

Production Worksheet

Wilcom TrueSizer
Design: E-20974 4x4
Colorway: Madeira Classic 40

Stitches: 5912
Colors: 1
Height: 2.13 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 27.0 mm
Down: 27.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.08 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 81.04ft
Total bobbin: 24.64ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5910	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20974 5x5
Colorway: Madeira Classic 40

Stitches: 7533
Colors: 1
Height: 2.69 in
Width: 4.80 in
Zoom: 1.03



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 34.2 mm
Down: 34.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.89 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 115.74ft
Total bobbin: 38.91ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7531	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20974 6x6
Colorway: Madeira Classic 40

Stitches: 9170
Colors: 1
Height: 3.24 in
Width: 5.81 in
Zoom: 0.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.8 mm
Right: 73.8 mm
Up: 41.2 mm
Down: 41.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.84 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 153.65ft
Total bobbin: 55.01ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9168	1000 Emerald Black	Madreira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20974 8x8
Colorway: Madeira Classic 40

Stitches: 15698
Colors: 1
Height: 4.35 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 55.2 mm
Down: 55.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.90 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 284.85ft
Total bobbin: 107.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15696	1000 Emerald Black	Madeira Classic 40

