

# Production Worksheet

Wilcom TrueSizer  
Design: E-22419 4x4  
Colorway: Colorway 1

Stitches: 12015  
Colors: 8  
Height: 3.81 in  
Width: 2.90 in  
Zoom: 1.95

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.9 mm  
Right: 36.9 mm  
Up: 48.4 mm  
Down: 48.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.06 in<sup>2</sup>  
Max Stitch: 8.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 212.41ft  
Total bobbin: 76.04ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	905		D-RED	
2.	3	188	16	Sand	Default
3.	14	287		BLACK	
4.	28	321		L-BROWN	
5.	13	318		WHITE	
6.	17	105		D-RED	
7.	13	193		WHITE	
8.	14	763		BLACK	
9.	27	2851		D-BROWN	
10.	28	562		L-BROWN	
11.	16	86		SAND	
12.	13	487		WHITE	
13.	14	3797		BLACK	
14.	13	457		WHITE	
15.	15	693		RED	



# Production Worksheet

Wilcom TrueSizer  
Design: E-22419 5x5  
Colorway: Colorway 1

Stitches: 16708  
Colors: 8  
Height: 4.81 in  
Width: 3.66 in  
Zoom: 1.55

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 29  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 46.5 mm  
Right: 46.5 mm  
Up: 61.0 mm  
Down: 61.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.60 in<sup>2</sup>  
Max Stitch: 10.3 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 310.12ft  
Total bobbin: 115.70ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	1309		D-RED	
2.	3	267	16	Sand	Default
3.	14	359		BLACK	
4.	28	435		L-BROWN	
5.	13	427		WHITE	
6.	17	127		D-RED	
7.	13	269		WHITE	
8.	14	1084		BLACK	
9.	27	4218		D-BROWN	
10.	28	789		L-BROWN	
11.	16	105		SAND	
12.	13	671		WHITE	
13.	14	5131		BLACK	
14.	13	583		WHITE	
15.	15	932		RED	



# Production Worksheet

Wilcom TrueSizer  
Design: E-22419 6x6  
Colorway: Colorway 1

Stitches: 22033  
Colors: 8  
Height: 5.81 in  
Width: 4.38 in  
Zoom: 1.29

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 30  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 55.7 mm  
Right: 55.7 mm  
Up: 73.8 mm  
Down: 73.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.47 in<sup>2</sup>  
Max Stitch: 11.3 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 425.42ft  
Total bobbin: 163.32ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	■ 1790		D-RED	
2.	3	■ 364	16	Sand	Default
3.	14	■ 448		BLACK	
4.	28	■ 558		L-BROWN	
5.	13	□ 572		WHITE	
6.	17	■ 154		D-RED	
7.	13	□ 354		WHITE	
8.	14	■ 1460		BLACK	
9.	27	■ 5758		D-BROWN	
10.	28	■ 1065		L-BROWN	
11.	16	■ 119		SAND	
12.	13	□ 852		WHITE	
13.	14	■ 6631		BLACK	
14.	13	□ 704		WHITE	
15.	15	■ 1202		RED	



# Production Worksheet

Wilcom TrueSizer  
Design: E-22419 8x8  
Colorway: Colorway 1

Stitches: 35021  
Colors: 8  
Height: 7.81 in  
Width: 5.88 in  
Zoom: 0.95



Machine format: Tajima  
Color changes: 14  
Stops: 15  
Trims: 31  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 74.7 mm  
Right: 74.7 mm  
Up: 99.2 mm  
Down: 99.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 45.93 in<sup>2</sup>  
Max Stitch: 11.7 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 715.93ft  
Total bobbin: 284.97ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	2984		D-RED	
2.	3	594	16	Sand	Default
3.	14	665		BLACK	
4.	28	871		L-BROWN	
5.	13	875		WHITE	
6.	17	223		D-RED	
7.	13	549		WHITE	
8.	14	2335		BLACK	
9.	27	9666		D-BROWN	
10.	28	1698		L-BROWN	
11.	16	158		SAND	
12.	13	1306		WHITE	
13.	14	10243		BLACK	
14.	13	987		WHITE	
15.	15	1865		RED	