

Production Worksheet

Wilcom TrueSizer
Design: E-20597 4x4
Colorway: Madeira Classic 40

Stitches: 18888
Colors: 6
Height: 3.77 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.9 mm
Down: 47.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.35 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 383.86ft
Total bobbin: 152.47ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12147	1064	golden	Madeira Classic 40
2.	24	478	1158	Drak Brown	Madeira Classic 40
3.	13	2628	1001	Super White	Madeira Classic 40
4.	8	1459	1134	Dark blue	Madeira Classic 40
5.	14	614	1000	Emerald Black	Madeira Classic 40
6.	13	170	1001	Super White	Madeira Classic 40
7.	3	1390	1146	Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20597 5x5
Colorway: Madeira Classic 40

Stitches: 27953
Colors: 6
Height: 4.77 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 60.6 mm
Down: 60.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.93 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 589.93ft
Total bobbin: 239.34ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	18164	1064	golden	Madeira Classic 40
2.	24	620	1158	Drak Brown	Madeira Classic 40
3.	13	3897	1001	Super White	Madeira Classic 40
4.	8	2125	1134	Dark blue	Madeira Classic 40
5.	14	905	1000	Emerald Black	Madeira Classic 40
6.	13	253	1001	Super White	Madeira Classic 40
7.	3	1987	1146	Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20597 6x6

Colorway: Madeira Classic 40

Stitches: 38891

Colors: 6

Height: 5.77 in

Width: 5.80 in

Zoom: 0.83



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 73.3 mm
Down: 73.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.51 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 843.68ft
Total bobbin: 347.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	25601	1064	golden	Madeira Classic 40
2.	24	774	1158	Drak Brown	Madeira Classic 40
3.	13	5376	1001	Super White	Madeira Classic 40
4.	8	2888	1134	Dark blue	Madeira Classic 40
5.	14	1266	1000	Emerald Black	Madeira Classic 40
6.	13	319	1001	Super White	Madeira Classic 40
7.	3	2665	1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20597 8x8
Colorway: Madeira Classic 40

Stitches: 65716
Colors: 6
Height: 7.77 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 98.7 mm
Down: 98.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.66 in²
Max Stitch: 8.3 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1482.25ft
Total bobbin: 621.28ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	43746	1064	golden	Madeira Classic 40
2.	24	1128	1158	Drak Brown	Madeira Classic 40
3.	13	9126	1001	Super White	Madeira Classic 40
4.	8	4802	1134	Dark blue	Madeira Classic 40
5.	14	2103	1000	Emerald Black	Madeira Classic 40
6.	13	486	1001	Super White	Madeira Classic 40
7.	3	4323	1146	Red	Madeira Classic 40