

Production Worksheet

Wilcom TrueSizer
Design: E-21020 4x4
Colorway: Madeira Classic 40

Stitches: 24046
Colors: 7
Height: 3.81 in
Width: 3.74 in
Zoom: 1.30



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 84
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.5 mm
Right: 47.5 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.22 in²
Max Stitch: 7.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 443.20ft
Total bobbin: 167.00ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	6227	1001 Super White	Madeira Classic 40
2.	19	<input type="checkbox"/>	4098	1010 Light Grey	Madeira Classic 40
3.	3	<input checked="" type="checkbox"/>	4654	1146 Red	Madeira Classic 40
4.	9	<input checked="" type="checkbox"/>	668	1281 Marron	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	3515	1000 Emerald Black	Madeira Classic 40
6.	15	<input checked="" type="checkbox"/>	950	1321 Light Pink	Madeira Classic 40
7.	13	<input type="checkbox"/>	20	1001 Super White	Madeira Classic 40
8.	7	<input checked="" type="checkbox"/>	167	1249 Green	Madeira Classic 40
9.	14	<input checked="" type="checkbox"/>	2246	1000 Emerald Black	Madeira Classic 40
10.	13	<input type="checkbox"/>	1499	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21020 5x5
Colorway: Madeira Classic 40

Stitches: 33908
Colors: 7
Height: 4.80 in
Width: 4.68 in
Zoom: 1.04



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 84
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.4 mm
Right: 59.4 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.43 in²
Max Stitch: 9.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 655.87ft
Total bobbin: 254.68ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	9243	1001 Super White	Madeira Classic 40
2.	19	<input type="checkbox"/>	5931	1010 Light Grey	Madeira Classic 40
3.	3	<input checked="" type="checkbox"/>	7185	1146 Red	Madeira Classic 40
4.	9	<input type="checkbox"/>	936	1281 Marron	Madeira Classic 40
5.	14	<input type="checkbox"/>	4555	1000 Emerald Black	Madeira Classic 40
6.	15	<input type="checkbox"/>	1127	1321 Light Pink	Madeira Classic 40
7.	13	<input type="checkbox"/>	22	1001 Super White	Madeira Classic 40
8.	7	<input type="checkbox"/>	201	1249 Green	Madeira Classic 40
9.	14	<input type="checkbox"/>	2840	1000 Emerald Black	Madeira Classic 40
10.	13	<input type="checkbox"/>	1866	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21020 6x6
Colorway: Madeira Classic 40

Stitches: 46459
Colors: 7
Height: 5.81 in
Width: 5.59 in
Zoom: 0.85



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 80
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 71.0 mm
Right: 71.0 mm
Up: 73.8 mm
Down: 73.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.46 in²
Max Stitch: 11.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 931.38ft
Total bobbin: 369.14ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	12895	1001 Super White	Madeira Classic 40
2.	19	<input type="checkbox"/>	8186	1010 Light Grey	Madeira Classic 40
3.	3	<input checked="" type="checkbox"/>	10270	1146 Red	Madeira Classic 40
4.	9	<input checked="" type="checkbox"/>	1261	1281 Marron	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	5780	1000 Emerald Black	Madeira Classic 40
6.	15	<input checked="" type="checkbox"/>	1333	1321 Light Pink	Madeira Classic 40
7.	13	<input type="checkbox"/>	24	1001 Super White	Madeira Classic 40
8.	7	<input checked="" type="checkbox"/>	251	1249 Green	Madeira Classic 40
9.	14	<input checked="" type="checkbox"/>	3567	1000 Emerald Black	Madeira Classic 40
10.	13	<input type="checkbox"/>	2890	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-21020 8x8
 Colorway: Madeira Classic 40

Stitches: 75446
 Colors: 7
 Height: 7.80 in
 Width: 7.55 in
 Zoom: 0.63



Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 80
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 95.8 mm
 Right: 95.8 mm
 Up: 99.0 mm
 Down: 99.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 58.84 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 1606.22ft
 Total bobbin: 656.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	21992	1001 Super White	Madeira Classic 40
2.	19	<input type="checkbox"/>	14030	1010 Light Grey	Madeira Classic 40
3.	3	<input checked="" type="checkbox"/>	18306	1146 Red	Madeira Classic 40
4.	9	<input checked="" type="checkbox"/>	2023	1281 Marron	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	8105	1000 Emerald Black	Madeira Classic 40
6.	15	<input checked="" type="checkbox"/>	1943	1321 Light Pink	Madeira Classic 40
7.	13	<input type="checkbox"/>	35	1001 Super White	Madeira Classic 40
8.	7	<input checked="" type="checkbox"/>	370	1249 Green	Madeira Classic 40
9.	14	<input checked="" type="checkbox"/>	4779	1000 Emerald Black	Madeira Classic 40
10.	13	<input type="checkbox"/>	3861	1001 Super White	Madeira Classic 40

