

Production Worksheet

Wilcom TrueSizer
Design: E-21014 4x4
Colorway: Madeira Classic 40

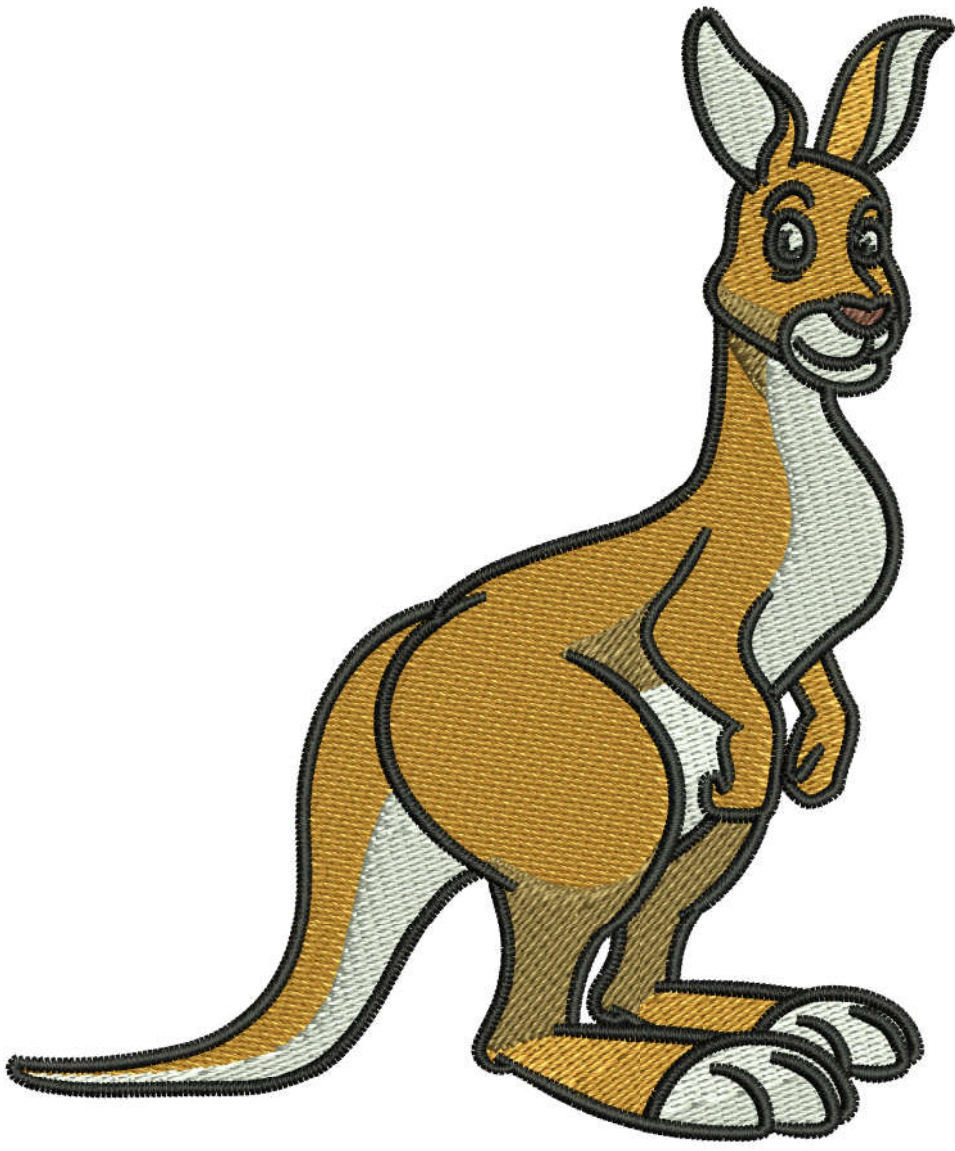
Stitches: 12811
Colors: 5
Height: 3.79 in
Width: 3.16 in
Zoom: 1.56



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 19
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 40.1 mm
Right: 40.1 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.98 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 201.18ft
Total bobbin: 68.24ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	4462 1172	Orange	Madeira Classic 40
2.	24	Drak Brown	72 1158	Drak Brown	Madeira Classic 40
3.	12	Brown	1053 1191	Brown	Madeira Classic 40
4.	13	Super White	2490 1001	Super White	Madeira Classic 40
5.	14	Emerald Black	4732 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21014 5x5
Colorway: Madeira Classic 40

