

Production Worksheet

Wilcom TrueSizer
Design: E-22452 4x4
Colorway: Madeira Classic 40

Stitches: 18713
Colors: 4
Height: 2.86 in
Width: 3.81 in
Zoom: 1.29



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 32
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 36.3 mm
Down: 36.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.92 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 327.74ft
Total bobbin: 119.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	6835	1001 Super White	Madeira Classic 40
2.	4	■	608	1064 golden	Madeira Classic 40
3.	3	■	274	1146 Red	Madeira Classic 40
4.	14	■	6912	1000 Emerald Black	Madeira Classic 40
5.	3	■	1443	1146 Red	Madeira Classic 40
6.	13	□	1011	1001 Super White	Madeira Classic 40
7.	4	■	1628	1064 golden	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22452 5x5
Colorway: Madeira Classic 40

Stitches: 26327
Colors: 4
Height: 3.60 in
Width: 4.81 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 73
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 45.7 mm
Down: 45.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.33 in²
Max Stitch: 8.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 485.74ft
Total bobbin: 183.92ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	10411	1001 Super White	Madeira Classic 40
2.	4	■	824	1064 golden	Madeira Classic 40
3.	3	■	370	1146 Red	Madeira Classic 40
4.	14	■	9371	1000 Emerald Black	Madeira Classic 40
5.	3	■	1905	1146 Red	Madeira Classic 40
6.	13	□	1345	1001 Super White	Madeira Classic 40
7.	4	■	2099	1064 golden	Madeira Classic 40