

# Production Worksheet

Wilcom TrueSizer  
Design: E-22153 4x4  
Colorway: Madeira Classic 40

Stitches: 29476  
Colors: 8  
Height: 3.75 in  
Width: 3.77 in  
Zoom: 1.29

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 15  
Stops: 16  
Trims: 28  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 47.9 mm  
Right: 47.9 mm  
Up: 47.6 mm  
Down: 47.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.14 in<sup>2</sup>  
Max Stitch: 9.8 mm  
Min Stitch: 0.2 mm  
Max jump: 7.0 mm  
Total Thread: 536.94ft  
Total bobbin: 200.26ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	5539	1064	golden	Madeira Classic 40
2.	10	3348	1172	Orange	Madeira Classic 40
3.	19	4049	1010	Light Grey	Madeira Classic 40
4.	3	1592	1146	Red	Madeira Classic 40
5.	12	758	1191	Brown	Madeira Classic 40
6.	18	269	1287	Mlde Grey	Madeira Classic 40
7.	13	739	1001	Super White	Madeira Classic 40
8.	14	9436	1000	Emerald Black	Madeira Classic 40
9.	19	1453	1010	Light Grey	Madeira Classic 40
10.	13	258	1001	Super White	Madeira Classic 40
11.	12	241	1191	Brown	Madeira Classic 40
12.	14	139	1000	Emerald Black	Madeira Classic 40
13.	13	170	1001	Super White	Madeira Classic 40
14.	14	793	1000	Emerald Black	Madeira Classic 40
15.	13	65	1001	Super White	Madeira Classic 40
16.	18	625	1287	Mlde Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-22153 6x6  
 Colorway: Madeira Classic 40

Stitches: 57148  
 Colors: 8  
 Height: 5.76 in  
 Width: 5.77 in  
 Zoom: 0.83



Machine format: Tajima  
 Color changes: 15  
 Stops: 16  
 Trims: 28  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.3 mm  
 Right: 73.3 mm  
 Up: 73.2 mm  
 Down: 73.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 33.23 in<sup>2</sup>  
 Max Stitch: 10.1 mm  
 Min Stitch: 0.2 mm  
 Max jump: 6.9 mm  
 Total Thread: 1181.50ft  
 Total bobbin: 474.63ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	13408	1064	golden	Madeira Classic 40
2.	10	6325	1172	Orange	Madeira Classic 40
3.	19	8233	1010	Light Grey	Madeira Classic 40
4.	3	3229	1146	Red	Madeira Classic 40
5.	12	1553	1191	Brown	Madeira Classic 40
6.	18	439	1287	Mlde Grey	Madeira Classic 40
7.	13	1115	1001	Super White	Madeira Classic 40
8.	14	15914	1000	Emerald Black	Madeira Classic 40
9.	19	3173	1010	Light Grey	Madeira Classic 40
10.	13	411	1001	Super White	Madeira Classic 40
11.	12	420	1191	Brown	Madeira Classic 40
12.	14	205	1000	Emerald Black	Madeira Classic 40
13.	13	298	1001	Super White	Madeira Classic 40
14.	14	1346	1000	Emerald Black	Madeira Classic 40
15.	13	88	1001	Super White	Madeira Classic 40
16.	18	989	1287	Mlde Grey	Madeira Classic 40

