

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21162 4x4  
 Colorway: Madeira Classic 40

Stitches: 12912  
 Colors: 5  
 Height: 3.80 in  
 Width: 2.03 in  
 Zoom: 2.48

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 www.digitemb.com



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 11  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 25.8 mm  
 Right: 25.8 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 7.72 in<sup>2</sup>  
 Max Stitch: 8.3 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 228.72ft  
 Total bobbin: 83.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	422	1172	Orange	Madreira Classic 40
2.	18	1213	1287	Mlde Grey	Madreira Classic 40
3.	20	506	1275	Powder blue	Madreira Classic 40
4.	18	1608	1287	Mlde Grey	Madreira Classic 40
5.	20	705	1275	Powder blue	Madreira Classic 40
6.	10	2552	1172	Orange	Madreira Classic 40
7.	1	1219	1140	Mandhi	Madreira Classic 40
8.	4	3386	1064	golden	Madreira Classic 40
9.	1	1299	1140	Mandhi	Madreira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-21162 5x5  
 Colorway: Madeira Classic 40

Stitches: 18234  
 Colors: 5  
 Height: 4.80 in  
 Width: 2.57 in  
 Zoom: 1.96



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 10  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 32.6 mm  
 Right: 32.6 mm  
 Up: 61.0 mm  
 Down: 61.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.32 in<sup>2</sup>  
 Max Stitch: 10.6 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.8 mm  
 Total Thread: 340.55ft  
 Total bobbin: 128.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	572	1172	Orange	Madeira Classic 40
2.	18	1735	1287	Mlde Grey	Madeira Classic 40
3.	20	731	1275	Powder blue	Madeira Classic 40
4.	18	2351	1287	Mlde Grey	Madeira Classic 40
5.	20	1026	1275	Powder blue	Madeira Classic 40
6.	10	3830	1172	Orange	Madeira Classic 40
7.	1	1689	1140	Mandhi	Madeira Classic 40
8.	4	4539	1064	golden	Madeira Classic 40
9.	1	1759	1140	Mandhi	Madeira Classic 40

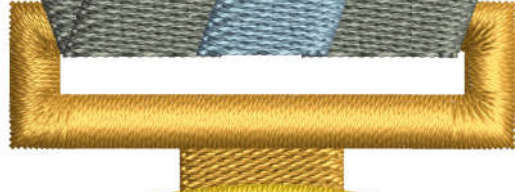
# Production Worksheet

Wilcom TrueSizer

Design: E-21162 6x6

Colorway: Madeira Classic 40

Stitches: 24457  
Colors: 5  
Height: 5.80 in  
Width: 3.10 in  
Zoom: 1.63



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 39.3 mm  
Right: 39.3 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.95 in<sup>2</sup>  
Max Stitch: 11.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 475.21ft  
Total bobbin: 184.56ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	719	1172	Orange	Madreira Classic 40
2.	18	2369	1287	Mlde Grey	Madreira Classic 40
3.	20	982	1275	Powder blue	Madreira Classic 40
4.	18	3220	1287	Mlde Grey	Madreira Classic 40
5.	20	1388	1275	Powder blue	Madreira Classic 40
6.	10	5359	1172	Orange	Madreira Classic 40
7.	1	2306	1140	Mandhi	Madreira Classic 40
8.	4	5819	1064	golden	Madreira Classic 40
9.	1	2293	1140	Mandhi	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-21162 8x8

Colorway: Madeira Classic 40

Stitches: 39169

Colors: 5

Height: 7.80 in

Width: 4.14 in

Zoom: 1.21

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Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 52.6 mm  
Right: 52.6 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.30 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 806.25ft  
Total bobbin: 323.53ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	1143	1172	Orange	Madeira Classic 40
2.	18	3891	1287	Mlde Grey	Madeira Classic 40
3.	20	1601	1275	Powder blue	Madeira Classic 40
4.	18	5356	1287	Mlde Grey	Madeira Classic 40
5.	20	2276	1275	Powder blue	Madeira Classic 40
6.	10	9179	1172	Orange	Madeira Classic 40
7.	1	3495	1140	Mandhi	Madeira Classic 40
8.	4	8789	1064	golden	Madeira Classic 40
9.	1	3437	1140	Mandhi	Madeira Classic 40