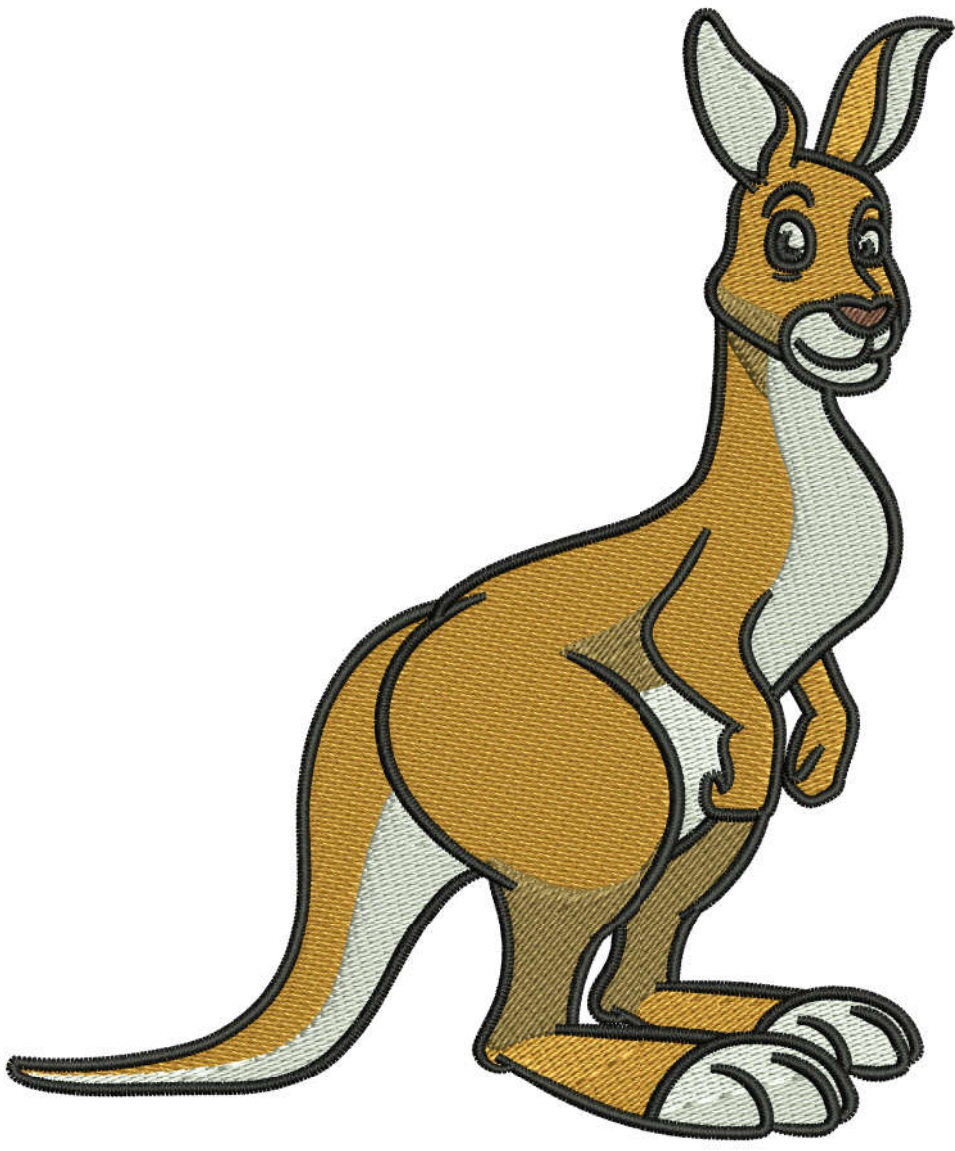
Stitches: 17601
Colors: 5
Height: 4.79 in
Width: 4.00 in
Zoom: 1.23



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 19
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 50.8 mm
Right: 50.8 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.16 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 292.51ft
Total bobbin: 103.73ft

Stop Sequence:

