

Production Worksheet

Wilcom TrueSizer
Design: E-22451 4x4
Colorway: Madeira Classic 40

Stitches: 19352
Colors: 4
Height: 2.88 in
Width: 3.84 in
Zoom: 1.28



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 26
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.7 mm
Right: 48.7 mm
Up: 36.6 mm
Down: 36.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.05 in²
Max Stitch: 9.7 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 350.88ft
Total bobbin: 130.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	7842	1001 Super White	Madeira Classic 40
2.	3	■	1562	1146 Red	Madeira Classic 40
3.	14	■	707	1000 Emerald Black	Madeira Classic 40
4.	4	■	275	1064 golden	Madeira Classic 40
5.	14	■	4127	1000 Emerald Black	Madeira Classic 40
6.	3	■	822	1146 Red	Madeira Classic 40
7.	4	■	3055	1064 golden	Madeira Classic 40
8.	14	■	960	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-22451 5x5

Colorway: Madeira Classic 40

Stitches: 27253

Colors: 4

Height: 3.63 in

Width: 4.83 in

Zoom: 1.00

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 49
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.4 mm
Right: 61.4 mm
Up: 46.1 mm
Down: 46.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.54 in²
Max Stitch: 8.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 520.17ft
Total bobbin: 200.53ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	11933	1001 Super White	Madeira Classic 40
2.	3	■	2102	1146 Red	Madeira Classic 40
3.	14	■	873	1000 Emerald Black	Madeira Classic 40
4.	4	■	341	1064 golden	Madeira Classic 40
5.	14	■	5789	1000 Emerald Black	Madeira Classic 40
6.	3	■	1079	1146 Red	Madeira Classic 40
7.	4	■	3900	1064 golden	Madeira Classic 40
8.	14	■	1234	1000 Emerald Black	Madeira Classic 40

