

# Production Worksheet

Wilcom TrueSizer  
Design: E-20787 4x4  
Colorway: Madeira Classic 40

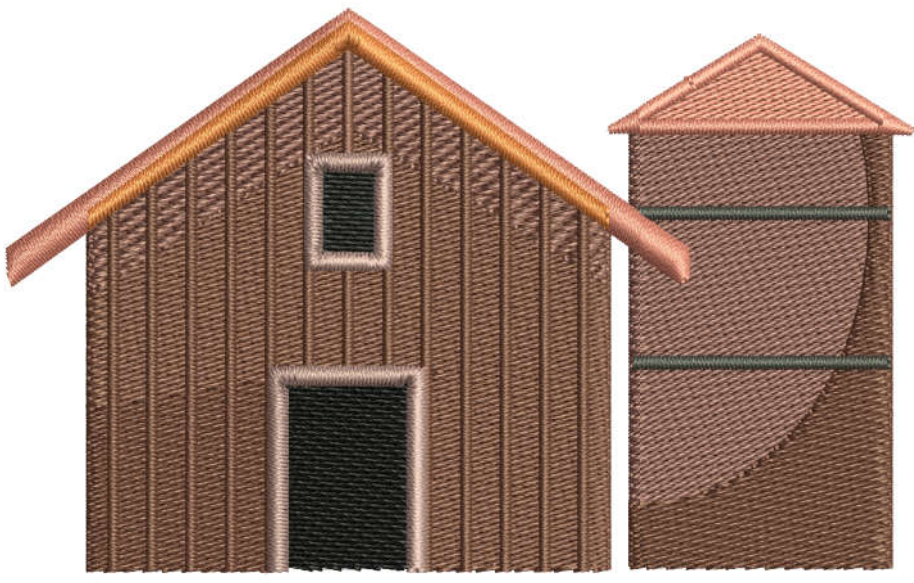
Stitches: 15424  
Colors: 7  
Height: 2.36 in  
Width: 3.80 in  
Zoom: 1.24



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 30.0 mm  
Down: 30.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.96 in<sup>2</sup>  
Max Stitch: 11.1 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 283.24ft  
Total bobbin: 105.54ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	1920	1942	Dark Brown	Madiera PolyNeon 40
2.	24	1148	1158	Drak Brown	Madiera Classic 40
3.	2	724	1020	Peach	Madiera Classic 40
4.	22	350	1239	Dark Grey	Madiera Classic 40
5.	24	4601	1158	Drak Brown	Madiera Classic 40
6.	25	654	1942	Dark Brown	Madiera PolyNeon 40
7.	14	913	1000	Emerald Black	Madiera Classic 40
8.	24	3378	1158	Drak Brown	Madiera Classic 40
9.	18	590	1941		Madiera PolyNeon 40
10.	2	721	1020	Peach	Madiera Classic 40
11.	1	423	1978	Light orange	Madiera PolyNeon 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20787 5x5

Colorway: Madeira Classic 40

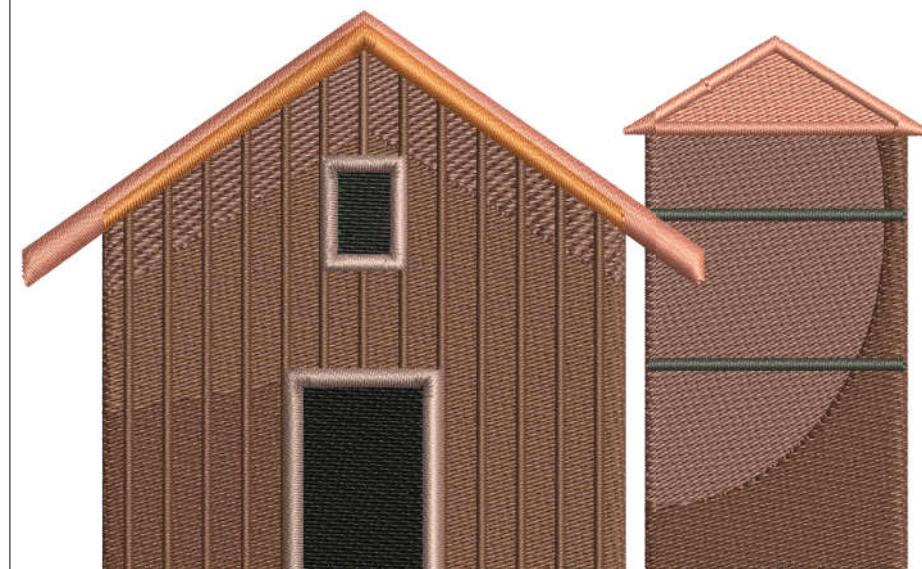
Stitches: 21890  
Colors: 7  
Height: 2.98 in  
Width: 4.80 in  
Zoom: 0.98



