Production Worksheet

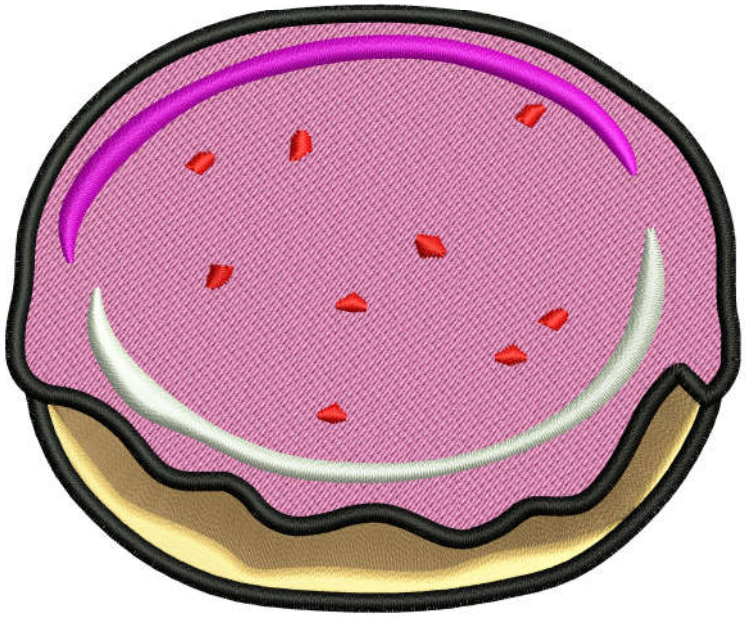
Wilcom TrueSizer

Design: E-22604 4x4

Colorway: Colorway 1

Stitches:	16565
Colors:	7
Height:	3.16 in
Width:	3.82 in
Zoom:	1:1

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	6
Stops:	7
Trims:	15
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.6 mm
Right:	48.6 mm
Up:	40.2 mm
Down:	40.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.09 in²
Max Stitch:	8.9 mm
Min Stitch:	0.4 mm
Max jump:	7.0 mm
Total Thread:	354.78ft
Total bobbin:	144.27ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	10137		Pink	
2.	12	1436		Brown	
3.	16	832		Sand	
4.	3	332		Red	
5.	14	2445		Black	
6.	13	723		White	
7.	6	658		Magenta	

