

# Production Worksheet

Wilcom TrueSizer

Design: E-22840 4x4

Colorway: Madeira Classic 40

Stitches: 12471  
 Colors: 16  
 Height: 1.97 in  
 Width: 3.80 in  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 38  
 Stops: 39  
 Trims: 70  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 48.3 mm  
 Right: 48.3 mm  
 Up: 25.0 mm  
 Down: 25.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 7.48 in<sup>2</sup>  
 Max Stitch: 11.2 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 208.95ft  
 Total bobbin: 67.56ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	395	1321	Light Pink	Madeira Classic 40
2.	11	211	1033	Purple	Madeira Classic 40
3.	16	220	1066	Fune / Sand	Madeira Classic 40
4.	4	901	1064	golden	Madeira Classic 40
5.	10	910	1172	Orange	Madeira Classic 40
6.	13	70	1001	Super White	Madeira Classic 40
7.	3	221	1146	Red	Madeira Classic 40
8.	14	662	1000	Emerald Black	Madeira Classic 40
9.	15	54	1321	Light Pink	Madeira Classic 40
10.	5	95	1094	Sky	Madeira Classic 40
11.	1	81	1103	drak green	Madeira Classic 40
12.	10	76	1172	Orange	Madeira Classic 40
13.	11	50	1033	Purple	Madeira Classic 40
14.	15	431	1321	Light Pink	Madeira Classic 40
15.	3	246	1146	Red	Madeira Classic 40
16.	9	61	1281	Marron	Madeira Classic 40
17.	7	371	1249	Green	Madeira Classic 40
18.	1	63	1103	drak green	Madeira Classic 40
19.	6	89	1309	Pink	Madeira Classic 40
20.	15	39	1321	Light Pink	Madeira Classic 40
21.	11	107	1033	Purple	Madeira Classic 40
22.	10	896	1172	Orange	Madeira Classic 40
23.	24	1513	1158	Drak Brown	Madeira Classic 40
24.	15	129	1321	Light Pink	Madeira Classic 40
25.	6	85	1309	Pink	Madeira Classic 40
26.	7	152	1249	Green	Madeira Classic 40
27.	1	64	1103	drak green	Madeira Classic 40
28.	14	44	1000	Emerald Black	Madeira Classic 40
29.	9	112	1281	Marron	Madeira Classic 40
30.	23	244	1248	Light Green	Madeira Classic 40
31.	1	220	1103	drak green	Madeira Classic 40
32.	5	673	1094	Sky	Madeira Classic 40
33.	8	242	1134	Dark blue	Madeira Classic 40
34.	13	92	1001	Super White	Madeira Classic 40
35.	16	1266	1066	Fune / Sand	Madeira Classic 40
36.	10	1220	1172	Orange	Madeira Classic 40



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Wilcom TrueSizer  
Design: E-22840 4x4  
Colorway: Madeira Classic 40

Stitches: 12471  
Colors: 16  
Height: 1.97 in  
Width: 3.80 in  
Zoom: 1:1



37.	14	■	46	1000	Emerald Black	Madeira Classic 40
38.	15	■	48	1321	Light Pink	Madeira Classic 40
39.	24	■	70	1158	Drak Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-22840 5x5

Colorway: Madeira Classic 40

Stitches: 16735  
 Colors: 16  
 Height: 2.49 in  
 Width: 4.80 in  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 38  
 Stops: 39  
 Trims: 73  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 31.6 mm  
 Down: 31.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.94 in<sup>2</sup>  
 Max Stitch: 11.8 mm  
 Min Stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total Thread: 294.00ft  
 Total bobbin: 101.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	541	1321	Light Pink	Madeira Classic 40
2.	11	279	1033	Purple	Madeira Classic 40
3.	16	266	1066	Fune / Sand	Madeira Classic 40
4.	4	1373	1064	golden	Madeira Classic 40
5.	10	1200	1172	Orange	Madeira Classic 40
6.	13	82	1001	Super White	Madeira Classic 40
7.	3	274	1146	Red	Madeira Classic 40
8.	14	907	1000	Emerald Black	Madeira Classic 40
9.	15	68	1321	Light Pink	Madeira Classic 40
10.	5	113	1094	Sky	Madeira Classic 40
11.	1	100	1103	drak green	Madeira Classic 40
12.	10	110	1172	Orange	Madeira Classic 40
13.	11	54	1033	Purple	Madeira Classic 40
14.	15	621	1321	Light Pink	Madeira Classic 40
15.	3	291	1146	Red	Madeira Classic 40
16.	9	76	1281	Marron	Madeira Classic 40
17.	7	548	1249	Green	Madeira Classic 40
18.	1	74	1103	drak green	Madeira Classic 40
19.	6	105	1309	Pink	Madeira Classic 40
20.	15	43	1321	Light Pink	Madeira Classic 40
21.	11	134	1033	Purple	Madeira Classic 40
22.	10	1303	1172	Orange	Madeira Classic 40
23.	24	1944	1158	Drak Brown	Madeira Classic 40
24.	15	174	1321	Light Pink	Madeira Classic 40
25.	6	99	1309	Pink	Madeira Classic 40
26.	7	189	1249	Green	Madeira Classic 40
27.	1	76	1103	drak green	Madeira Classic 40
28.	14	53	1000	Emerald Black	Madeira Classic 40
29.	9	144	1281	Marron	Madeira Classic 40
30.	23	309	1248	Light Green	Madeira Classic 40
31.	1	266	1103	drak green	Madeira Classic 40
32.	5	969	1094	Sky	Madeira Classic 40
33.	8	313	1134	Dark blue	Madeira Classic 40
34.	13	122	1001	Super White	Madeira Classic 40
35.	16	1769	1066	Fune / Sand	Madeira Classic 40
36.	10	1542	1172	Orange	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22840 5x5  
Colorway: Madeira Classic 40

