sequence:

| #  | N# | St. | Code       | Description   | Brand              |
|----|----|-----|------------|---------------|--------------------|
| 1. | 12 | ■   | 1804 1191  | Brown         | Madeira Classic 40 |
| 2. | 24 | ■   | 13132 1158 | Drak Brown    | Madeira Classic 40 |
| 3. | 14 | ■   | 9551 1000  | Emerald Black | Madeira Classic 40 |



# Production Worksheet

Wilcom TrueSizer  
Design: E-21145 8x8  
Colorway: Madeira Classic 40

Stitches: 39810  
Colors: 3  
Height: 5.36 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 68.1 mm  
Down: 68.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 41.86 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 835.85ft  
Total bobbin: 339.74ft

### Stop Sequence:

| #  | N# | St. | Code       | Description   | Brand              |
|----|----|-----|------------|---------------|--------------------|
| 1. | 12 | ■   | 2806 1191  | Brown         | Madeira Classic 40 |
| 2. | 24 | ■   | 22841 1158 | Drak Brown    | Madeira Classic 40 |
| 3. | 14 | ■   | 14161 1000 | Emerald Black | Madeira Classic 40 |