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 37.8 mm  
Down: 37.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.29 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 421.44ft  
Total bobbin: 162.29ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	2943	1942	Dark Brown	Madeira PolyNeon 40
2.	24	1658	1158	Drak Brown	Madeira Classic 40
3.	2	993	1020	Peach	Madeira Classic 40
4.	22	448	1239	Dark Grey	Madeira Classic 40
5.	24	7023	1158	Drak Brown	Madeira Classic 40
6.	25	931	1942	Dark Brown	Madeira PolyNeon 40
7.	14	1365	1000	Emerald Black	Madeira Classic 40
8.	24	4289	1158	Drak Brown	Madeira Classic 40
9.	18	765	1941		Madeira PolyNeon 40
10.	2	932	1020	Peach	Madeira Classic 40
11.	1	541	1978	Light orange	Madeira PolyNeon 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20787 6x6  
Colorway: Madeira Classic 40

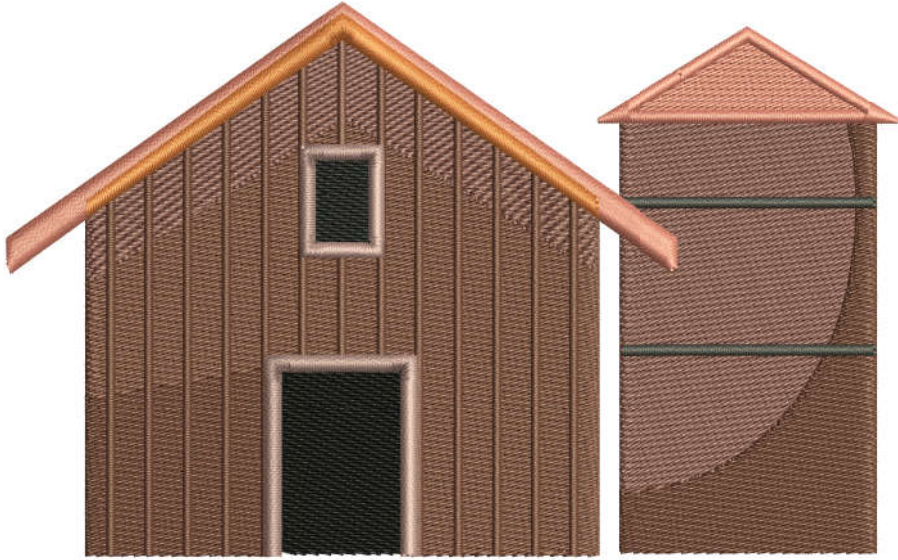
Stitches: 29527  
Colors: 7  
Height: 3.60 in  
Width: 5.80 in  
Zoom: 0.80



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 45.7 mm  
Down: 45.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.86 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 589.59ft  
Total bobbin: 232.24ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	4183	1942	Dark Brown	Madeira PolyNeon 40
2.	24	2256	1158	Drak Brown	Madeira Classic 40
3.	2	1280	1020	Peach	Madeira Classic 40
4.	22	539	1239	Dark Grey	Madeira Classic 40
5.	24	10009	1158	Drak Brown	Madeira Classic 40
6.	25	1323	1942	Dark Brown	Madeira PolyNeon 40
7.	14	1904	1000	Emerald Black	Madeira Classic 40
8.	24	5215	1158	Drak Brown	Madeira Classic 40
9.	18	942	1941		Madeira PolyNeon 40
10.	2	1195	1020	Peach	Madeira Classic 40
11.	1	679	1978	Light orange	Madeira PolyNeon 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20787 8x8  
 Colorway: Madeira Classic 40

Stitches: 47658  
 Colors: 7  
 Height: 4.80 in  
 Width: 7.80 in  
 Zoom: 0.59



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 15  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.0 mm  
 Right: 99.0 mm  
 Up: 60.9 mm  
 Down: 60.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 37.40 in<sup>2</sup>  
 Max Stitch: 7.3 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 1001.60ft  
 Total bobbin: 405.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	7243	1942	Dark Brown	Madeira PolyNeon 40
2.	24	3728	1158	Drak Brown	Madeira Classic 40
3.	2	1967	1020	Peach	Madeira Classic 40
4.	22	733	1239	Dark Grey	Madeira Classic 40
5.	24	17351	1158	Drak Brown	Madeira Classic 40
6.	25	2203	1942	Dark Brown	Madeira PolyNeon 40
7.	14	3203	1000	Emerald Black	Madeira Classic 40
8.	24	7082	1158	Drak Brown	Madeira Classic 40
9.	18	1326	1941		Madeira PolyNeon 40
10.	2	1811	1020	Peach	Madeira Classic 40
11.	1	1009	1978	Light orange	Madeira PolyNeon 40