Stitches: 16735  
Colors: 16  
Height: 2.49 in  
Width: 4.80 in  
Zoom: 1:1



37.	14	■	54	1000	Emerald Black	Madeira Classic 40
38.	15	■	56	1321	Light Pink	Madeira Classic 40
39.	24	■	92	1158	Drak Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22840 6x6  
Colorway: Madeira Classic 40

Stitches: 21611  
Colors: 16  
Height: 3.00 in  
Width: 5.80 in  
Zoom: 1:1








# Production Worksheet

Wilcom TrueSizer  
 Design: E-22840 6x6  
 Colorway: Madeira Classic 40

Stitches: 21611  
 Colors: 16  
 Height: 3.00 in  
 Width: 5.80 in  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 38  
 Stops: 39  
 Trims: 75  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.7 mm  
 Right: 73.7 mm  
 Up: 38.1 mm  
 Down: 38.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 17.39 in<sup>2</sup>  
 Max Stitch: 11.6 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 392.75ft  
 Total bobbin: 140.93ft

37. 14  65 1000 Emerald Black Madeira Classic 40  
 38. 15  71 1321 Light Pink Madeira Classic 40  
 39. 24  109 1158 Drak Brown Madeira Classic 40

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15		738 1321	Light Pink	Madeira Classic 40
2.	11		326 1033	Purple	Madeira Classic 40
3.	16		320 1066	Fune / Sand	Madeira Classic 40
4.	4		1889 1064	golden	Madeira Classic 40
5.	10		1558 1172	Orange	Madeira Classic 40
6.	13		100 1001	Super White	Madeira Classic 40
7.	3		321 1146	Red	Madeira Classic 40
8.	14		1170 1000	Emerald Black	Madeira Classic 40
9.	15		78 1321	Light Pink	Madeira Classic 40
10.	5		137 1094	Sky	Madeira Classic 40
11.	1		123 1103	drak green	Madeira Classic 40
12.	10		142 1172	Orange	Madeira Classic 40
13.	11		69 1033	Purple	Madeira Classic 40
14.	15		821 1321	Light Pink	Madeira Classic 40
15.	3		352 1146	Red	Madeira Classic 40
16.	9		98 1281	Marron	Madeira Classic 40
17.	7		744 1249	Green	Madeira Classic 40
18.	1		86 1103	drak green	Madeira Classic 40
19.	6		126 1309	Pink	Madeira Classic 40
20.	15		47 1321	Light Pink	Madeira Classic 40
21.	11		166 1033	Purple	Madeira Classic 40
22.	10		1777 1172	Orange	Madeira Classic 40
23.	24		2417 1158	Drak Brown	Madeira Classic 40
24.	15		221 1321	Light Pink	Madeira Classic 40
25.	6		113 1309	Pink	Madeira Classic 40
26.	7		244 1249	Green	Madeira Classic 40
27.	1		88 1103	drak green	Madeira Classic 40
28.	14		58 1000	Emerald Black	Madeira Classic 40
29.	9		169 1281	Marron	Madeira Classic 40
30.	23		400 1248	Light Green	Madeira Classic 40
31.	1		320 1103	drak green	Madeira Classic 40
32.	5		1315 1094	Sky	Madeira Classic 40
33.	8		368 1134	Dark blue	Madeira Classic 40
34.	13		148 1001	Super White	Madeira Classic 40
35.	16		2371 1066	Fune / Sand	Madeira Classic 40
36.	10		1944 1172	Orange	Madeira Classic 40