

Production Worksheet

Wilcom TrueSizer
Design: E-21688 5x5
Colorway: Madeira Classic 40

Stitches: 11684
Colors: 4
Height: 3.95 in
Width: 3.99 in
Zoom: 1.23



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 25
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 50.7 mm
Right: 50.7 mm
Up: 50.1 mm
Down: 50.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.75 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 165.78ft
Total bobbin: 51.84ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6		2136 1309	Pink	Madeira Classic 40
2.	4		1375 1064	golden	Madeira Classic 40
3.	5		1847 1094	Sky	Madeira Classic 40
4.	14		6324 1000	Emerald Black	Madeira Classic 40

Production Worksheet


Wilcom TrueSizer
Design: E-21688 6x6
Colorway: Madeira Classic 40

Stitches: 15750
Colors: 4
Height: 4.93 in
Width: 4.99 in
Zoom: 0.99



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 28
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 63.4 mm
Right: 63.4 mm
Up: 62.6 mm
Down: 62.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.59 in²
Max Stitch: 7.1 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 257.28ft
Total bobbin: 90.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6		2949 1309	Pink	Madeira Classic 40
2.	4		1916 1064	golden	Madeira Classic 40
3.	5		2357 1094	Sky	Madeira Classic 40
4.	14		8526 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21688 8x10
Colorway: Colorway 1

Stitches: 28635
Colors: 4
Height: 7.76 in
Width: 7.98 in
Zoom: 0.61



Machine format: Melco
Color changes: 3
Stops: 4
Trims: 26
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 101.3 mm
Right: 101.3 mm
Up: 98.5 mm
Down: 98.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 61.86 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 11.6 mm
Total Thread: 537.08ft
Total bobbin: 205.95ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	5337	1309	Pink	Madeira Classic 40
2.	2	3482	1064	golden	Madeira Classic 40
3.	3	4060	1094	Sky	Madeira Classic 40
4.	4	15756	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21688 8x8
Colorway: Madeira Classic 40

Stitches: 20011
Colors: 4
Height: 5.91 in
Width: 5.99 in
Zoom: 0.81



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 76.1 mm
Right: 76.1 mm
Up: 75.1 mm
Down: 75.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 35.40 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 340.87ft
Total bobbin: 123.21ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	3818	1309	Pink	Madreia Classic 40
2.	4	2453	1064	golden	Madreia Classic 40
3.	5	2985	1094	Sky	Madreia Classic 40
4.	14	10753	1000	Emerald Black	Madreia Classic 40