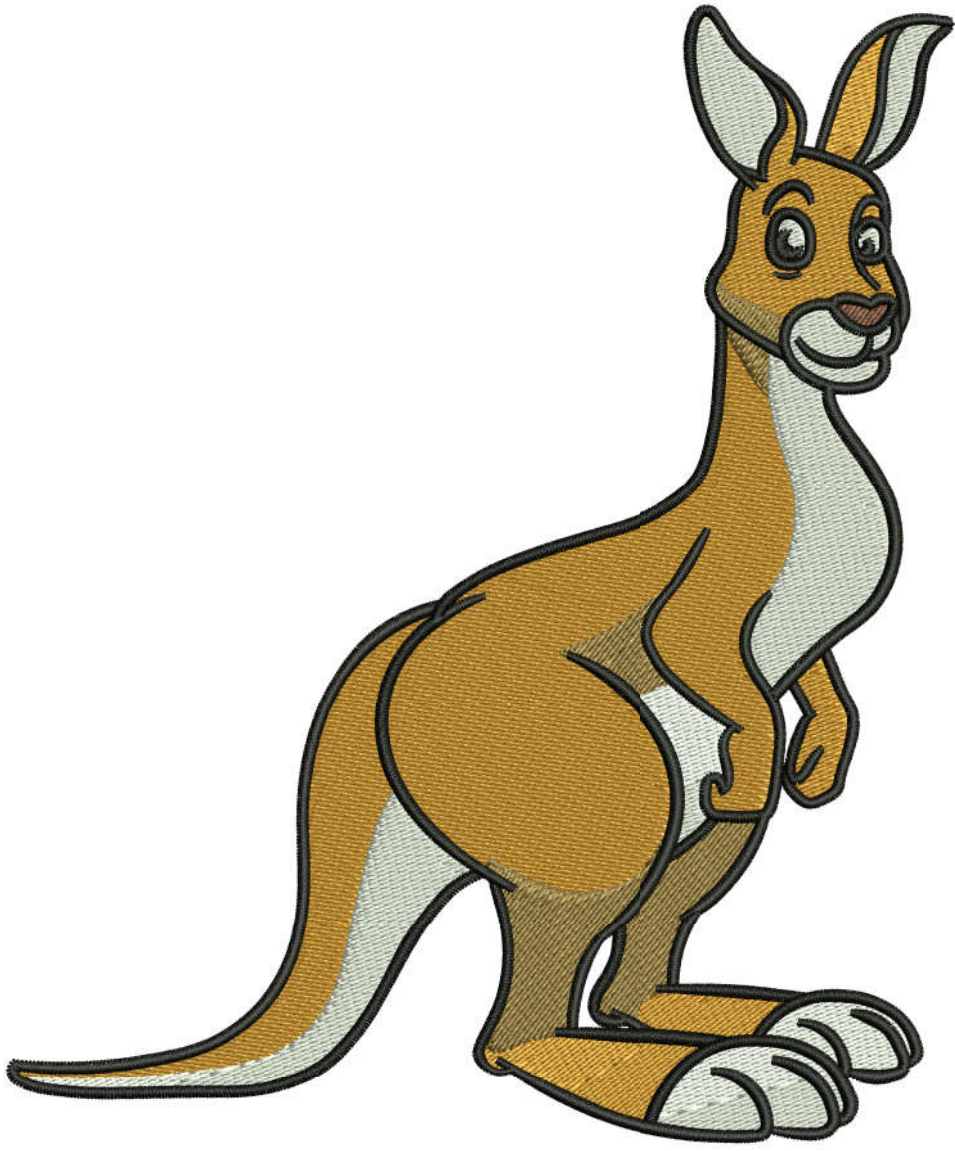
#	N#	St.	Code	Description	Brand
1.	10	Orange	6448 1172	Orange	Madeira Classic 40
2.	24	Drak Brown	98 1158	Drak Brown	Madeira Classic 40
3.	12	Brown	1466 1191	Brown	Madeira Classic 40
4.	13	Super White	3485 1001	Super White	Madeira Classic 40
5.	14	Emerald Black	6102 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21014 6x6
Colorway: Madeira Classic 40

Stitches: 22893
Colors: 5
Height: 5.79 in
Width: 4.81 in
Zoom: 1.02



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 19
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.0 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.85 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 398.27ft
Total bobbin: 145.83ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	8779 1172	Orange	Madeira Classic 40
2.	24	Drak Brown	124 1158	Drak Brown	Madeira Classic 40
3.	12	Brown	1927 1191	Brown	Madeira Classic 40
4.	13	Super White	4584 1001	Super White	Madeira Classic 40
5.	14	Emerald Black	7477 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21014 8x8
Colorway: Madeira Classic 40

Stitches: 35430
Colors: 5
Height: 7.80 in
Width: 6.49 in
Zoom: 0.75



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 19
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 82.4 mm
Right: 82.4 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 50.61 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 664.47ft
Total bobbin: 254.83ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	14500 1172	Orange	Madeira Classic 40
2.	24	Drak Brown	180 1158	Drak Brown	Madeira Classic 40
3.	12	Brown	3042 1191	Brown	Madeira Classic 40
4.	13	Super White	7445 1001	Super White	Madeira Classic 40
5.	14	Emerald Black	10261 1000	Emerald Black	Madeira Classic 40

