

Production Worksheet

Wilcom TrueSizer
Design: E-22231 4x4
Colorway: Madeira Classic 40

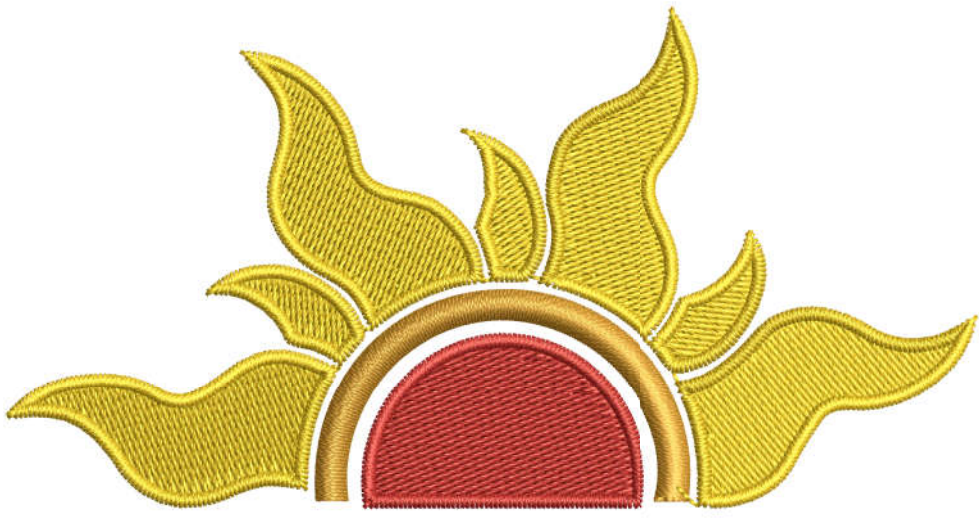
Stitches: 7076
Colors: 3
Height: 1.94 in
Width: 3.76 in
Zoom: 1.34



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.8 mm
Right: 47.8 mm
Up: 24.7 mm
Down: 24.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.31 in²
Max Stitch: 6.8 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 116.68ft
Total bobbin: 40.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	1200 1146	Red	Madeira Classic 40
2.	10	■	516 1172	Orange	Madeira Classic 40
3.	4	■	5358 1064	golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22231 5x7
Colorway: Madeira Classic 40

Stitches: 16899
Colors: 3
Height: 3.49 in
Width: 6.78 in
Zoom: 0.73



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.1 mm
Right: 86.1 mm
Up: 44.3 mm
Down: 44.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.62 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 327.92ft
Total bobbin: 127.83ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	3035 1146	Red	Madeira Classic 40
2.	10	■	1154 1172	Orange	Madeira Classic 40
3.	4	■	12708 1064	golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22231 6x6
Colorway: Madeira Classic 40

Stitches: 13272
Colors: 3
Height: 2.96 in
Width: 5.77 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.3 mm
Right: 73.3 mm
Up: 37.6 mm
Down: 37.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.10 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 247.01ft
Total bobbin: 93.99ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	2347 1146	Red	Madeira Classic 40
2.	10	■	889 1172	Orange	Madeira Classic 40
3.	4	■	10034 1064	golden	Madeira Classic 40

