

Production Worksheet

Wilcom TrueSizer
Design: E-22663 4x4
Colorway: Madeira Classic 40

Stitches: 9924
Colors: 1
Height: 3.83 in
Width: 3.10 in
Zoom: 1.59



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 39.3 mm
Right: 39.3 mm
Up: 48.6 mm
Down: 48.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.85 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 137.77ft
Total bobbin: 42.66ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9922	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22663 5x5
Colorway: Madeira Classic 40

Stitches: 12916
Colors: 1
Height: 4.83 in
Width: 3.90 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 49.5 mm
Right: 49.5 mm
Up: 61.3 mm
Down: 61.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.82 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 190.32ft
Total bobbin: 62.17ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12914	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22663 6x6
Colorway: Madeira Classic 40

Stitches: 16223
Colors: 1
Height: 5.83 in
Width: 4.71 in
Zoom: 1.03



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.8 mm
Right: 59.8 mm
Up: 74.1 mm
Down: 74.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 251.12ft
Total bobbin: 85.34ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16221	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22663 8x8
Colorway: Madeira Classic 40

Stitches: 23486
Colors: 1
Height: 7.83 in
Width: 6.30 in
Zoom: 0.77



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 80.0 mm
Right: 80.0 mm
Up: 99.5 mm
Down: 99.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 49.34 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 395.62ft
Total bobbin: 142.73ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	23484	1000 Emerald Black	Madeira Classic 40