Production Worksheet

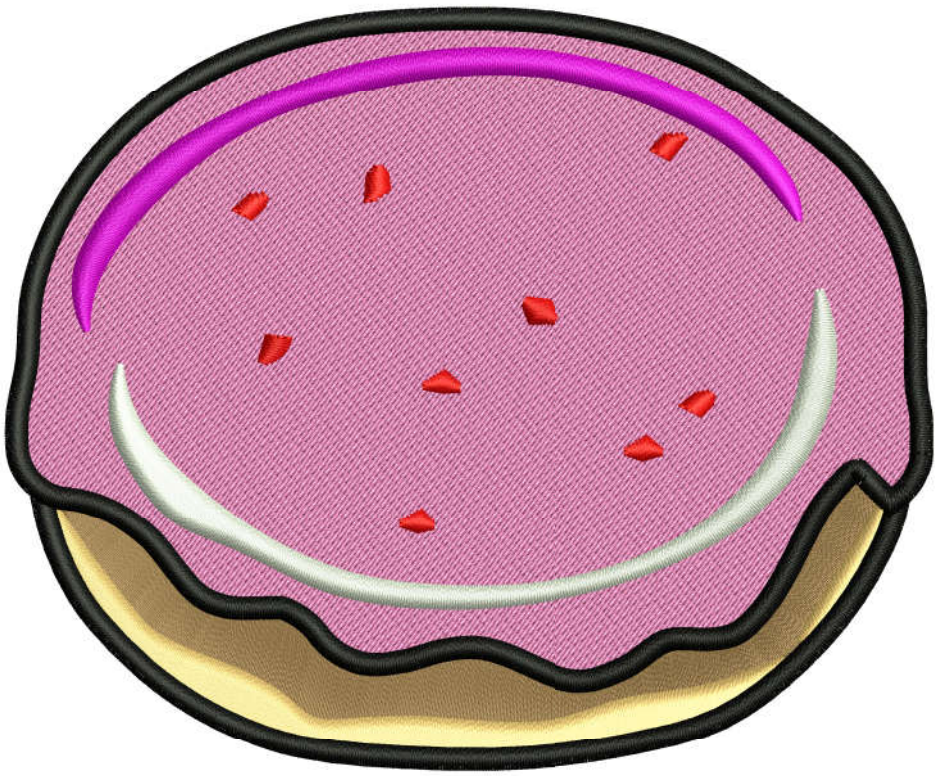
Wilcom TrueSizer

Design: E-22604 5x5

Colorway: Colorway 1

Stitches:	24658
Colors:	7
Height:	3.98 in
Width:	4.82 in
Zoom:	1:1

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	6
Stops:	7
Trims:	15
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.3 mm
Right:	61.3 mm
Up:	50.6 mm
Down:	50.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	19.20 in²
Max Stitch:	9.0 mm
Min Stitch:	0.4 mm
Max jump:	6.8 mm
Total Thread:	548.75ft
Total bobbin:	227.75ft

Stop Sequence:

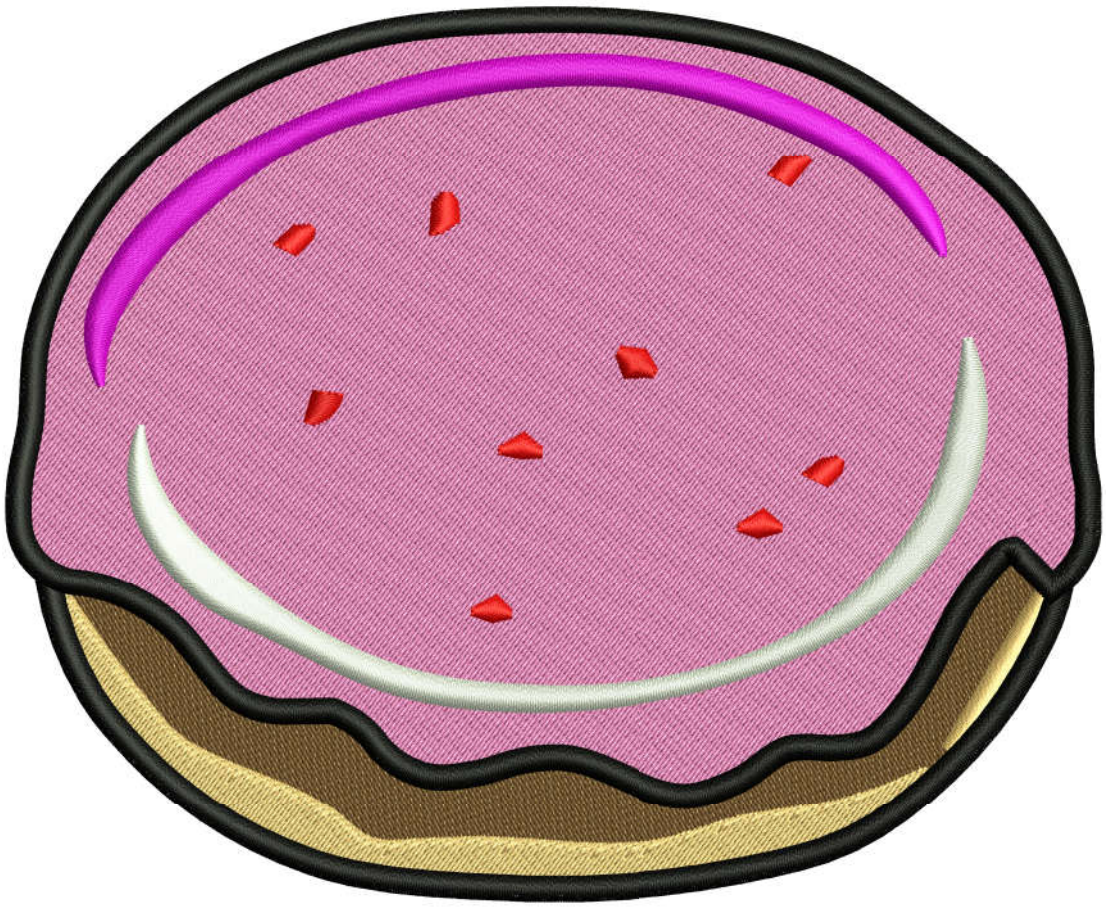
#	N#	St.	Code	Description	Brand
1.	15	15807		Pink	
2.	12	2294		Brown	
3.	16	1141		Sand	
4.	3	387		Red	
5.	14	3199		Black	
6.	13	962		White	
7.	6	866		Magenta	

