

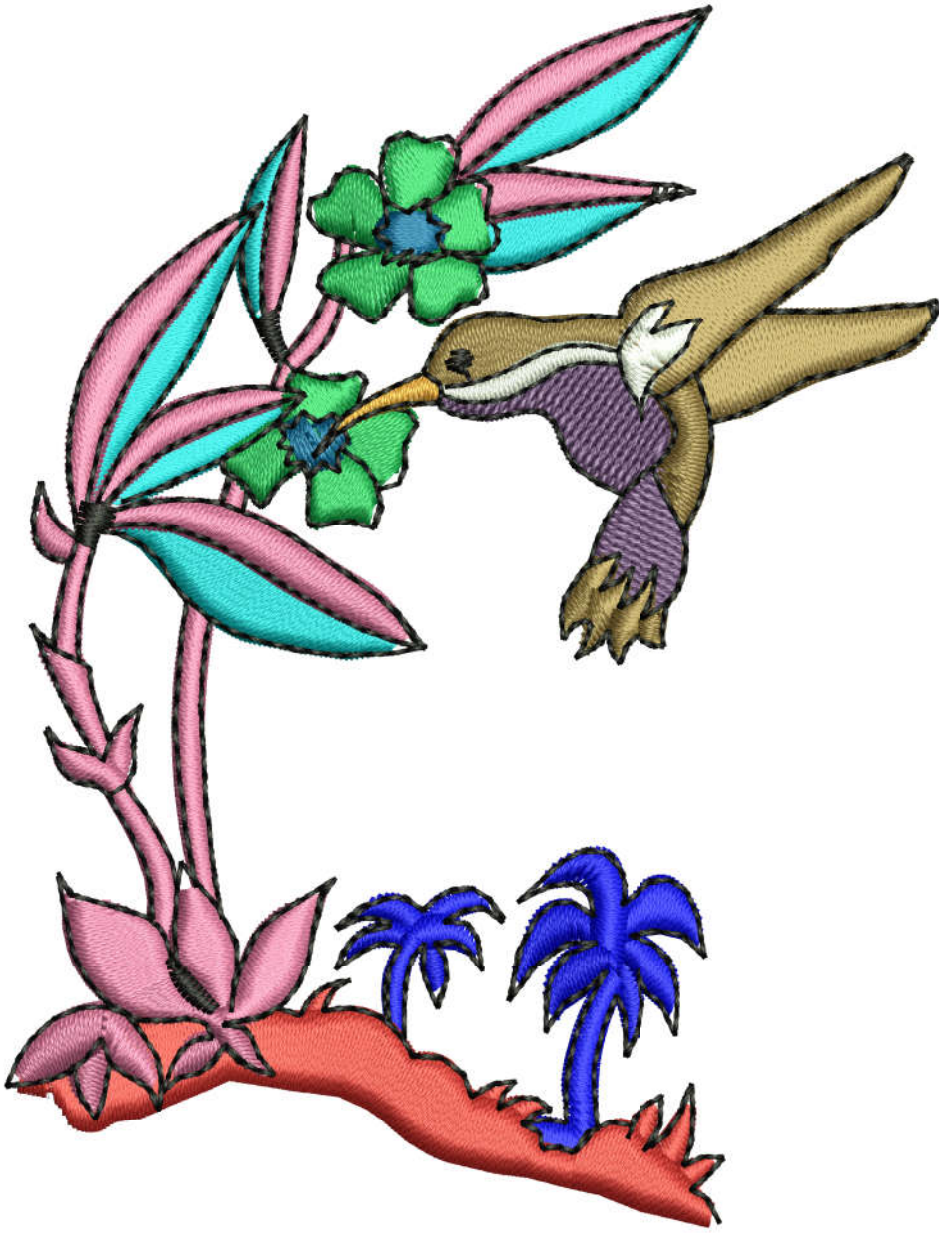
# Production Worksheet

Wilcom TrueSizer  
 Design: E-21471 5x5  
 Colorway: Madeira Classic 40

Stitches: 8128  
 Colors: 11  
 Height: 4.00 in  
 Width: 3.05 in  
 Zoom: 1.59



Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 15  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 38.7 mm  
 Right: 38.7 mm  
 Up: 50.8 mm  
 Down: 50.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.20 in<sup>2</sup>  
 Max Stitch: 8.3 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.8 mm  
 Total Thread: 164.64ft  
 Total bobbin: 63.24ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	2	695	1934	Royal Blue	Madeira Classic
2.	3	626	1146	Red	Madeira Classic 40
3.	14	374	1000	Emerald Black	Madeira Classic 40
4.	5	744	1094	Sky	Madeira Classic 40
5.	6	1827	1309	Pink	Madeira Classic 40
6.	7	515	1249	Green	Madeira Classic 40
7.	8	101	1134	Dark blue	Madeira Classic 40
8.	14	1173	1000	Emerald Black	Madeira Classic 40
9.	10	70	1172	Orange	Madeira Classic 40
10.	11	683	1033	Purple	Madeira Classic 40
11.	12	750	1191	Brown	Madeira Classic 40
12.	13	178	1001	Super White	Madeira Classic 40
13.	14	390	1000	Emerald Black	Madeira Classic 40