

Production Worksheet

Wilcom TrueSizer
Design: E-20616 4x4
Colorway: Madeira Classic 40

Stitches: 2392
Colors: 1
Height: 0.88 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 11.2 mm
Down: 11.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 3.34 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 38.06ft
Total bobbin: 12.86ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2390	1000 Emerald Black	Madeira Classic 40

Ice Cream

Production Worksheet

Wilcom TrueSizer
Design: E-20616 5x5
Colorway: Madeira Classic 40

Stitches: 3167
Colors: 1
Height: 1.11 in
Width: 4.80 in
Zoom: 1.03



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 14.1 mm
Down: 14.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 5.33 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 57.29ft
Total bobbin: 21.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3165	1000 Emerald Black	Madeira Classic 40

Ice Cream

Production Worksheet

Wilcom TrueSizer
Design: E-20616 6x6
Colorway: Madeira Classic 40

Stitches: 3988
Colors: 1
Height: 1.34 in
Width: 5.80 in
Zoom: 0.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 17.0 mm
Down: 17.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.78 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 78.73ft
Total bobbin: 30.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3986	1000 Emerald Black	Madeira Classic 40

Ice Cream

Production Worksheet

Wilcom TrueSizer
Design: E-20616 8x8
Colorway: Madeira Classic 40

Stitches: 5932
Colors: 1
Height: 1.80 in
Width: 7.80 in
Zoom: 0.63



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 22.9 mm
Down: 22.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.04 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 136.27ft
Total bobbin: 57.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5930	1000 Emerald Black	Madeira Classic 40

Ice Cream