Production Worksheet

Wilcom TrueSizer
Design: E-22604 6x6
Colorway: Colorway 1

Stitches:	36145
Colors:	7
Height:	4.77 in
Width:	5.82 in
Zoom:	0.98

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	6
Stops:	7
Trims:	15
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.9 mm
Right:	73.9 mm
Up:	60.6 mm
Down:	60.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	27.78 in²
Max Stitch:	7.0 mm
Min Stitch:	0.4 mm
Max jump:	7.0 mm
Total Thread:	770.27ft
Total bobbin:	314.35ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	22633		Pink	
2.	12	4245		Brown	
3.	16	2475		Sand	
4.	3	456		Red	
5.	14	4012		Black	
6.	13	1222		White	
7.	6	1100		Magenta	

Production Worksheet

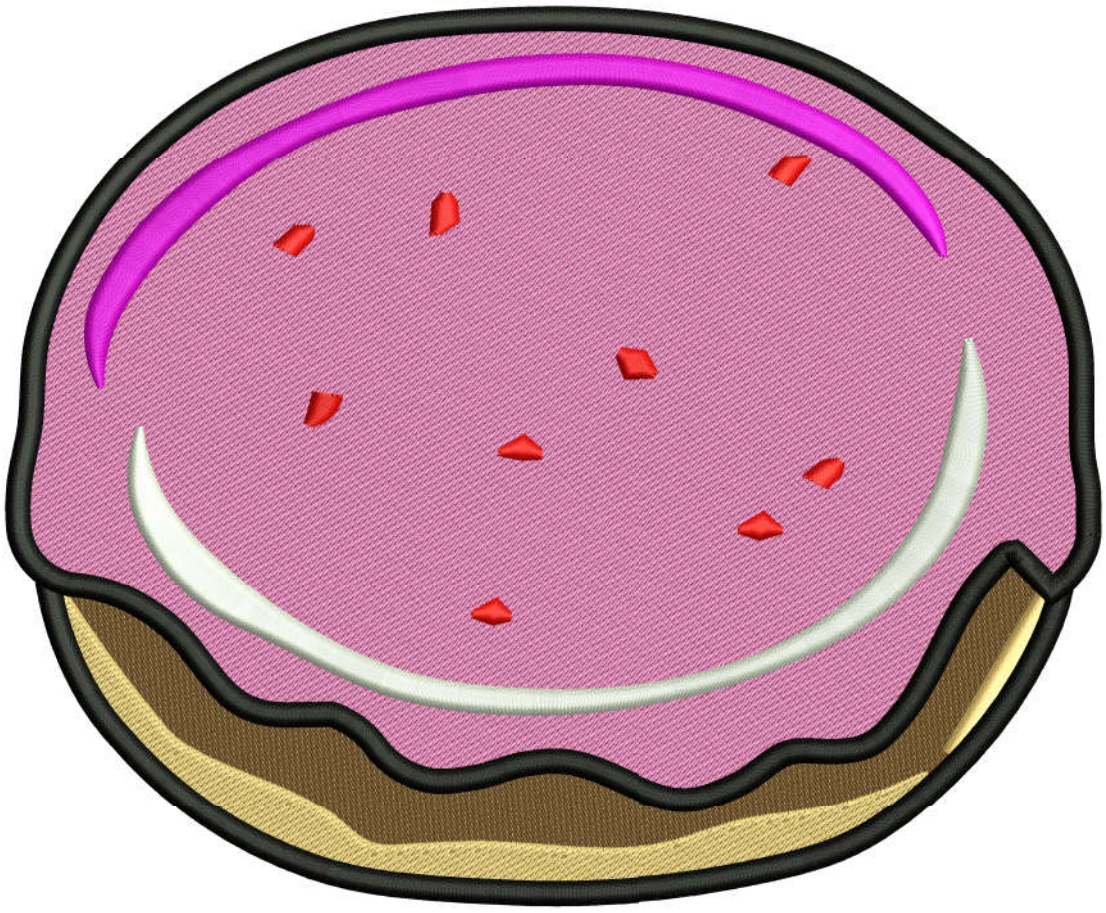
Wilcom TrueSizer

Design: E-22604 8x8

Colorway: Colorway 1

Stitches:	61808
Colors:	7
Height:	6.44 in
Width:	7.82 in
Zoom:	0.73

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	6
Stops:	7
Trims:	17
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.3 mm
Right:	99.4 mm
Up:	81.8 mm
Down:	81.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	50.41 in²
Max Stitch:	7.4 mm
Min Stitch:	0.4 mm
Max jump:	7.0 mm
Total Thread:	1369.80ft
Total bobbin:	569.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	40457		Pink	
2.	12	7226		Brown	
3.	16	4066		Sand	
4.	3	630		Red	
5.	14	5843		Black	
6.	13	1856		White	
7.	6	1728		Magenta	